



NOTE:-

1. ALL DIMENSIONS ARE IN mm
2. MARKING PARTICULARS:
A - MANUFACTURERS NAME/INITIAL/TRADE MARK
B - MONTH AND YEAR OF MANUFACTURE
C - LOT / BATCH NO.
3. MARKING SHOULD BE CLEARLY VISIBLE AND READABLE
4. TOLERANCE ON MOUNT HEIGHTS 'H' SHOULD BE ± 0.25

* - WEIGHT OF WASHER SHOULD BE 570gms.
THE VARIATION IN WEIGHT SHOULD BE WITHIN
THE LIMIT OF ± 12 gms.

(d/c)

③	1	SS/06/09	MOUNT HEIGHT DELETED. NOTE-4 ADDED	02/09	ASSEMBLY DRGS.	SUPERSEDED BY:	INDIAN RAILWAY STANDARDS
②	1	SS/08/08	TOLERANCE ADDED TO R2 DIMENSION. TITLE, WEIGHT OF WASHER AND NOTE-2 HAS BEEN MODIFIED IN LINE WITH THE SPECIFICATION	12/08	REFERENCE:-	SUPERSEDES:	MAIN LINE COACHES
①	1	SS/24/06	EXISTING NOTE-2 DELETED AND NEW NOTE-2 ADDED. NOTE-3 ADDED. RADIUS R2 SPECIFIED AT CORNER OF THE MOUNTS. WEIGHT OF THE WASHER SPECIFIED.	09/06	CHECK SHEET No.	SCALE: 1:2 P C D J.S. SS/34/04	THERMOPLASTIC POLYESTER ELASTOMER (HYREL) UPPER WASHER FOR PRIMARY SUSPENSION
ALT.	ITEM	AUTHY.	DESCRIPTION	CKD.	DATE	B.G. R.D.S.O. [CG]	CG-K4058