

## रेल डिब्बा कारखाना, कपूरथला

MD23311

Date: 21.06.2022

**Sub:** Traceability marking on rubber metal bonded items of FIAT bogie ( PL No 33503916 ).

It has been reported by Zonal Railways that Rubber metal bonded items of FIAT bogie are found badly corroded when attended in Shop Schedules which leads to vanishing of traceability markings and consequently user railways are facing problem in raising warranty claims for defective items.

In order to improve legibility of traceability markings on Rubber metal bonded items, it has been decided to provide addition markings on rubber surface by the manufacturer as mentioned in the enclosed **Annexure-I** , with immediate effect.

This has approval of competent authority.

**KULWINDER SINGH**  
Digitally signed by  
KULWINDER SINGH  
Date: 2022.06.21  
16:26:30 +05'30'

SME/S&BD

Dy. CPLE-III

Copy for kind information to:

CPLE

CDE

CQM

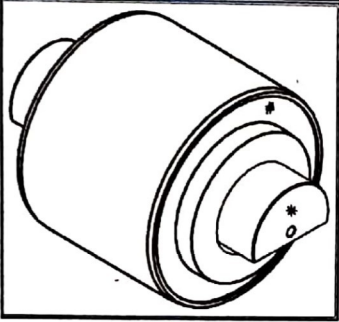
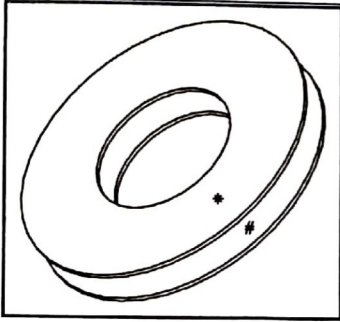
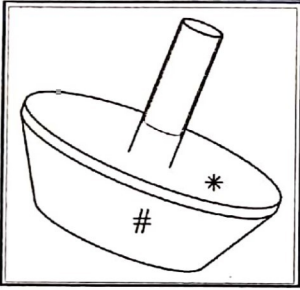
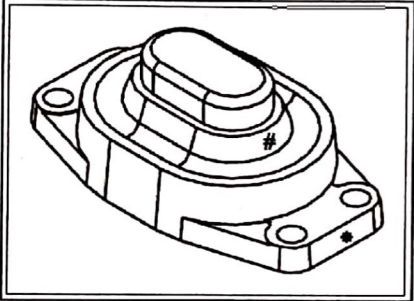
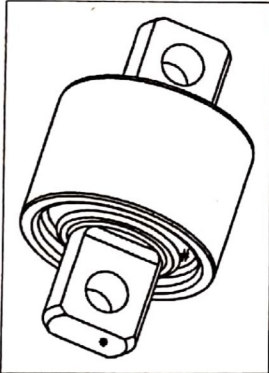
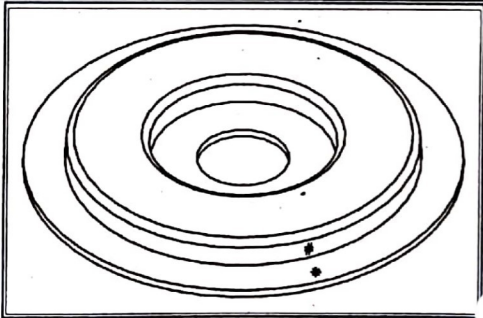
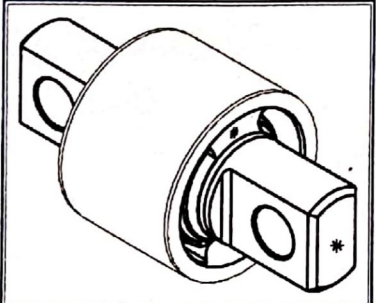
CWE/Shell

Dy CME/Cord : for kind information of **PCME**

## Annexure-I

**Sub:** Traceability marking on rubber metal bonded items of FIAT bogie.

Manufacturer's Initial with month & year to be punched/ engraved to a minimum depth of 0.4mm at \* location in letter height of 6 mm minimum and Manufacturer's Initial with quarter & year to be embossed at # location in legible and suitable letter height on rubber surface:

<b>1. Axle Box Pivot Bush</b> 	<b>2. Rubber Pad for Primary Suspension</b> 
<b>3. Primary Bump Stop</b> 	<b>4. Lateral Bump Stop</b> 
<b>5. Ball Joint Roll Link</b> 	<b>6. Rubber Pad for Longitudinal Bump Stop</b> 
<b>7. Ball Joint Traction Lever</b> 	<b>8. Traction Centre Elastic Joint</b> 