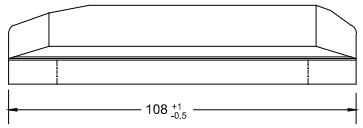
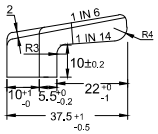
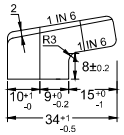
Signature Not Verified
Digitally signed by SHAIKH MOHAMMAD RAFI
Date: 2026.06.01 16:36:31 IST
Reason: IRPS-CRIS
Location: New Delhi
2547/2026/O/o DG/HQ/SWR



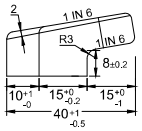
ELEVATION



SIDE ELEVATION RDSO/T-10235



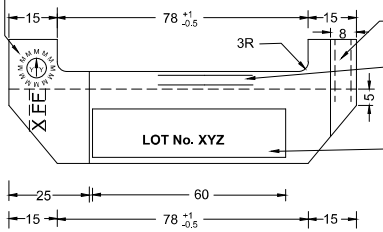
SIDE ELEVATION RDSO/T-10236



SIDE ELEVATION RT-10237

FOLLOWING TO BE EMBOSSED HERE

X - CAVITY No OF MOULD
FF- FIRM INITIAL/TRADE MARK
YY- LAST TWO DIGITS OF YEAR OF MANUFACTURE
M- MONTH



PART NUMBER TO BE EMBOSSED HERE.

IDENTIFICATION MARK TO BE EMBOSSED HERE AS 60Kg UIC/ 60E1 OR 52Kg G.S. OR 52Kg N.G.S.

SPACE FOR SCREEN PRINTING. (SEE NOTE No. 5 & 6)

PLAN

ASHUTOSH KUMAR
Digitally signed by ASHUTOSH KUMAR
Date: 2025.08.26 16:37:55 +05'30'

TABLE

S.No.	RAIL SECTION	IDENTIFICATION MARK	FOR END CUT LINER AT GLUED JOINT	COLOUR CODE FOR HVN LINER		SCHEME FOR SCREEN PRINTING FOR GFN LINER	
			DRG. NO.	COLOUR BAND	RAL COLOUR CODE	COLOUR BAND	PRINT OF COLOUR BAND
1.	60Kg.(UIC) /60E1	60 Kg.	RDSO/T-10235	BROWN RED	3011	WHITE	LOT No. XYZ, 60Kg. RAIL ON 60Kg. SLEEPER
2.	52 Kg.	52 Kg. (G.S.)	RDSO/T-10236	MINT GREEN	6029	YELLOW	LOT No. XYZ, 52Kg. RAIL ON 60Kg. SLEEPER(GS)
3.	52 Kg.	52 Kg.(N.G.S.)	RDSO/T-10237	COBALT BLUE	5013	LIGHT GREEN	LOT No. XYZ, 52Kg. RAIL ON 60Kg. SLEEPER(NGS)

7. DIMENSIONAL INSPECTION OF LINERS SHOULD BE DONE WITH THE INSPECTION GAUGE AS PER DRAWING NO. RDSO/T-10238
6. FOR HVN LINER COLOUR OF FINISHED LINER SHALL BE AS PER TABLE TITLED "COLOUR CODE FOR HVN LINER" AND LOT NO. XYZ SHALL BE SCREEN PRINTED IN WHITE COLOUR/ LASER PRINTED WITH CHARACTERS SIZE NOT LESS THAN 5MM.
5. THE GFN LINER SHALL BE SCREEN PRINTED WITH COLOUR BANDS IN DIFFERENT COLOURS AS PER TABLE TITLE "SCHEME FOR SCREEN PRINTING FOR GFN LINER " WITH CHARACTERS SIZE 3MM APPEARING IN NATURAL COLOUR OF THE LINER. THE LOCATION OF COLOUR BAND IS SHOWN IN THE PLAN.
4. (a) G.S. STANDS FOR GAUGE SIDE OF 52KG RAIL.
   (b) N.G.S STANDS FOR NON GAUGE SIDE OF 52KG RAIL
3. ALL SHARP EDGES TO BE ROUNDED OFF TO ABOUT 2R, EXCEPT WHERE OTHERWISE MENTIONED.
2. TOLERANCES ON DIMENSIONS WHERE NOT MENTIONED, SHALL BE +/-0.2mm
1. ALL DIMENSIONS ARE IN MM.

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R. D. S. O.

GFN-66/ HVN-66 INSULATING CUT LINER AT GLUED JOINT FOR USE WITH PSC SLEEPER(RT-2496) SUITABLE FOR 60Kg.(UIC)/ 60E1 & 52 Kg RAILS.

STAND----------
CANCLD----------
REV----------

ADVANCE 01-07-2025 (T)

NOTE	SPECIFICATION	SCALE	ALT:	DESCRIPTION	DATE	RDSO/T- 10235 TO RDSO/T-10237
	IRS-T-44	MILLIMETRES 10 0 10 20 30 40	01	REVISED & REDRAWN	26.08.25	

FILE	CT/FD/2/Nil	REVISED &	DRG.	Sd.	CH.	Sd.	ADE/T/F	Sd.	APPD	Sd.
PAGE	SN.1268/4,n/p-26-28	REDRAWN	SN.1273/6,n/p 30-31	AYUSH TIWARI	DEV PRAKASH PAL	ASHUTOSH KUMAR	DST-IV	ANUJ KUMAR SINGH