



पूर्व रेलवे
17, नेताजी सुभाष रोड
कोलकाता - 700001
Eastern Railway
17, Netaji Subhas Road,
Kolkata - 700001

No. W/1633/0/Pt. IX

Kolkata, 22-03-2024

Sr. Divisional Engineer (Co-ord)
HWH, SDAH, MLDT, ASN.
Eastern Railway.

Sub: Incorporation of Indian Railway standard specification for fusion welding of Rails by Alumino - thermit process Sl.No IRST-19-2021 and Revised manual of 2022 for new tender.

Ref: i) Indian Railway standard specification for fusion welding of Rails by Alumino thermit process Sl.No IRST-19-2021.

ii) Revised Manual of 2022 for fusion welding of Rails by the Alumino thermit process.

iii) Sr.DEN/C/SDAH L/No. 222-5/1/WII/AT Welding dtd. 08.03.24

The Indian Railway standard specification for fusion welding of Rails by Alumino thermit process Sl.No IRST-19-2021, and Revised manual of 2022 is the latest specification of AT welding.

Competent authority has approved for incorporation of IRST-19-2021 and revised manual 2022 for new tenders of AT welding.

In view of the SDAH Division proposal via letter under ref(iii), provision of para 10.1(iv) is available in the IRST-19-2021 and regarding inclusion of the above provision in existing contracts through NS item is within the competency of the divisional tender dealing authority.

DA:As above


22/03/24
Amrish Mohan
(Dy.CE/TR/HQ)

Signature Not
Verified

Digitally signed by
Priya Ranjan Kumar
Date: 2025.04.11
16:45:17 +05'30'
Reason: I am PS-CRIS
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