

Annexure- 'J'Scope of Work to be under Preventive Maintenance Schedule

| Type of Preventive Maintenance Schedule and Periodicity | Items to be Checked | Items to be repaired/ replaced | Expected Plant Downtime |
|--|---|---|-------------------------|
| Quarterly Preventive Maintenance Schedule Periodicity: Every Three Month | Complete Cleaning of Machine Hydraulic Pump All Hydraulic Seals and O rings | Lubricating Nipples and damaged Pipe lines Hydraulic Seals and O rings | |
| Annual Preventive Maintenance Schedule Periodicity: Yearly | All items covered under Quarterly Preventive Maintenance Schedule And 1. Annual Calibration of Pressure Gauges. 2. Electric Wiring of Control Panel, Electrical Components, Cleaning of Carbon Deposits on Contactors 3. Hydraulic Power Pack and Motor Checking 4. Voltage Stabilizer 5. Ultra Isolation Transformer 6. Electrical Earthing | Items covered under Quarterly Preventive Maintenance Schedule And Wire Thimbles, Contactors, Electrical Components, Components of Hydraulic Power Pack, Motor, Voltage Stabilizer, Ultra Isolation Transformer, Earthing, | |

Note: Items mentioned in above table under heads "Items to be checked" and "Items to be repaired/ replaced" are not exhaustive. Complete Machine along with all its concomitant accessories, gauges, all electrical accessories such as Voltage Stabilizer, Ultra Isolation Transformer, electrical earthing supplied by firm are covered under Warranty and CAMC with complete cost of material and labour to be borne by supplier in case repair or replacement is required.


 SSE/M&P


 SSE/PM


 Dy. CME/Plant

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 AWM-II


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