



- ⑧ 1. REFER RDSO/2007/CG-01FOR SCHEDULE OF TECHNICAL REQUIREMENTS FOR SHEET MOULDING COMPOUND (SMC) TO BE USED FOR MANUFACTURING FRP PRODUCTS.
- ⑧ 2. REFER RDSO/07/CG-02 FOR SCHEDULE OF TECHNICAL REQUIREMENTS FOR FINISHED FRP LOUVRE SHUTTERS.
3. FOR MANUFACTURING TOLERANCE REFER ANNEXURE II OF RDSO/07/CG-02 FOR DIMENSIONS ON WHICH NO TOLERANCES HAS BEEN INDICATED.
4. THE LOUVRE SHUTTER ASSEMBLY SHALL BE FINISHED WITH POLYURETHENE PAINT OF APPROVED QUALITY AND COLOUR.
5. THE SQUARENESS ALONG THE DIAGONALS OF LOUVRE SHUTTER IS TO BE MAINTAINED.
6. SHARP CORNERS MUST BE AVOIDED WITH SUITABLE RADIUS.

8	7	RUBBER CUSHION L=650	1	SK-9815	—		ITEM NO.3
	6	CSK.HD.RIVET #3	4		—	IS:2907 TAB.3,FIG.3	
	5	CLOSING PIECE	1		—	S M C	SEE NOTE-1
	4	KNOB	1		—	ALUMINIUM OR IS:2082-82 Fe 410 WA	
	3	HELICAL SPRING	1	RDSO/SK 98153	—		
	2	SHOOT BOLT	1		—	ALUMINIUM OR IS:2082-82 Fe 410 WA	
	1	SINGLE PIECE LOUVRE FRAME	1		—	S M C	SEE NOTE-1
	ITEM	DESCRIPTION & DIMENSIONS	No.OFF PER	REF. DRG.	WR OF ONE	MATL. & SPEC.	REMARKS

					SEC-BB				
⑧	-	SS/01/09	IRS-R-57 DELETED FROM MAT.& SPEC AND DRG. SK-98151 REFERED FOR ITEM NO.7, LENGTH OF ITEM NO.2 MODIFIED, SPEC. CHANGED IN NOTE-1,2 & 6 AND TITLE BLOCK MODIFIED.	2/09	④	1,2	CD/9/98	DRG. MODIFIED TOLERANCES & NOTE No. 5 ADDED.	4/9
⑦	3	CD/38/98	REF.DRG.No.CHANGED	12/98	③	2,4	CD/2/98	ALTERNATIVE MATERIAL ADDED	3/9
⑥	-	CD/23/98	DRAWING MODIFIED	8/98	②	-	CD/21/97	VIEW CORRECTED	12/9
⑤	2	CD/16/98	SHOOT BOLT MODIFIED	6/98	①	-	DSC/SS	DRG.MODIFIED	8/9
ALT	ITEM	AUTHY.	DESCRIPTION	DATE	ALT	ITEM	AUTHY.	DESCRIPTION	DATE

RDSO/SK-96070	SUPERSEDED BY:		INDIAN RAILWAY STANDARDS
ASSEMBLY DRGS.	SUPERSEDES:		
REFERENCE:	SCALE	P	MAIN LINE COACHES
	1:2.5	C	
	1:1	D	SINGLE PIECE FRP LOUVRE SHUTTER (2'-0" WIDE WINDOW)
		J.S.	
CHECK SHEET No.	B.G.	R.D.S.O. [CG]	SKETCH-97020