



TYP 2 PLACES

1. JIG & FIXTURES TO BE USED TO MAINTAIN THE GEOMETRY OF ASS'LY. HOLES ETC.

4. THIS ASS'Y IS A PART OF CAT. NO. R/9/0847 & TO BE  
SUPPLIED IN A SET. WITH DRG. NO. 1209-11-144-025.

- ① 6. ASSY TO BE PAINTED WITH LIGHT CREAM COLOUR
- ① 7. TRANSITION DUCT SHALL BE SCRATCH FREE POLISHED

④	DP. CEE DI CONV.	WELDING JOINT SYMBOLS ARE SHOWN AT FLANGE RECTAN- GULAR & FLANGE ROUND.	<i>Amrita</i> 17/11/11
③	DP. CEE CONV/TU	WAFS APPLICATION ADDED	<i>Al</i>
②	DP. CEE CONV/TU	MATERIAL OF FLANGE TO 4 WELD GA. 304	<i>H</i>
①	DP. CEE CONV/TU	NOTE 6 DELETED: AND NOTE 7 ADDED	<i>79</i>
DP. CEE CONV/TU	DP. CEE CONV/TU	- DESCRIPTION	DATE

4	DRAIN TUBE $\phi 89.5 \times 35.19$ <small>max Wall 1.5mm</small>	2	STAINLESS STEEL	ASTM-A 240 SA-240	0.005
3	FLANGE- ROUND	2	"	"	1.07
2	FLANGE-RECTANGULAR <small>3 THK</small>	2	"	"	
1	BODY <small>3 THK</small>	2	STAINLESS STEEL	ASTM-A 240 SA-240	4.6
A	DUCT ASSLY	2	-	-	6.99
निर्देशक संख्या REF. PART DRG. NO.	वर्णन DESCRIPTION	संख्या जोड़ NO./ LOCO	पदार्थ MATERIAL	विशिष्टि SPECN	जोड़ जोड़ NO. IN KGS
अभिज्ञक DGN जोड़ FDR अभिज्ञक SUDDT अभिज्ञक REVIEWER (E/M/E) अभिज्ञक DATE अभिज्ञक SCALE	अद्वितीय संदर्भ REF. ASSLY DRG. NO. ABB DRG NO. IA 116-00144	 <p>अभिकल्प एवं विकास केन्द्र DED CENTRE चिन्नमणि रेल इंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS संस्करण क्र. CAD NO.</p>			
अभिज्ञक DATE अभिज्ञक SCALE	<p><u>TRANSITION</u></p> <p><u>DUCT ASSEMBLY</u></p> <p><u>FOR</u></p> <p><u>MACHINE ROOM</u></p> <p><u>VENTILATION</u></p>	 <p>प्रयोजन में USED FOR LOCOS अभिज्ञक संख्या DRAWING NO. 1209-11.244-024</p>			