



1. ALL DIMENSIONS ARE IN mm
2. USED FOR LOCO WAG-9HC , WAP-7 & WAP-5
3. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102 (PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1

C&D NO.	QTY./ LOCO	NEXT ASSY. DRG. NO.
T324/073	02	1209-11.044-100
B324/002	02	1210-11.044-023

8	T324/081	1209-11.344-094	RING- ADJUSTMENT OIL COOLER VENTILATION	1	STAINLESS STEEL	ASTM A-240 GR.304L	2.39
7	T324/080	1209-11.344-093	BRACE PLATE - FOLDED LH OIL COOLER VENTILATION	1	STAINLESS STEEL	ASTM A-240 GR.304L	1.00
6	T324/079	1209-11.344-092	BRACE PLATE - FOLDED RH OIL COOLER VENTILATION	1	STAINLESS STEEL	ASTM A-240 GR. 304L	1.00
5	T324/078	1209-18.406-384-004	NUT HEX M6x1	12	STAINLESS STEEL	IS:1364 PT-3,CLASS-8	
4	T324/077	1209-11.144-045	TRANSITION OIL COOLER VENTILATION	1	STAINLESS STEEL	ASTM-A240 GR. 304L	28.93
3	T324/076	1209-11.444-091	FLANGE PLATE CORNER	4	STAINLESS STEEL	ASTM A-240 Gr. 304L	0.02
2	T324/075	1209-11.344-090	PIPE DIA 760 IOIL COOLER VENTILATION	1	STAINLESS STEEL	ASTM A-240 GR.304L	1.14
1	T324/074	1209-11.344-089	LOWER FLANGE OIL COOLER VENTILATION	1	STAINLESS STEEL	ASTM A-240 GR.304L	4.63

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7	T324/080	1209-11.344-093	BRACE PLATE - FOLDED LH OIL COOLER VENTILATION	1	STAINLESS STEEL	ASTM A-240 GR.304L	1.00
6	T324/079	1209-11.344-092	BRACE PLATE - FOLDED RH OIL COOLER VENTILATION	1	STAINLESS STEEL	ASTM A-240 GR. 304L	1.00
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- NOTE:-
1. JIG & FIXTURES TO BE USED TO MAINTAIN THE GEOMETRY OF THE ASSLY, HOLES ETC.
2. WELDING SHALL BE IN ACCORDANCE WITH IS:2811.
3. TRANSITION DUCT ASSLY. TO BE SUPPLIED AS A COMPLETE UNIT INCLUDING HARDWARES.
4. THIS ASSLY. IS A PART OF CAT NO. R/9/0047 IN A SET.
5.
6. ONE SET CONSIST OF 2 NOS. ASSLY TO DRG. NO. 1209-11.144-025 & 2 NOS. ASSLY. TO DRG. NO. 1209-11.244-024.
7. ALL UNWELDED JOINTS TO BE SEALED WITH SIKAFLEX 221 BLACK (SEALING ADHESIVE)
8. DUCT ASSLY. TO BE ACID WASHED TO REMOVE INTERNAL BURN MARKS.
9. TRANSITION DUCT SHALL BE SCRATCH FREE POLISHED.
10. PRIOR TO PROTOTYPE INSPECTION CLW'S REPRESENTATIVE WILL BE DEPUTED TO SEAL THE SAMPLE PIECE OF THE MATERIAL SPECIFIED FOR TEST IN THE GOVT. APPROVED / RDSO APPROVED TEST LAB. THE LAB TEST REPORT SHOULD BE PRODUCED AT THE TIME OF PROTOTYPE INSPECTION.
11. STANDARD FASTNERS OF M/S. TVS. / M/S. LPS AND M/S. UNBREAKO & M/S. KUNDAN ONLY SHALL BE USED IN THE ASSEMBLY.

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