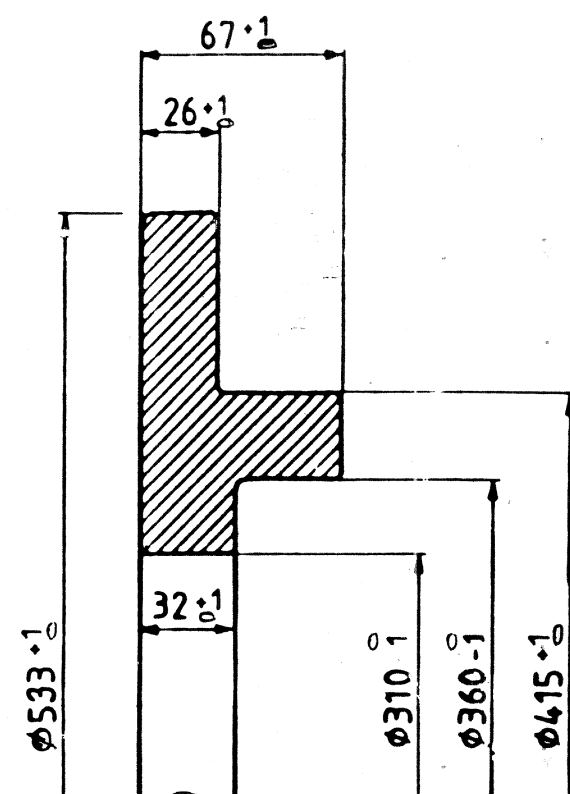
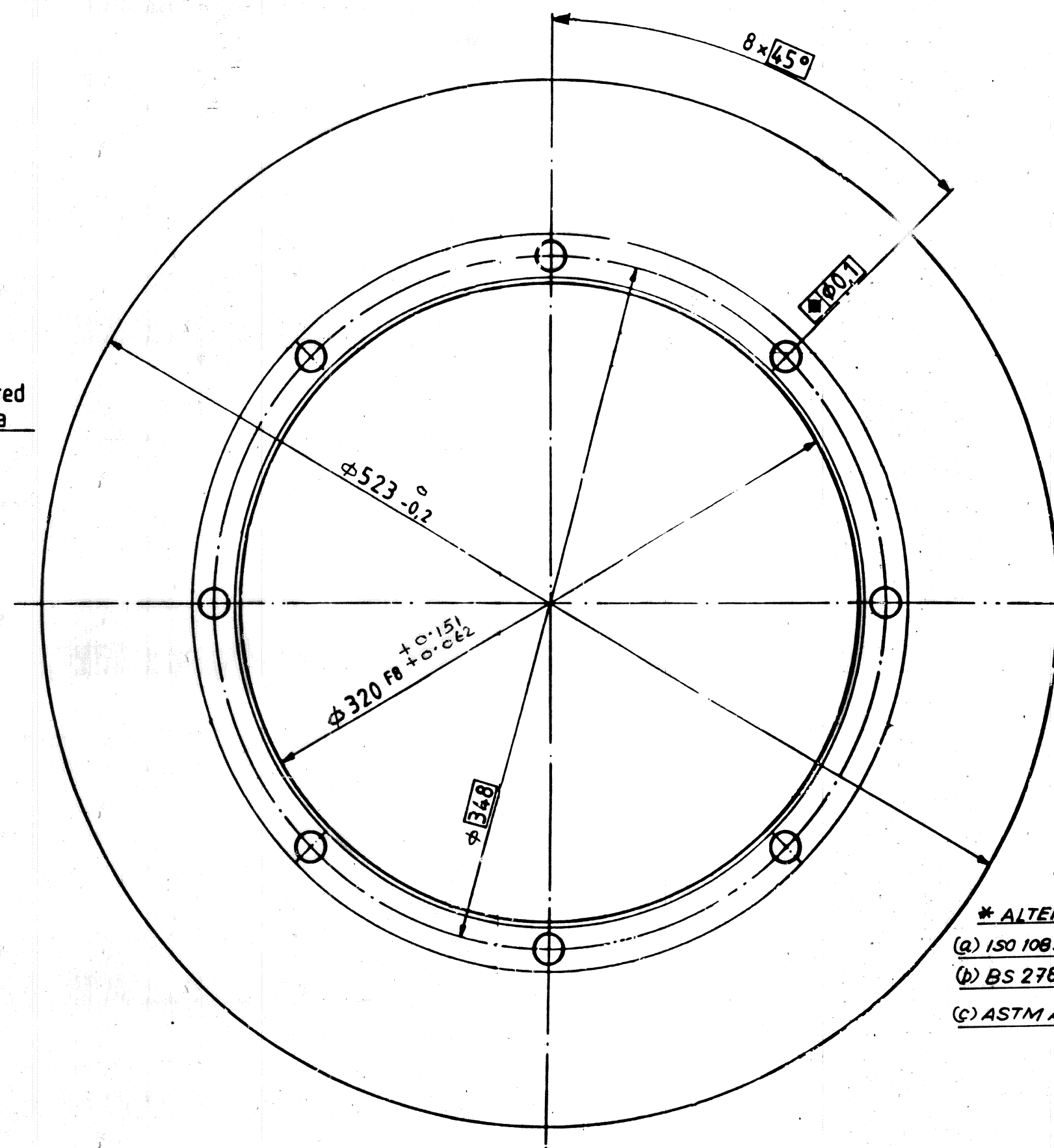
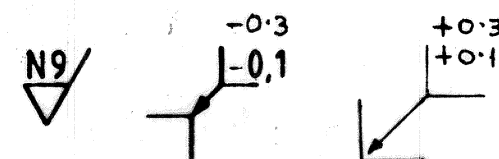
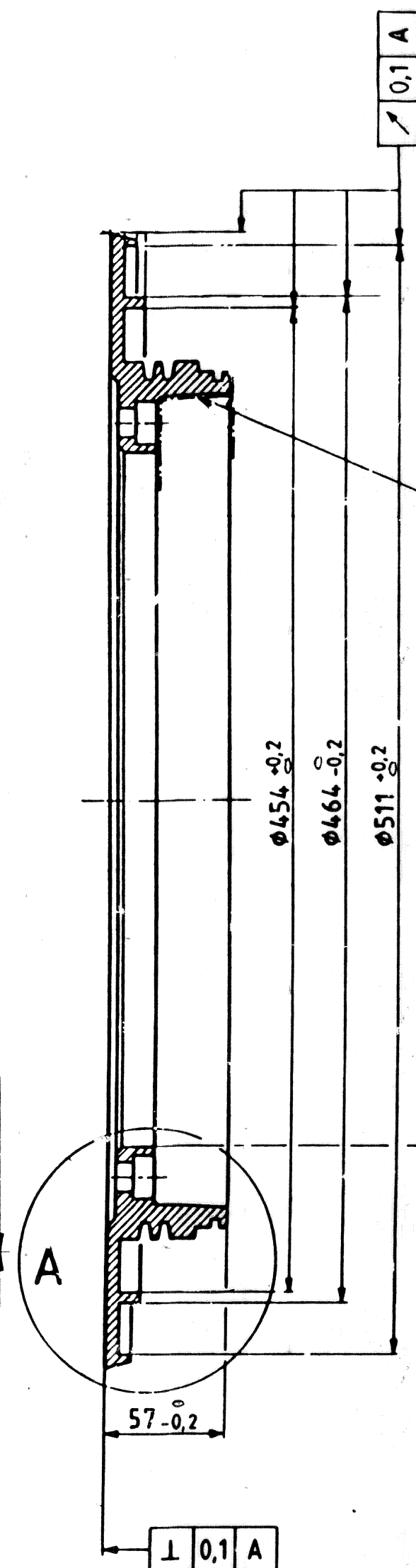
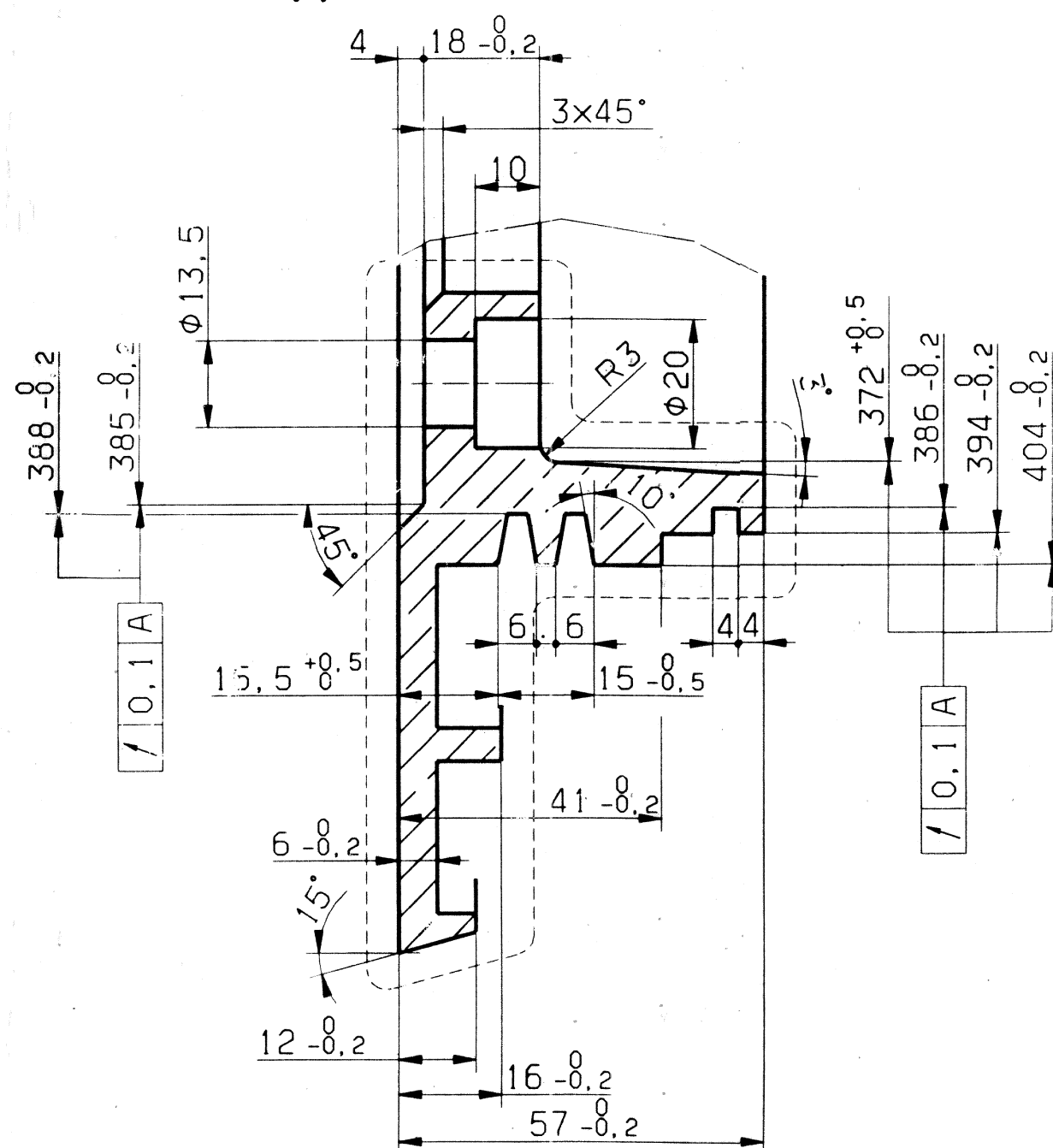


Cast



Detail A



* ALTERNATIVE SPECN.
(a) ISO 1083:1983:1987:400-12
(b) BS 2789:1985 GRADE 400/18
(c) ASTM A536-84 GRADE 60-40-18

WELDING SYMBOLS TO IS:813											
WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL	WELDING SYMBOL
1	2	3	4	5	6	7	8	9	10	11	12
1	2	3	4	5	6	7	8	9	10	11	12

SYMBOL	DESCRIPTION
1	DRG. REDRAWN IN ACCORDANCE WITH ABB'S REVISED DRG. No. 15016-00429 REV.3

LABYRINTHRING 523	6	SGCI	DIN1693
DESCRIPTION	REF. ASSLY DRG. NO.	IB 016-00429 REV. 3	1209-01.111-004, REF. NO. 13
LABYRINTHRING	(NOSE SUSPEND DRIVE)	WAG/9	DRAWING NO. 1209-01.211-034 ALT. 1