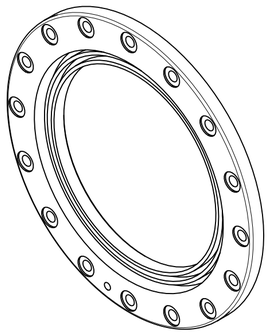
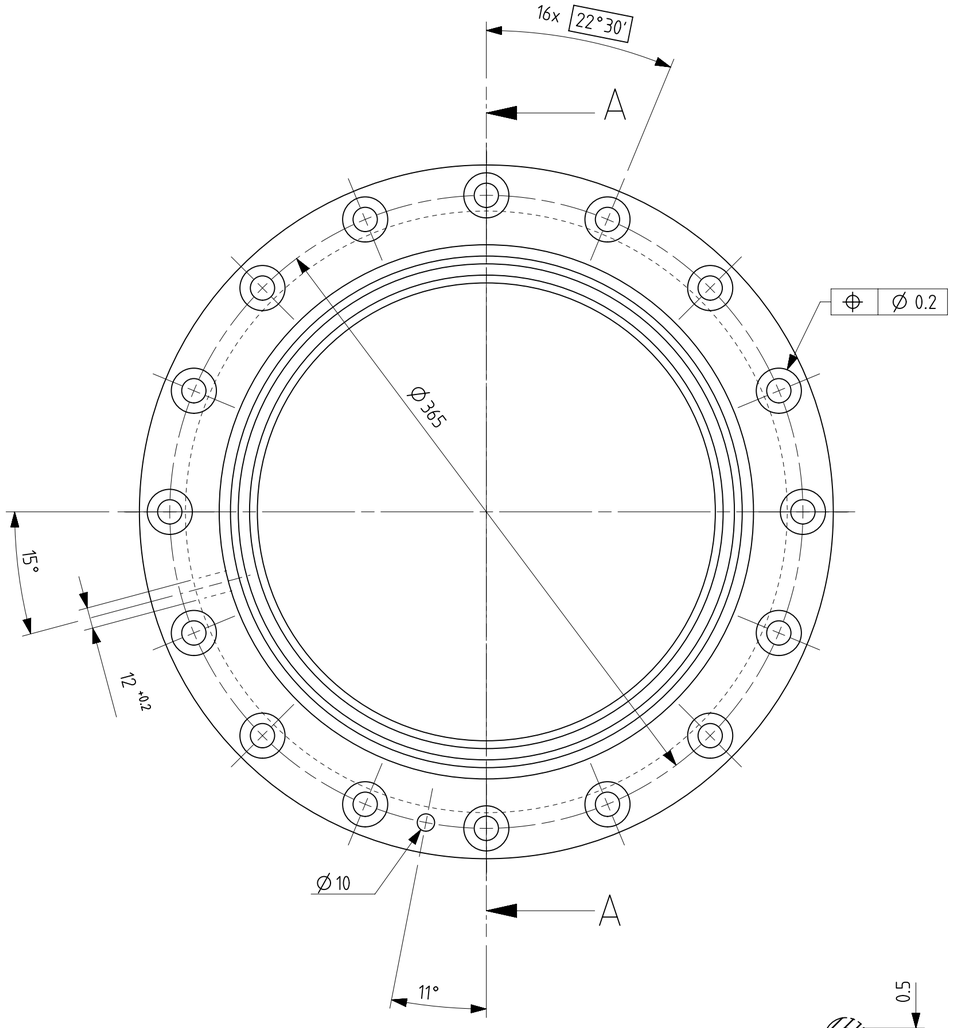
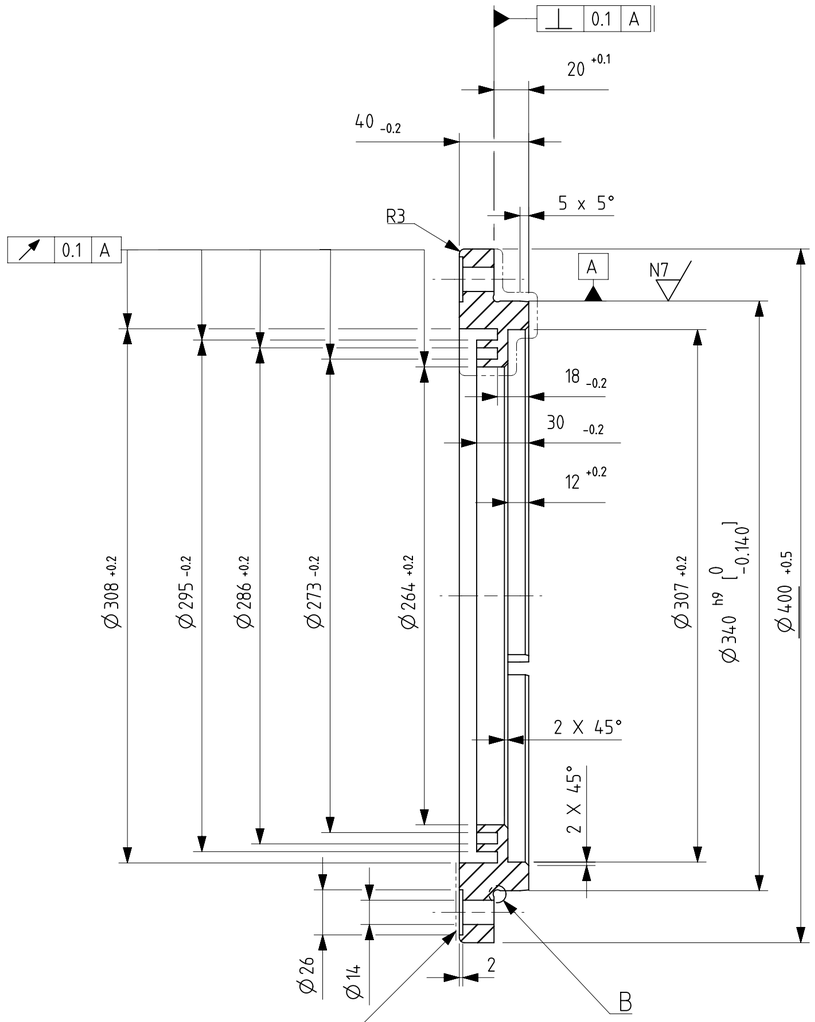
N9 (CAST TO BE CLEANED)

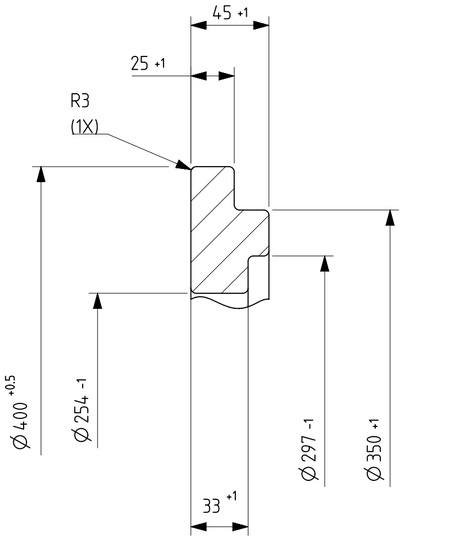
-0.1

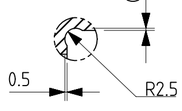






SECTION A-A





DETAIL B
SCALE 1:1

* ALTERNATIVE SPECN.
(a) ISO 1083:1987:400-12
(b) BS 2789:1985 GRADE 400/18
(c) ASTM A536-84 GRADE 60-40-18

1. USED FOR LOCO WAG-9, WAG-9HC & WAP-7
2. REF. ASSEMBLY DRG. NO. 1209-01.111-004 REF. NO. 15
3. QTY./LOCO: 6 NOS.
4. C&D NO. T201/016

धातु–वेल्डन चिन्ह भा. मा. : 813 / अ. मा. सं. :2553 WELDING SYMBOLS TO IS:813 / ISO:2553	अनिर्दिष्ट सद्य – सीमा भा. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768										TOL. CLS.	
	पदांक GRADE NO.	सं1 N1	सं2 N2	सं3 N3	सं4 N4	सं5 N5	सं6 N6	सं7 N7	सं8 N8	सं9 N9	सं10 N10	सं11 N11	सं12 N12
सतह – रुक्षता का मान भा. मा. 3073 / अ. मा. सं. 1302 SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302	Rz	0.16-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	160-250
	Ra μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	चिन्ह SYMBOL												

परिवर्तन संख्या ALT. NO.	प्राधिकार AUTHY	वर्णन DESCRIPTION	दिनांकित आद्याक्षर DATED INITIAL
1		REDRAWN IN NX WITH 3RD ANGLE PROJECTION	06-11-20

अभिकल्पित DGN		चित्तरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA	
जाँचा व.अ.अ. CHD SSE	SACHCHI DANAND KUMAR	पदार्थ MATL: SGCI	प्रति भार कि. ग्रा. WT. EACH IN KG: 11.7
समीक्षित च.वि.अ. / व.वि.अ. REVIEWED AEE / SEE		विशिष्टि SPECN: DIN1693 GGG40	
अनुमोदित उ.मु.वि.अ. APPROVED DYCEE	ARUP KUMAR MITRA	वर्णन DESCRIPTION: LABYRINTH RING Ø 400 (NOSE SUSPENDED DRIVE)	
दिनांक DATE	25-04-97		
रैखिक अनुपात SCALE	1:2.5	आरेखण संख्या DRAWING NO.: 1209-01.211-027	
संदर्भ / REF.	IB016-00422 ALT.- 2	परिवर्तन संख्या ALTERATION NO.: 1	पर्ण SHEET: 1 OF 1 — A2

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Signature Not Verified
Digitally signed by AMIT BISWAS
Date: 2026.02.28 11:36:59 IST
Reason: IREPS-CRIS
Location: New Delhi

REDRAWN BY TCS