





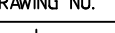
SECTION B-E  
SCALE 1:1

C&D NO: 5711/319  
QTY./TM: 1 NO.

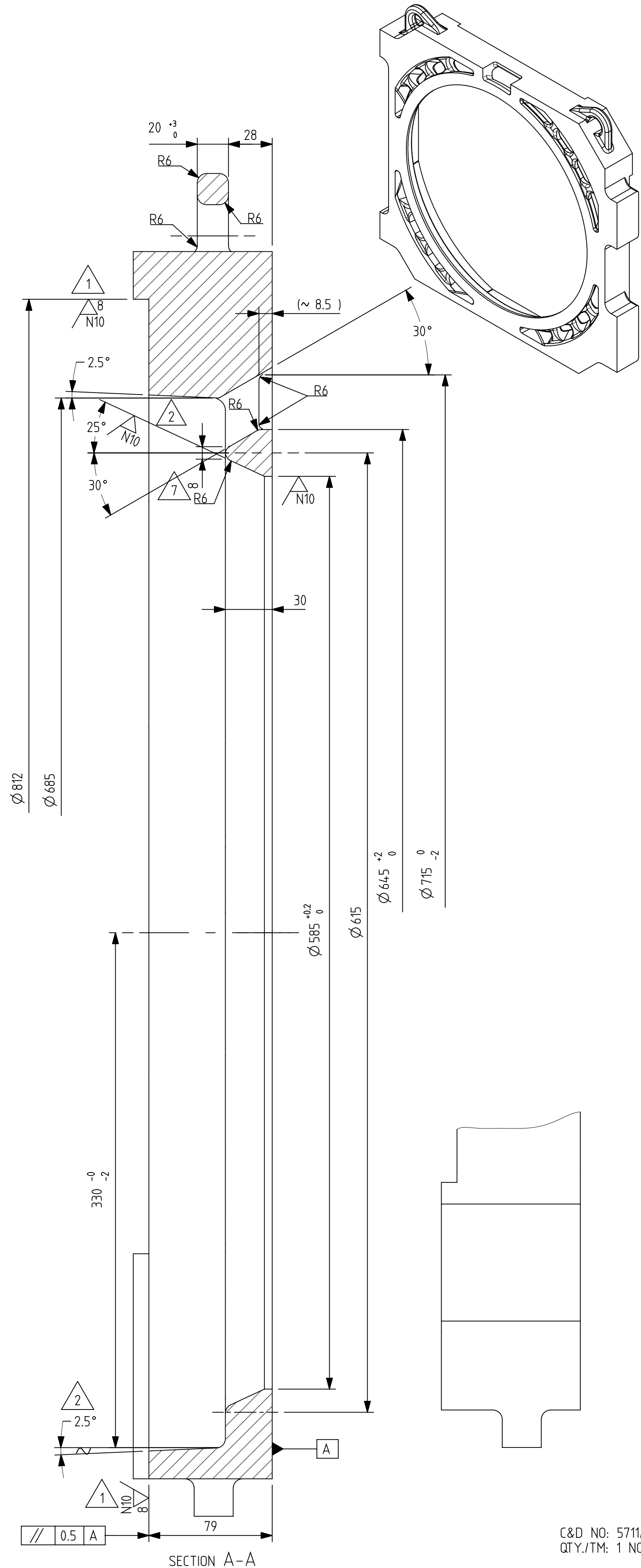
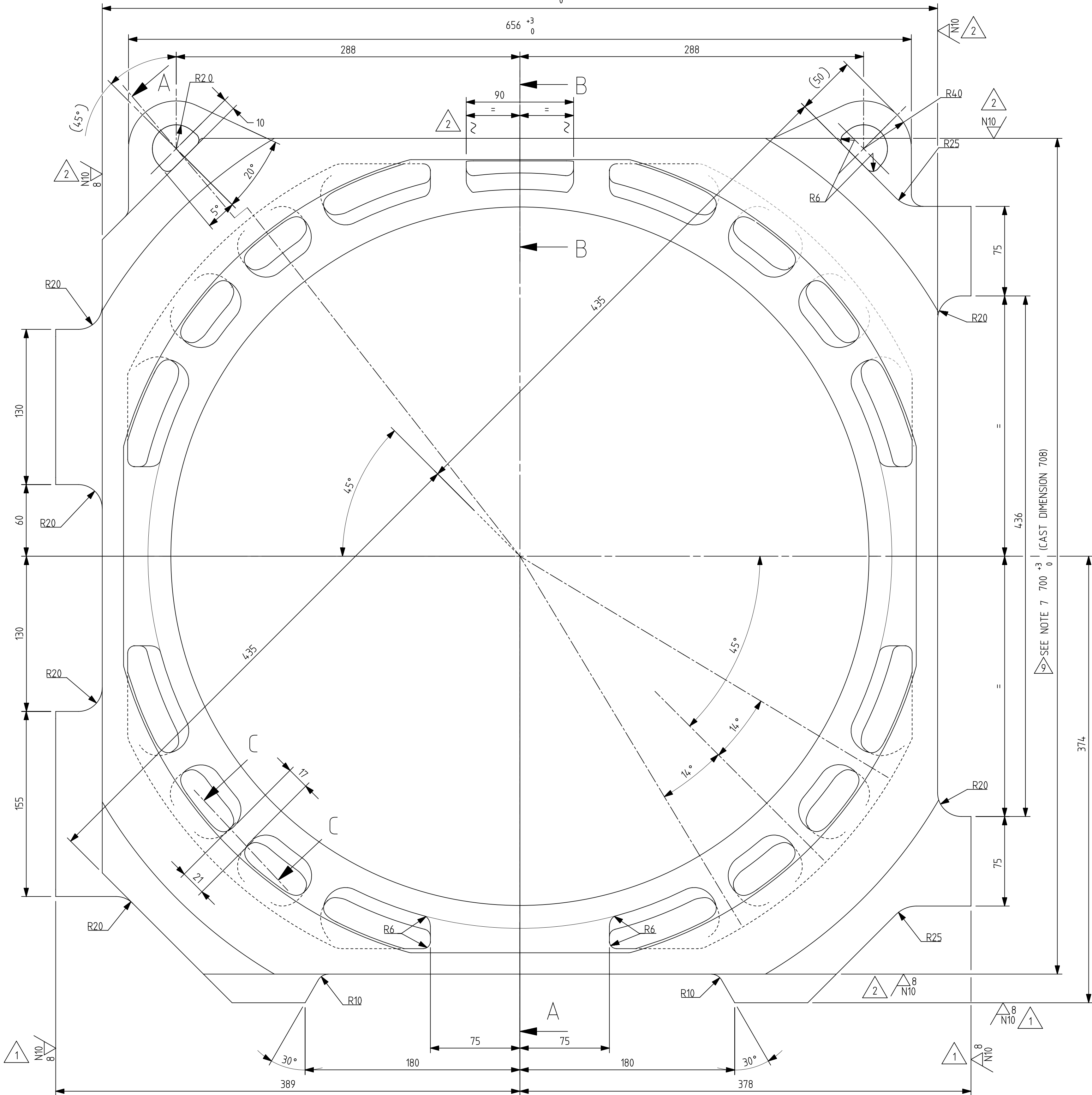
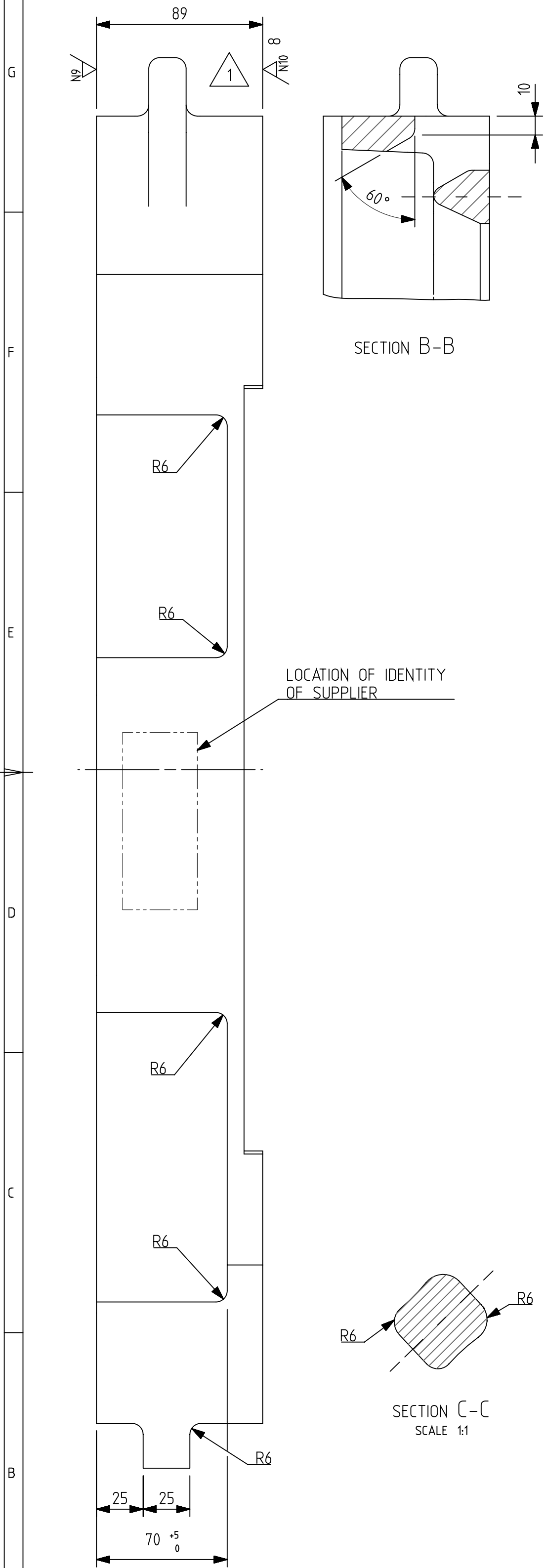
C&D NO: 5711/319  
QTY./TM: 1 NO.

<b>धातु-पेचन विवरण</b> <b>पा. नं. : 619 ; व. पा. नं. : 2653</b> <b>WELDING SYMBOLS TO</b> <b>IS:8173 / IS:2553</b>		<b>अतिरिधित स्तर - जीना पा. नं. : 2102 ; व. पा. नं. : 2788</b> <b>UNSPECIFIED TOLERANCE TO IS : 2702 / IS : 2768</b>												<b>TR</b> <b>CL</b>																																																																																																																																																																																																																																																																																																																																																																																																																																								
<b>सह - पता का मान</b> <b>पा. नं. 3078 ; व. पा. नं. 1302</b> <b>SURFACE ROUGHNESS VALUE TO</b> <b>IS:3073 / IS:1302</b>		<b>प्रकार</b> <b>सं.</b> <b>सं.</b>	<b>सं.1</b> <b>सं.2</b>	<b>सं.3</b> <b>सं.4</b>	<b>सं.5</b> <b>सं.6</b>	<b>सं.7</b> <b>सं.8</b>	<b>सं.9</b> <b>सं.10</b>	<b>सं.11</b> <b>सं.12</b>	<b>सं.13</b> <b>सं.14</b>	<b>सं.15</b> <b>सं.16</b>	<b>सं.17</b> <b>सं.18</b>	<b>सं.19</b> <b>सं.20</b>	<b>सं.21</b> <b>सं.22</b>	<b>सं.23</b> <b>सं.24</b>	<b>सं.25</b> <b>सं.26</b>	<b>सं.27</b> <b>सं.28</b>	<b>सं.29</b> <b>सं.30</b>	<b>सं.31</b> <b>सं.32</b>	<b>सं.33</b> <b>सं.34</b>	<b>सं.35</b> <b>सं.36</b>	<b>सं.37</b> <b>सं.38</b>	<b>सं.39</b> <b>सं.40</b>	<b>सं.41</b> <b>सं.42</b>	<b>सं.43</b> <b>सं.44</b>	<b>सं.45</b> <b>सं.46</b>	<b>सं.47</b> <b>सं.48</b>	<b>सं.49</b> <b>सं.50</b>	<b>सं.51</b> <b>सं.52</b>	<b>सं.53</b> <b>सं.54</b>	<b>सं.55</b> <b>सं.56</b>	<b>सं.57</b> <b>सं.58</b>	<b>सं.59</b> <b>सं.60</b>	<b>सं.61</b> <b>सं.62</b>	<b>सं.63</b> <b>सं.64</b>	<b>सं.65</b> <b>सं.66</b>	<b>सं.67</b> <b>सं.68</b>	<b>सं.69</b> <b>सं.70</b>	<b>सं.71</b> <b>सं.72</b>	<b>सं.73</b> <b>सं.74</b>	<b>सं.75</b> <b>सं.76</b>	<b>सं.77</b> <b>सं.78</b>	<b>सं.79</b> <b>सं.80</b>	<b>सं.81</b> <b>सं.82</b>	<b>सं.83</b> <b>सं.84</b>	<b>सं.85</b> <b>सं.86</b>	<b>सं.87</b> <b>सं.88</b>	<b>सं.89</b> <b>सं.90</b>	<b>सं.91</b> <b>सं.92</b>	<b>सं.93</b> <b>सं.94</b>	<b>सं.95</b> <b>सं.96</b>	<b>सं.97</b> <b>सं.98</b>	<b>सं.99</b> <b>सं.100</b>	<b>सं.101</b> <b>सं.102</b>	<b>सं.103</b> <b>सं.104</b>	<b>सं.105</b> <b>सं.106</b>	<b>सं.107</b> <b>सं.108</b>	<b>सं.109</b> <b>सं.110</b>	<b>सं.111</b> <b>सं.112</b>	<b>सं.113</b> <b>सं.114</b>	<b>सं.115</b> <b>सं.116</b>	<b>सं.117</b> <b>सं.118</b>	<b>सं.119</b> <b>सं.120</b>	<b>सं.121</b> <b>सं.122</b>	<b>सं.123</b> <b>सं.124</b>	<b>सं.125</b> <b>सं.126</b>	<b>सं.127</b> <b>सं.128</b>	<b>सं.129</b> <b>सं.130</b>	<b>सं.131</b> <b>सं.132</b>	<b>सं.133</b> <b>सं.134</b>	<b>सं.135</b> <b>सं.136</b>	<b>सं.137</b> <b>सं.138</b>	<b>सं.139</b> <b>सं.140</b>	<b>सं.141</b> <b>सं.142</b>	<b>सं.143</b> <b>सं.144</b>	<b>सं.145</b> <b>सं.146</b>	<b>सं.147</b> <b>सं.148</b>	<b>सं.149</b> <b>सं.150</b>	<b>सं.151</b> <b>सं.152</b>	<b>सं.153</b> <b>सं.154</b>	<b>सं.155</b> <b>सं.156</b>	<b>सं.157</b> <b>सं.158</b>	<b>सं.159</b> <b>सं.160</b>	<b>सं.161</b> <b>सं.162</b>	<b>सं.163</b> <b>सं.164</b>	<b>सं.165</b> <b>सं.166</b>	<b>सं.167</b> <b>सं.168</b>	<b>सं.169</b> <b>सं.170</b>	<b>सं.171</b> <b>सं.172</b>	<b>सं.173</b> <b>सं.174</b>	<b>सं.175</b> <b>सं.176</b>	<b>सं.177</b> <b>सं.178</b>	<b>सं.179</b> <b>सं.180</b>	<b>सं.181</b> <b>सं.182</b>	<b>सं.183</b> <b>सं.184</b>	<b>सं.185</b> <b>सं.186</b>	<b>सं.187</b> <b>सं.188</b>	<b>सं.189</b> <b>सं.190</b>	<b>सं.191</b> <b>सं.192</b>	<b>सं.193</b> <b>सं.194</b>	<b>सं.195</b> <b>सं.196</b>	<b>सं.197</b> <b>सं.198</b>	<b>सं.199</b> <b>सं.200</b>	<b>सं.201</b> <b>सं.202</b>	<b>सं.203</b> <b>सं.204</b>	<b>सं.205</b> <b>सं.206</b>	<b>सं.207</b> <b>सं.208</b>	<b>सं.209</b> <b>सं.210</b>	<b>सं.211</b> <b>सं.212</b>	<b>सं.213</b> <b>सं.214</b>	<b>सं.215</b> <b>सं.216</b>	<b>सं.217</b> <b>सं.218</b>	<b>सं.219</b> <b>सं.220</b>	<b>सं.221</b> <b>सं.222</b>	<b>सं.223</b> <b>सं.224</b>	<b>सं.225</b> <b>सं.226</b>	<b>सं.227</b> <b>सं.228</b>	<b>सं.229</b> <b>सं.230</b>	<b>सं.231</b> <b>सं.232</b>	<b>सं.233</b> <b>सं.234</b>	<b>सं.235</b> <b>सं.236</b>	<b>सं.237</b> <b>सं.238</b>	<b>सं.239</b> <b>सं.240</b>	<b>सं.241</b> <b>सं.242</b>	<b>सं.243</b> <b>सं.244</b>	<b>सं.245</b> <b>सं.246</b>	<b>सं.247</b> <b>सं.248</b>	<b>सं.249</b> <b>सं.250</b>	<b>सं.251</b> <b>सं.252</b>	<b>सं.253</b> <b>सं.254</b>	<b>सं.255</b> <b>सं.256</b>	<b>सं.257</b> <b>सं.258</b>	<b>सं.259</b> <b>सं.260</b>	<b>सं.261</b> <b>सं.262</b>	<b>सं.263</b> <b>सं.264</b>	<b>सं.265</b> <b>सं.266</b>	<b>सं.267</b> <b>सं.268</b>	<b>सं.269</b> <b>सं.270</b>	<b>सं.271</b> <b>सं.272</b>	<b>सं.273</b> <b>सं.274</b>	<b>सं.275</b> <b>सं.276</b>	<b>सं.277</b> <b>सं.278</b>	<b>सं.279</b> <b>सं.280</b>	<b>सं.281</b> <b>सं.282</b>	<b>सं.283</b> <b>सं.284</b>	<b>सं.285</b> <b>सं.286</b>	<b>सं.287</b> <b>सं.288</b>	<b>सं.289</b> <b>सं.290</b>	<b>सं.291</b> <b>सं.292</b>	<b>सं.293</b> <b>सं.294</b>	<b>सं.295</b> <b>सं.296</b>	<b>सं.297</b> <b>सं.298</b>	<b>सं.299</b> <b>सं.300</b>	<b>सं.301</b> <b>सं.302</b>	<b>सं.303</b> <b>सं.304</b>	<b>सं.305</b> <b>सं.306</b>	<b>सं.307</b> <b>सं.308</b>	<b>सं.309</b> <b>सं.310</b>	<b>सं.311</b> <b>सं.312</b>	<b>सं.313</b> <b>सं.314</b>	<b>सं.315</b> <b>सं.316</b>	<b>सं.317</b> <b>सं.318</b>	<b>सं.319</b> <b>सं.320</b>	<b>सं.321</b> <b>सं.322</b>	<b>सं.323</b> <b>सं.324</b>	<b>सं.325</b> <b>सं.326</b>	<b>सं.327</b> <b>सं.328</b>	<b>सं.329</b> <b>सं.330</b>	<b>सं.331</b> <b>सं.332</b>	<b>सं.333</b> <b>सं.334</b>	<b>सं.335</b> <b>सं.336</b>	<b>सं.337</b> <b>सं.338</b>	<b>सं.339</b> <b>सं.340</b>	<b>सं.341</b> <b>सं.342</b>	<b>सं.343</b> <b>सं.344</b>	<b>सं.345</b> <b>सं.346</b>	<b>सं.347</b> <b>सं.348</b>	<b>सं.349</b> <b>सं.350</b>	<b>सं.351</b> <b>सं.352</b>	<b>सं.353</b> <b>सं.354</b>	<b>सं.355</b> <b>सं.356</b>	<b>सं.357</b> <b>सं.358</b>	<b>सं.359</b> <b>सं.360</b>	<b>सं.361</b> <b>सं.362</b>	<b>सं.363</b> <b>सं.364</b>	<b>सं.365</b> <b>सं.366</b>	<b>सं.367</b> <b>सं.368</b>	<b>सं.369</b> <b>सं.370</b>	<b>सं.371</b> <b>सं.372</b>	<b>सं.373</b> <b>सं.374</b>	<b>सं.375</b> <b>सं.376</b>	<b>सं.377</b> <b>सं.378</b>	<b>सं.379</b> <b>सं.380</b>	<b>सं.381</b> <b>सं.382</b>	<b>सं.383</b> <b>सं.384</b>	<b>सं.385</b> <b>सं.386</b>	<b>सं.387</b> <b>सं.388</b>	<b>सं.389</b> <b>सं.390</b>	<b>सं.391</b> <b>सं.392</b>	<b>सं.393</b> <b>सं.394</b>	<b>सं.395</b> <b>सं.396</b>	<b>सं.397</b> <b>सं.398</b>	<b>सं.399</b> <b>सं.400</b>	<b>सं.401</b> <b>सं.402</b>	<b>सं.403</b> <b>सं.404</b>	<b>सं.405</b> <b>सं.406</b>	<b>सं.407</b> <b>सं.408</b>	<b>सं.409</b> <b>सं.410</b>	<b>सं.411</b> <b>सं.412</b>	<b>सं.413</b> <b>सं.414</b>	<b>सं.415</b> <b>सं.416</b>	<b>सं.417</b> <b>सं.418</b>	<b>सं.419</b> <b>सं.420</b>	<b>सं.421</b> <b>सं.422</b>	<b>सं.423</b> <b>सं.424</b>	<b>सं.425</b> <b>सं.426</b>	<b>सं.427</b> <b>सं.428</b>	<b>सं.429</b> <b>सं.430</b>	<b>सं.431</b> <b>सं.432</b>	<b>सं.433</b> <b>सं.434</b>	<b>सं.435</b> <b>सं.436</b>	<b>सं.437</b> <b>सं.438</b>	<b>सं.439</b> <b>सं.440</b>	<b>सं.441</b> <b>सं.442</b>	<b>सं.443</b> <b>सं.444</b>	<b>सं.445</b> <b>सं.446</b>	<b>सं.447</b> <b>सं.448</b>	<b>सं.449</b> <b>सं.450</b>	<b>सं.451</b> <b>सं.452</b>	<b>सं.453</b> <b>सं.454</b>	<b>सं.455</b> <b>सं.456</b>	<b>सं.457</b> <b>सं.458</b>	<b>सं.459</b> <b>सं.460</b>	<b>सं.461</b> <b>सं.462</b>	<b>सं.463</b> <b>सं.464</b>	<b>सं.465</b> <b>सं.466</b>	<b>सं.467</b> <b>सं.468</b>	<b>सं.469</b> <b>सं.470</b>	<b>सं.471</b> <b>सं.472</b>	<b>सं.473</b> <b>सं.474</b>	<b>सं.475</b> <b>सं.476</b>	<b>सं.477</b> <b>सं.478</b>	<b>सं.479</b> <b>सं.480</b>	<b>सं.481</b> <b>सं.482</b>	<b>सं.483</b> <b>सं.484</b>	<b>सं.485</b> <b>सं.486</b>	<b>सं.487</b> <b>सं.488</b>	<b>सं.489</b> <b>सं.490</b>	<b>सं.491</b> <b>सं.492</b>	<b>सं.493</b> <b>सं.494</b>	<b>सं.495</b> <b>सं.496</b>	<b>सं.497</b> <b>सं.498</b>	<b>सं.499</b> <b>सं.500</b>	<b>सं.501</b> <b>सं.502</b>	<b>सं.503</b> <b>सं.504</b>	<b>सं.505</b> <b>सं.506</b>	<b>सं.507</b> <b>सं.508</b>	<b>सं.509</b> <b>सं.510</b>	<b>सं.511</b> <b>सं.512</b>	<b>सं.513</b> <b>सं.514</b>	<b>सं.515</b> <b>सं.516</b>	<b>सं.517</b> <b>सं.518</b>	<b>सं.519</b> <b>सं.520</b>	<b>सं.521</b> <b>सं.522</b>	<b>सं.523</b> <b>सं.524</b>	<b>सं.525</b> <b>सं.526</b>	<b>सं.527</b> <b>सं.528</b>	<b>सं.529</b> <b>सं.530</b>	<b>सं.531</b> <b>सं.532</b>	<b>सं.533</b> <b>सं.534</b>	<b>सं.535</b> <b>सं.536</b>	<b>सं.537</b> <b>सं.538</b>	<b>सं.539</b> <b>सं.540</b>	<b>सं.541</b> <b>सं.542</b>	<b>सं.543</b> <b>सं.544</b>	<b>सं.545</b> <b>सं.546</b>	<b>सं.547</b> <b>सं.548</b>	<b>सं.549</b> <b>सं.550</b>	<b>सं.551</b> <b>सं.552</b>	<b>सं.553</b> <b>सं.554</b>	<b>सं.555</b> <b>सं.556</b>	<b>सं.557</b> <b>सं.558</b>	<b>सं.559</b> <b>सं.560</b>	<b>सं.561</b> <b>सं.562</b>	<b>सं.563</b> <b>सं.564</b>	<b>सं.565</b> <b>सं.566</b>	<b>सं.567</b> <b>सं.568</b>	<b>सं.569</b> <b>सं.570</b>	<b>सं.571</b> <b>सं.572</b>	<b>सं.573</b> <b>सं.574</b>	<b>सं.575</b> <b>सं.576</b>	<b>सं.577</b> <b>सं.578</b>	<b>सं.579</b> <b>सं.580</b>	<b>सं.581</b> <b>सं.582</b>	<b>सं.583</b> <b>सं.584</b>	<b>सं.585</b> <b>सं.586</b>	<b>सं.587</b> <b>सं.588</b>	<b>सं.589</b> <b>सं.590</b>	<b>सं.591</b> <b>सं.592</b>	<b>सं.593</b> <b>सं.594</b>	<b>सं.595</b> <b>सं.596</b>	<b>सं.597</b> <b>सं.598</b>	<b>सं.599</b> <b>सं.600</b>	<b>सं.601</b> <b>सं.602</b>	<b>सं.603</b> <b>सं.604</b>	<b>सं.605</b> <b>सं.606</b>	<b>सं.607</b> <b>सं.608</b>	<b>सं.609</b> <b>सं.610</b>	<b>सं.611</b> <b>सं.612</b>	<b>सं.613</b> <b>सं.614</b>	<b>सं.615</b> <b>सं.616</b>	<b>सं.617</b> <b>सं.618</b>	<b>सं.619</b> <b>सं.620</b>	<b>सं.621</b> <b>सं.622</b>	<b>सं.623</b> <b>सं.624</b>	<b>सं.625</b> <b>सं.626</b>	<b>सं.627</b> <b>सं.628</b>	<b>सं.629</b> <b>सं.630</b>	<b>सं.631</b> <b>सं.632</b>	<b>सं.633</b> <b>सं.634</b>	<b>सं.635</b> <b>सं.636</b>	<b>सं.637</b> <b>सं.638</b>	<b>सं.639</b> <b>सं.640</b>	<b>सं.641</b> <b>सं.642</b>	<b>सं.643</b> <b>सं.644</b>	<b>सं.645</b> <b>सं.646</b>	<b>सं.647</b> <b>सं.648</b>	<b>सं.649</b> <b>सं.650</b>	<b>सं.651</b> <b>सं.652</b>	<b>सं.653</b> <b>सं.654</b>	<b>सं.655</b> <b>सं.656</b>	<b>सं.657</b> <b>सं.658</b>	<b>सं.659</b> <b>सं.660</b>	<b>सं.661</b> <b>सं.662</b>	<b>सं.663</b> <b>सं.664</b>	<b>सं.665</b> <b>सं.666</b>	<b>सं.667</b> <b>सं.668</b>	<b>सं.669</b> <b>सं.670</b>	<b>सं.671</b> <b>सं.672</b>	<b>सं.673</b> <b>सं.674</b>	<b>सं.675</b> <b>सं.676</b>	<b>सं.677</b> <b>सं.678</b>	<b>सं.679</b> <b>सं.680</b>	<b>सं.681</b> <b>सं.682</b>	<b>सं.683</b> <b>सं.684</b>	<b>सं.685</b> <b>सं.686</b>	<b>सं.687</b> <b>सं.688</b>	<b>सं.689</b> <b>सं.690</b>	<b>सं.691</b> <b>सं.692</b>	<b>सं.693</b> <b>सं.694</b>	<b>सं.695</b> <b>सं.696</b>	<b>सं.697</b> <b>सं.698</b>	<b>सं.699</b> <b>सं.700</b>	<b>सं.701</b> <b>सं.702</b>	<b>सं.703</b> <b>सं.704</b>	<b>सं.705</b> <b>सं.706</b>	<b>सं.707</b> <b>सं.708</b>	<b>सं.709</b> <b>सं.710</b>	<b>सं.711</b> <b>सं.712</b>	<b>सं.713</b> <b>सं.714</b>	<b>सं.715</b> <b>सं.716</b>	<b>सं.717</b> <b>सं.718</b>	<b>सं.719</b> <b>सं.720</b>	<b>सं.721</b> <b>सं.722</b>	<b>सं.723</b> <b>सं.724</b>	<b>सं.725</b> <b>सं.726</b>	<b>सं.727</b> <b>सं.728</b>	<b>सं.729</b> <b>सं.730</b>	<b>सं.731</b> <b>सं.732</b>	<b>सं.733</b> <b>सं.734</b>	<b>सं.735</b> <b>सं.736</b>	<b>सं.737</b> <b>सं.738</b>	<b>सं.739</b> <b>सं.740</b>	<b>सं.741</b> <b>सं.742</b>	<b>सं.743</b> <b>सं.744</b>	<b>सं.745</b> <b>सं.746</b>	<b>सं.747</b> <b>सं.748</b>	<b>सं.749</b> <b>सं.750</b>	<b>सं.751</b> <b>सं.752</b>	<b>सं.753</b> <b>सं.754</b>	<b>सं.755</b> <b>सं.756</b>	<b>सं.757</b> <b>सं.758</b>	<b>सं.759</b> <b>सं.760</b>	<b>सं.761</b> <b>सं.762</b>	<b>सं.763</b> <b>सं.764</b>	<b>सं.765</b> <b>सं.766</b>	<b>सं.767</b> <b>सं.768</b>	<b>सं.769</b> <b>सं.770</b>	<b>सं.771</b> <b>सं.772</b>	<b>सं.773</b> <b>सं.774</b>	<b>सं.775</b> <b>सं.776</b>	<b>सं.777</b> <b>सं.778</b>	<b>सं.779</b> <b>सं.780</b>	<b>सं.781</b> <b>सं.782</b>	<b>सं.783</b> <b>सं.784</b>	<b>सं.785</b> <b>सं.786</b>	<b>सं.787</b> <b>सं.788</b>	<b>सं.789</b> <b>सं.790</b>	<b>सं.791</b> <b>सं.792</b>	<b>सं.793</b> <b>सं.794</b>	<b>सं.795</b> <b>सं.796</b>	<b>सं.797</b> <b>सं.798</b>	<b>सं.799</b> <b>सं.800</b>	<b>सं.801</b> <b>सं.802</b>	<b>सं.803</b> <b>सं.804</b>	<b>सं.805</b> <b>सं.806</b>	<b>सं.807</b> <b>सं.808</b>	<b>सं.809</b> <b>सं.810</b>	<b>सं.811</b> <b>सं.812</b>	<b>सं.813</b> <b>सं.814</b>	<b>सं.815</b> <b>सं.816</b>	<b>सं.817</b> <b>सं.818</b>	<b>सं.819</b> <b>सं.820</b>	<b>सं.821</b> <b>सं.822</b>	<b>सं.823</b> <b>सं.824</b>	<b>सं.825</b> <b>सं.826</b>	<b>सं.827</b> <b>सं.828</b>	<b>सं.829</b> <b>सं.830</b>	<b>सं.831</b> <b>सं.832</b>	<b>सं.833</b> <b>सं.834</b>	<b>सं.835</b> <b>सं.836</b>	<b>सं.837</b> <b>सं.838</b>	<b>सं.839</b> <b>सं.840</b>	<b>सं.841</b> <b>सं.842</b>	<b>सं.843</b> <b>सं.844</b>	<b>सं.845</b> <b>सं.846</b>	<b>सं.847</b> <b>सं.848</b>	<b>सं.849</b> <b>सं.850</b>	<b>सं.851</b> <b>सं.852</b>	<b>सं.853</b> <b>सं.854</b>	<b>सं.855</b> <b>सं.856</b>	<b>सं.857</b> <b>सं.858</b>	<b>सं.859</b> <b>सं.860</b>	<b>सं.861</b> <b>सं.862</b>	<b>सं.863</b> <b>सं.864</b>	<b>सं.865</b> <b>सं.866</b>	<b>सं.867</b> <b>सं.868</b>	<b>सं.869</b> <b>सं.870</b>	<b>सं.87</b>

अधिकारित DGM	
जॉना व.व.व. CHD SSE	RAVIN KUMAR DJA <small>Dr. Ravin Kumar Dy. Commr. (SSE) Chh. Dist. Jail Jalgaon (C.D.) 20-09-2022</small>
अधिकारित रजि.स. / र.वि.स. REVIEWED AEE / SEE	
अनुमोदित रजि.वि.स. APPROVED DYCEE	PRANJAN KUMAR PRAMA NIK <small>Pranjan Kumar Dy. Commr. (SSE) Chh. Dist. Jail Jalgaon (C.D.) 20-09-2022</small>
दिनांक DATE	29-09-2022
वैषिक अनुपात SCALE	1:2
संघर्ष / REF.	
3EHM112018	ALT-

		<div>चितरंजन रेलंजन कारखाना</div> <div>CHITTARANJAN LOCOMOTIVE WORKS, INDIA</div>	
पराम MAIL	SEE NOTE 2	प्रति भाग कि. मा. VF. EACH IN KG	
विनिर्दिष्ट SPECEN	4TMS.096.059 (LATEST VERSION)		
वर्णन DESCRIPTION	STATOR CHAMBER (DE.) (CNC MACHD.) 		
आरेखण संख्या DRAWING NO.	1TWD.096.017		
	परिवर्तन संख्या ALTERATION NO.	8	पर्ण SHEET
		1 OF 1	A





- NOTE:-
- CASTING SHALL BE CAREFULLY SCALED & CLEANED.
  - CARBON STEEL CASTINGS, GRADE-230-450W TO IS:1030/1998 OR LATEST.
  - AIR POCKETS AND TERMINAL POCKET AT SECTION-B SHALL BE PROPERLY DRESSED & REQUIRED RADIUS SHALL BE CAREFULLY MAINTAINED.
  - RADIOGRAPHIC- CASTING MADE ACCORDING TO SPECN. NO. 4TMS.096.059 (LATEST VERSION) SHALL BE SUBJECT TO RADIOGRAPHIC TEST-5% OF OFFERED QTY. SELECTED AT RANDOM AND DIMENSIONAL CHECKS TO BE CARRIED OUT 20% OF OFFERED QTY.
  - MATERIAL TESTS TO BE CARRIED OUT BY DY.C.C.&M/CLWCRJ.
  - FIRM SHOULD HAVE THEIR OWN FOUNDRY DULY APPROVED BY RDSO AS CLASS-A FOUNDRY FOR CASTING RAW MATERIAL OF SPECIFIED GRADE (CARBON STEEL CASTINGS TO IS:1030/1998 GRADE-230-450W OR LATEST) FOR ITEM STATOR CHAMBER/IDE & NDE OR THEY HAVE TO SUBMIT ADEQUATE DOCUMENTARY EVIDENCE REGARDING SOURCING OF RAW MATERIAL (CASTING) FROM RDSO APPROVED CLASS-A FOUNDRY ONLY.
  - MANUFACTURER SHALL MAINTAIN THE OVERALL HEIGHT PREFERABLY FOR A DIMENSION 700<sup>+3</sup><sub>0</sub> mm TO AVOID GAP BETWEEN END FRAME NDE AND STATOR CHAMBER NDE.

REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL.	SPECN.
1	5711/302		STATOR CHAMBER (NDE) (CAST)	1	4TMS.096.059 (LATEST VERSION)	

REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL.	SPECN.
1	5711/302		STATOR CHAMBER (NDE) (CAST)	1	4TMS.096.059 (LATEST VERSION)	

REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL.	SPECN.
1	5711/302		STATOR CHAMBER (NDE) (CAST)	1	4TMS.096.059 (LATEST VERSION)	

REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL.	SPECN.
1	5711/302		STATOR CHAMBER (NDE) (CAST)	1	4TMS.096.059 (LATEST VERSION)	

Signature Not Verified  
Digitally signed by  
Sanjay Talla  
Date: 2024.02.29  
Time: 17:38:21  
Reason: I am the signatory