

P-1 FINISH ROUGH	01 ROUGH CLEANING	SURFACE ROUGHNESS VALUE TO IS: 3073	GRADE.NO	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	ALT. NO.	A L T E R A T I O N	REASON	CHECKED BY SSE/VEH	VERIFIED BY ADE/DEV	APPROVED BY Dy.CDE/ VEH-II
P-10 FLAME CUT	1B CHAMFERED		Ra μm	.025	.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50						
	01b BURRS REMOVED		SYMBOL	▽▽▽▽			▽▽▽			▽▽			▽		□						

SL. NO.	PART NO.	C & D NO.	ITEM DESCRIPTION	ABB DRG./ CLW DRG./ SPEC. NO.	QTY/ LOCO
1	29238470	T304/041	CLAMP ASSLY B	1209-18.306-061 ALT. 5 REF. 2	3 NOS.
2	29238481	T304/042	CLAMP ASSLY A	1209-18.306-061 ALT. 5 REF. 1	3 NOS.
3	83238493	T304/043	BODY CLAMP 1-1/2" SINGLE	1209-18.306-065 ALT. 4	6 NOS.
4	29238500	T304/094,T304/105,T309/016 T309/100,T327/151,T309/168 T304/142,T304/152,T304/160	CUSHION - UNISTRUT	1209-18.406-117 ALT. 5	36.62 MTR.
5	29238523	T309/150	BRACKET ASSLY. "E"	1209-18.306-116 ALT. 4	3 NOS.

REFERENCE : CLW CAT NO. S/9/0024

										CLW/MS/3/065 ALT. 10	
NO.OFF		DESCRIPTION & DIMENSION				ITEM	PART NO.	Wt./UNIT	MATERIAL	SPECIFICATION	
		GROUP :				SUPERSEDED BY					
		<div>ELECTRIC LOCO</div> <div>P.P. COMP. (BRACKET &amp; CLAMP)</div>				SUPERSEDES					
						SCALE		CHECKED BY SSE/VEH	5.4.19		
						PROJECTION		DRN.	5.4.19		
						ALT.					
Wt./ASSLY. =		Kg									
TOLERANCES ON UNTOLERANCED DIMENSION TO											
ISSUING AUTHORITY : SSE/RECORDS											
ALL DIMENSION ARE IN mm.		Dy.CDE/VEH II		ADE/DEV		ASSLY. PART NO.					
		4/22/19		10/04/19							
						डी.रे.का. DIESEL LOCOMOTIVE WORKS VARANASI				PART NO. 29176694	