



2	CSK HD TAPP SCREW	M5x10	IS-1365-05	IS-1367(1-14) 84 Gr-AZ 70	
2	SPRING WASHER	B5	IS-3063-84		\$
8	CSK HD TAPP SCREW	S14x13-F	IS-1710-89	IS-1367(1-14) 84 Gr-AZ 70	
2	FLAT WOULDING	2x12x600		IS-737-08 31000 H2	
1	RUBBER PROFILE	2x25x1200		EPDM	HARDNESS-50±5
2	NUT	M5	IS-1364(P-3) 2003	IS-1367-84 (P-1364-29)	\$
2	CSK HD SCREW	M5x13	IS-1365-05	IS-1367-84 (P-1365-29)	\$
2	SPECIAL SCREW (MALE THREAD)			ASI-304	FINISH-2B
2	SPECIAL SCREW(FEMALE THREAD)			ASI-304	FINISH-2B
12/12	M5x25 SLOTTED GAL CSK SCREW		LRW03		ITEM-14
2	STAINLESS STEEL HANDLE			ASI-304	COMMERCIAL QUALITY
1	DOUBLE SIDE OPENABLE DOOR CLOSER		*		
1	TOP PIVOT WITH BUSH		ICF /SK3 9-6-018	ICF /MD/ SPEC-28B	COL-I
1	BOTTOM PIVOT WITH BUSH		ICF /SK3 9-8-018		COL-II
1	S.S. DOOR FIXING FRAME		ICF /SK3 9-6-018		
1	DOOR		ICF /SK3 9-6-018		

NO OFF		DESCRIPTION & DIMENSIONS		ITEM		3-6-017 REF. DRG.		MAT. & SPEC.		WEIGHT / UNIT		REMARKS	
N	#	I	I	GROUP: 3-6						SUPERSEDED BY:			
PEUT DOOR		PER DOOR		DOUBLE SIDE SWING DOOR ASSY. (ALU. DOOR WITH S.S FIXING FRAME)								SCALE: SSE/D 1:2.5 CHD 1:2.5 ALTD 1:2 DRN Thaisramon VS.Boby	
CAD FILE: C:\MD-CAD\329\5-6\329 5-6 014-5000.dwg		DATA CODE No.		INDIAN RAILWAY STANDARDS								SHEET 1 OF 1	
329												INTEGRAL CONCR. FACTORY CHENNAI-36	
												ICF/SK/3-5-6-014	

4-1. THE OVERHEAD DOUBLE ACTING UNCLASSIFIED DOOR CLOSURE DEVICE (ITEM-5) SHALL BE OF M/S DORMA MODEL NO. ITS-96 E-2-4, (OR) M/S GEEZ DOOR TECHNOLOGY & GLASS SYSTEMS, MODEL NO. GEEZ BOXER G-2, OR (OR) M/S YALE, MODEL NO. Y5C 5324 SLIM DOOR STOPPER AND FINISH DETAILS SHALL BE AS PER FIRM'S CATALOGUE TO ACHIEVE THE DESIRED OPENING ON BOTH SIDES.

2. ASSEMBLY SHALL BE POWDER COATED TO ICF/NO/SPEC-081 TO COLOUR SHADE AS APPROVED BY ICF DESIGN.

3. OPEN TOLERANCE TO DRG NO. ICF/SO/03-0-001 SHALL GENERALLY BE FOLLOWED WHEREVER TOLERANCE IS NOT MENTIONED FOR DIMENSIONS.

4. ALL SHARP CORNERS/EDGES TO BE ROUNDED.

5. MANUFACTURERS NAME, ADDRESS AND YEAR OF MANUFACTURE SHALL BE INDICATED AT THE LOCATION MARKED THIS FOR IDENTIFICATION.

6. C/SK SCREW, SPRING WASHER & NUT SHALL BE PROVIDED TO FIX TOP PIVOT, BOTTOM PIVOT TO BE FIXED WITH ITEM-16.

7. DOUBLE SLID SWING DOOR ASSEMBLY SHALL MEET THE REQUIREMENTS AS PER SPECIFICATION OF ICF/NO/SPEC-268.

		ASSEMBLY DRAWINGS	
		16/05/2024	16-04-2014
ALT	DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AME/SM