



VIEW THROUGH ARROW Z
(SCALE 1:5)

TIGHTENING TORQUE
 $M_A = 330 \pm 20 \text{ Nm}$

9 (17)

$M_A 30 \pm 3 \text{ Nm}$

16

NOTE:-

- ① 1. REF. NO. 16 MARKED * IS TO BE PROCURED & SUPPLIED BY ELECTRICAL WING.

TIGHTENING TORQUE
 $M_A = 80 \text{ Nm}$

① SEE NOTE 1*

13 (12)

14

10

Mounting instruction

Before mounting of roller bearings (item 7), treat the bearing seat of the axle-box case (item 6) with assembly paste (item 6).

ITEM NO.	QTY	DESCRIPTION	MATL	SPEC	REF.
17	1209-01-411-046 REF. NO. 6	SAFETY WASHER VS20			0-08
16	-	EARTH CONTACT: EK/HO. AB401 X SELECT TO MAT. OF-ALUMINUM	4	-	3-20
15	1209-01-411-029	COVER	4	-	1-07
14	1209-01-411-050	GASKET-KLINGER-SIL C4400	4	-	0-10
13	-	SCREW HEX HD. M12X175P 35LONGX30THD-B.8 (ZINC PLATED)	16	STEEL	15:1364 0-08
12	-	CONICAL SPRING WASHER M12 ZINC PLATED	16	SPRING STEEL	DIN 6796 0-08
11	1209-01-311-019	ABUTMENT RING	4	-	3-2
10	1209-01-011-019	COVER FRONT	4	-	2-18
9	-	SCREW-HEX SOCKET HD. CAP M20X 2.5PW50 LONGX46THD-12.9	16	ALLOY STEEL	15:2249 0-15
8	1209-01-311-019	END CAP	4	-	6-8
7	1209-01-311-061	CYLINDRICAL ROLLER UNIT	4	-	31-0
6	-	ASSEMBLY PASTE-KLUBER ALTEMP Q-PASTE NS 20	-	-	0-850
5	-	O-RING 1/D 250.0X3.0	8	NBR 1872	-
4	1209-01-411-046 REF. NO. 6	SAFETY WASHER VS16	48	-	0-08
3	-	HEX HD. BOLT M12X22 45 LONGX38THD-B.8 (ZINC PLATED)	43	STEEL	15:1364 0-1
2	1209-01-011-008	AXLE BOX HOUSING ASSY.	4	-	100-0
1	1209-01-111-018	REAR COVER	4	-	3-5
1209-01-111-018	-	AXLE BOX COMPLETE WITH EARTH CONTACT	4	-	106-4
DESCRIPTION					
REF. ASSY. DRG. NO. 1209-01-111-001, REF. NO. 7					
AXLE BOX COMPLETE WITH EARTH CONTACT					
DRAWING NO. 1209-01-111-005					