

NOTE:-


- GLASS UNIT SHALL CONFORM TO ALL REQUIREMENTS MENTIONED IN THE SPECIFICATION MTS089.
- ~~GLASS UNIT SHALL CONFORM TO ALL REQUIREMENTS MENTIONED IN THE SPECIFICATION MTS087.~~
- GLASS UNIT SHOULD HAVE A LIGHT GREEN TINT.
- GLASS FOR GLASS UNIT SHOULD BE PROCURED ONLY FROM REPUTED MANUFACTURERS LIKE:
 - M/s SAINT GOBAIN
 - M/s MODIGUARD
 - M/s AIS
 - M/s SISECAM
- MANUFACTURER'S NAME AND DATE OF MANUFACTURE TO BE MARKED INDELIBLY IN LETTER HEIGHT OF 3MM.
- SUN CONTROL FILM, PROCURED FROM EITHER M/S GARWARE POLYSTER- "HHR GREY 70" OR 3M-"CR 70" OR M/S EASTMAN CHEMICAL COMPANY-"VS70 SR CDF" OR "V-Kool 70+" OR EQUIVALENT SHALL BE PASTED ON INSIDE OF OUTER LAMINATED GLASS UNIT AS SHOWN IN SECTION A-A.

THIS DRAWING IS THE INTELLECTUAL PROPERTY OF RAIL COACH FACTORY, KAPURTHALA. THIS DRAWING SHOULD NOT BE REPRODUCED, ALTERED, USED FOR MANUFACTURING OF ANY PRODUCT OR FOR ANY OTHER PURPOSE WITHOUT PERMISSION FROM CHIEF DESIGN ENGINEER, RAIL COACH FACTORY, KAPURTHALA.

ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
f	06/08/2018	F2	NOTE 6 MODIFIED TO DELETE SUN CONTROL FILM OF EQUIVALENT GRADE.	DIC NO. MD170042 & DY.CME D-11
g	14/02/2024	F3	NOTE-4 MODIFIED TO INCLUDE M/s SIESCAM AS GLASS MANUFACTURER	DIC NO. MD230006
h	28/03/2024	F3	IN NOTE 4 THE NAME OF MANUFACTURER IS CORRECTED FROM SIESCAM TO SISECAM.	DIC NO. MD230006

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ENTERED
INTO
DATA BASE

30 MAR 2024

NIL GLASS UNIT 1417X817				NIL		NIL		MDTS 089		SEE NOTES 1 TO 6					
WELD LENGTH		ITEM	DESCRIPTION & DIMENSIONS			OPASSLY	DETAIL DRG		MATL. & SPEC.		REMARKS				
NIL		M	GROUP	BODY SIDE WINDOWS			SUPERSEDES: LZ54104 ALT g								
WEIGHT		FILE	\\LZ54104h.prt (3D)												
35.500		KG	SEALED GLASS UNIT FOR LHB FIXED WINDOW					SCALE		SSE/REC					
S. AREA								1:10		CHD	DWGL				
NIL		M ²								DRN	TAYB				
LENGTH / DIA															
NIL		M	RAIL COACH FACTORY, KAPURTHALA					REF.DRG.No. NIL							
WIDTH / THICK		MM	रेल कोच फैक्टरी कपूरथला					PL NO.		NIL					
NIL		M	IRS					DRG.NO. LZ54104							
HEIGHT			ADE/SME					CDE		ALT.		h	SIZE A2 SHEET		1/1
NIL		M						DY.CME							

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DATE OF FIRST ISSUE

12/12/2005

CGM BY

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