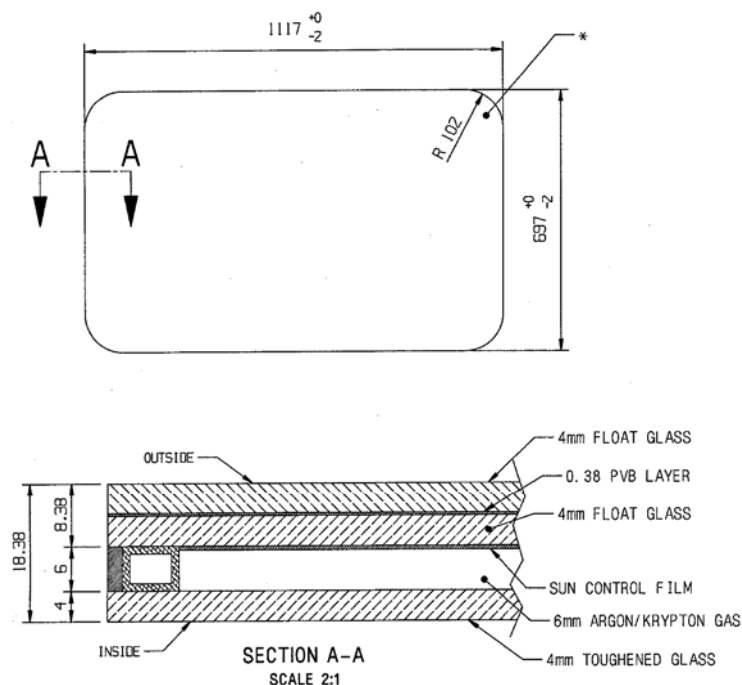


ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
g	06/08/2018	F2	NOTE 6 MODIFIED TO DELETE SUN CONTROL FILM OF EQUIVALENT GRADE.	DIC NO. MD170042 &
h	14/02/2024	F3	NOTE-4 MODIFIED TO INCLUDE M/s SIESCAM AS GLASS MANUFACTURER	DY.CME D-11 DIC MD230006
i	28/03/2024	F3	IN NOTE 4 THE NAME OF MANUFACTURER IS CORRECTED FROM SIESCAM TO SISECAM.	DIC NO. MD230006





SECTION A-A
SCALE 2:1

NOTE:-

- GLASS UNIT SHALL CONFORM TO ALL REQUIREMENTS MENTIONED IN THE SPECIFICATION MDT089.
- ~~GLASS UNIT SHALL CONFORM TO ALL REQUIREMENTS MENTIONED IN THE SPECIFICATION MDT087.~~
- GLASS UNIT SHOULD HAVE A LIGHT GREEN TINT.
- GLASS FOR GLASS UNIT SHOULD BE PROCURED ONLY FROM REPUTED MANUFACTURERS LIKE:
 - M/s SAINT GOBAIN
 - M/s MODIGUARD
 - M/s AIS
 - M/s SISECAM
- * MANUFACTURER'S NAME AND DATE OF MANUFACTURE TO BE MARKED INDELIBLY IN LETTER HEIGHT OF 3MM.
- SUN CONTROL FILM, PROCURED FROM EITHER M/S GARWARE POLYSTER-"HHR GREY 70" OR 3M-"CR 70" OR M/S EASTMAN CHEMICAL COMPANY-"VS70 SR CDF" OR "V-Kool 70+" OR EQUIVALENT SHALL BE PASTED ON INSIDE OF OUTER LAMINATED GLASS UNIT AS SHOWN IN SECTION A-A.

आकृति
ENTERED
INTO
भविष्य
DATA BASE

30 MAR 2024

NIL GLASS UNIT 1117X697			NIL		MDTS 089		SEE NOTES 1 TO 6			
WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS		OPASSLY	DETAIL DRG	MATL. & SPEC.		REMARKS		
NIL	M	GROUP	BODY SIDE WINDOW		SUPERSEDES: LW54104 ALT h					
WEIGHT	FILE		\\LW54104i.prt(3D)							
24.000	KG	SEALED GLASS UNIT FOR LHB FIXED WINDOW RAIL COACH FACTORY, KAPURTHALA				SCALE	SSE/REC	1:10		
S.AREA						CHD	DRN	TAYB		
NIL	M ²								1/1	
LENGTH / B+A									24.000	
NIL	M	REF.DRG.No.				NIL				
WIDTH / THIGH	रेल कोच फैक्टरी कपूरथला			IRS		PL NO.	NIL			
NIL	M					DRG.NO.	LW54104			
HEIGHT	N.R					ALT.	i	SIZE A2 SHEET 1/1		
NIL	M	ADE/SME		CDE						

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008 DATE OF FIRST ISSUE 26/10/2002 CGM BY

1 2 3 4 5 6 7 8 9 10 11 12 13

THIS DRAWING IS THE INTELLECTUAL PROPERTY OF RAIL COACH FACTORY, KAPURTHALA. THIS DRAWING SHOULD NOT BE REPRODUCED, ALTERED, USED FOR MANUFACTURING OF COMPONENTS, SOLD OR TRANSFERRED WITHOUT PERMISSION FROM CHIEF DESIGN ENGINEER, RAIL COACH FACTORY, KAPURTHALA.