



CONTROLLED COPY

NOTE:-

1. FOR THE KNUCKLE THREAD PROFILE OF SCREW IS 4695 TO BE REFERRED.
- *2. STAMP / PUNCH-
(a) MONTH & YEAR.
(b) TRADE MARK
(c) SK - 99002.
(d) IS 5517 - 93.
3. HEAT TREATMENT TO BE DONE SEPARATELY FOR EACH TYPE OF COMPONENT IN A BATCH. BATCH No. TO BE LIGHTLY PUNCHED AT SUITABLE LOCATION.

10	COLLAR Ø61X16	2	IS 2062-92 Fe-410W-C	HEAT TREATED
9	COLLAR Ø64X30	1	IS 2062-92 Fe-410W-C	HEAT TREATED
8	PIN Ø60X218	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
7	PIN Ø18X85	1	IS 2062-92 Fe-410W-C	HEAT TREATED
6	TRUNNION (R.H. THREAD)	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
5	TRUNNION (L.H. THREAD)	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
4	BENT COUPLING	1	IS 2062-92 Fe-410W-C	HEAT TREATED
3	SCREW Ø58X453	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
2	BENT COUPLING LINK	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
1	LINK	2	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED

ITEM	DESCRIPTION & DIMENSIONS	REF. DRG.	WT. OF ONE NG	REMARKS
SUPERSEDED BY:				
INDIAN RAILWAY STANDARDS				
ENHANCED CAPACITY.				
DETAILS FOR SCREW COUPLING				
B.G. (C)				
R.D.S.O. (C)				
GROUP 3005				
SKETCH-99002				

ALT.	ITEM	AUTHY.	DESCRIPTION	DATE
5	CD/08/14		ITEM No. 4 (DIMENSION CORRECTED)	2/14
4	CD/08/13		DRAWING REVISED AND REDESIGNED	12/13
3	SS/07/2001		DRAWING REVISED AND ITEM 7 DELETED	09/2001
2	CD/3/2000		MACHINING SYMBOL ADDED AND MARKING CORRECTED	02/2000
1	CD/10/99		ITEM-1 Sec. 4A, 8B & 7 (EN-4, 7, 8 & 10) MTL & SPEC. CORRECTED	09/99
1	10		CHECK SHEET No.:-	

