

14.3.1	The sheets of 1.6 and 2mm thickness shall be supplied in bundles with double layer of water proof paper or single layer of coated hessain cloth or HDPE cloth and metal protection in edges. All the sheets shall be protected against corrosion and rust with suitable mineral oil or other temporary rust preventive coating	The sheets of 1.6 and 2mm thickness shall be supplied in bundles with double layer of water proof paper or single layer of coated hessain cloth or HDPE cloth and metal protection in edges. All the sheets shall be protected against corrosion and rust by coating corrosion preventive fluid, soft film, solvent deposited, water displacing to IS:1154.
14.4(v)	Coils processed through pickling and or skin passing or cold rolling shall be supplied with rust preventive oil coating on both surfaces and edges.	Coils of 1.6mm to 2.00mm thick sheets processed through pickling and or skin passing or cold rolling shall be supplied by coating corrosion preventive fluid, soft film, solvent deposited, water displacing to IS:1154.
14.4(vi) New Clause	Nil	Prior to grit blasting of coaches the coating of corrosion preventive fluid film is required to be stripped off by petroleum hydrocarbon solvent to IS:1745.

14.4(vi) New Clause

Amendment Slip No. 2: - of March 2006 to specification No. IRS - M - 41/97 for corrosion resistant structural steel required for rolling stock.

Table - VII, Standard flatness tolerances, cut length: -

Thickness (mm)	Width (mm)	Flatness tolerance (mm)	
		Existing Clause	To be read as
Upto and including 2	Upto and including 1200	21	Max. 8
	Over 1200 upto and including 1500	25	
	Over 1500	30	