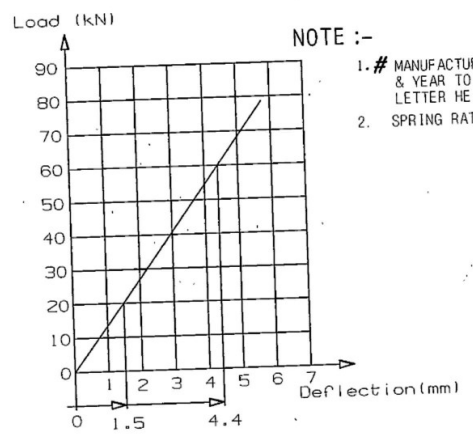
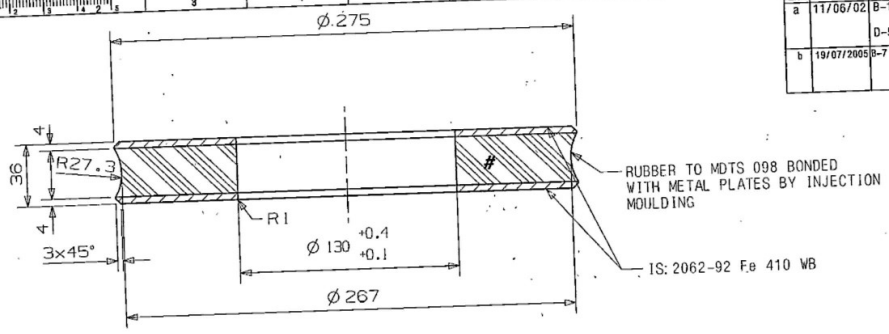


3339054/2023/CH.OS/MECH/MM/HQ/SR



- NOTE :-
1. # MANUFACTURER'S INITIAL WITH MONTH & YEAR TO BE EMBOSSED HERewith LETTER HEIGHT = 6mm.
 2. SPRING RATE VERTICAL 13.8KN/mm $\pm 12\%$

अनुमोदित
Entire
Date 20.03.2005

DETAIL DROS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.
THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.
FOR UNTOLERANCED DIMENSIONS REFER MDG0008

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QUANTITY	DETAIL DRO	MATL. & SPEC.	REMARKS
NIL	M	GROUP PRIMARY SUSPENSION			LW01101 ALT 0	
WEIGHT	FILE	\\nas.bogies\assn\mat-draw\lw01101b.prc\201			SCALE 1:1	
3.950	KG	RUBBER PAD FOR PRIMARY SUSPENSION FIAT-IR BOGIE			2	
S. AREA	M2				0.036	
LENGTH / DIA	M				0.275	
WIDTH / THICK	M				0.036	
HEIGHT	M					
NIL	M					

INDIAN RAILWAYS STANDARD
N.A. ADD/REV

ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	APPROVED BY	DATE
a	11/06/02	B-1	1. DIMENSION 36mm WAS 36.7mm & R27.3 WAS R27.7		
		D-5	2. NOTE NO. 2 ADDED.		
b	19/07/2005	B-7	RUBBER WAS NATURAL RUBBER		

MD02013
DY. /CME/4770
NOTE ON 30/4/12
DT. 19/07/05

Signature Not
Digitally signed by
Date: 2025.05.28
15:41:25 IST
Reason: IREPS
Document
Location: IREPS-CRIS