

**Indian Railway Standard Specification for Ultrasonic Testing of Rails/Welds,
Revised-2020 (Document No. T-53)**

Addendum & Correction Slip No.1 of 2022

1. Para 7.6.1 is modified as follows

7.6.1 Operator wants to change the firm:

- (a) The firm shall apply to M&C Directorate to issue provisional or regular competency certificate as applicable for the USFD operator who has joined his firm after leaving other firm where he was working as USFD operator with no objection certificate from previous firm and documents certifying the qualification, experience as per Para 7 of the specification.

OR

- (b) (i) The firm shall apply to M&C Directorate with a duly notarized affidavit on a non-judicial stamp of Rs.100/- executed by the operator, that he has applied for 'No Objection Certificate' from previous firm fifteen days in advance but previous firm has not issued no objection certificate and he has also no dues with the previous firm.
- (ii) Operator shall also give an affidavit for any legal litigation raised by the previous firm, that will not have claim, for forfeiting his competency certificate by RDSO till litigation is resolved between operator and previous firm. RDSO will not be responsible for any legal litigation/dispute between previous firm and/ or operator and previous firm and /or the firm where operator joins after leaving a firm.

The format for declaration by the operator is attached as Annexure-3

- (c) M&C Directorate shall issue the modified competency certificate after taking charges as applicable for provisional or regular competency certificate. The modified competency certificate shall be as per nature of certificate previously held by the operator and no examination shall be taken for issuing the competency certificate. However, validity of the revised competency certificate shall be same as that of old competency certificate held by the operator. Such operator whose Competency Certificate is likely to expire or expired and they want to join another firm then they have to reappear and pass the relevant course and examination conducted by M&C Dte of RDSO to get the Competency Certificate in the name of new firm. For the USFD operator whose competency certificate has been expired, then their experience will be considered for re-issue of the competency certificate. The requisite charges shall be borne by firm in which operator joins after leaving the previous firm.
- (d) There is no need to revise the QAP, irrespective of change in capacity of either or both firms. However, the firm whose operator has left the firm shall strike off the name of operator and other details from approved QAP and submit an authenticated copy of page of QAP in which name of operator and other details of operator has been struck off to M&C Dte. & Track Design Directorate, RDSO for record.
- (e) The firm where operator has joined, shall intimate M&C Dte. & Track Design Directorate, RDSO about operator and other details of operator including the details of previous firm where the operator was previously working. An authenticated copy of page of QAP in which operator has been added shall be submitted to M&C Directorate and Track Design Directorate, RDSO for record.

- (f) In case capacity of either or both firms get changed, the revised self-assessed capacity of the firm as mentioned in the specific pages of the respective QAP shall be submitted by the firm for review and verification by the RDSO. This information regarding revised self-assessed capacity shall be uploaded on RDSO website.
- (g) QAP shall remain valid as per original validity.

2. Para 7.6.4 is modified as follows:

7.6.4 Firm adds/removes the operators:

- (a) The firm shall inform the RDSO in writing regarding addition/removal of operator with reason or leaving of operators himself.
- (b) There is no need to revise the QAP, irrespective of change in capacity of firm. However, in case of removal of operators, the name of the operators who have either left or removed from the firm along with their respective details shall also be removed from the QAP. An authenticated copy of page of QAP in which name of operators and other details of operators have been struck off shall be submitted to M&C Dte. & Track Design Directorate, RDSO for record.
- (c) The firm shall approach M&C Directorate for certification of the additional operators. The additional operators shall be certified from M&C Directorate as per procedure given Para 7.3 of this specification. An authenticated copy of page of QAP in which operators have been added shall be submitted to M&C Directorate and Track Design Directorate, RDSO for record.
- (d) In case capacity of firm changed, the revised self-assessed capacity of the firm as mentioned in the specific pages of the QAP shall be submitted by the firm for review and verification by the RDSO. This information regarding revised self-assessed capacity shall be uploaded on RDSO website.
- (e) QAP shall remain valid as per original validity.

3. Para 7.6.8 is added as follows:

7.6.8 Quality Control Incharge wants to change the firm:

- (a) The firm shall apply to M&C Directorate to issue regular/refresher course certificate or 5 days course/recertification certificate, as applicable for a Quality Control Incharge who has joined his firm after leaving other firm where he was working as Quality Control Incharge with no objection certificate from previous firm and documents certifying the qualification, experience as per Para 7.5 of this specification.

OR

- (b) (i) The firm shall apply to M&C Directorate with a duly notarized affidavit on a non-judicial stamp of Rs.100/- executed by the Quality Control Incharge, that he has applied for 'No Objection Certificate' from previous firm forty five days in advance but previous firm has not issued no objection and also no dues certificate.
- (ii) Quality Control Incharge shall also give an affidavit for any legal litigation raised by the previous firm, that will not have claim, for forfeiting his competency certificate by RDSO till litigation is resolved between Quality Control Incharge and previous firm. RDSO will not be responsible for any legal

litigation/dispute between previous firm and/ or Quality Control Incharge and previous firm and /or the firm where Quality Control Incharge joins after leaving a firm.

The format for declaration by the Quality Control Incharge is attached as Annexure-3

- (c) M&C Directorate shall issue the modified competency certificate after taking charges as applicable for regular/refresher course certificate or 5 days course/recertification certificate. The modified competency certificate shall be as per nature of certificate previously held by the Quality Control Incharge and no examination shall be taken for issuing the competency certificate. However, validity of the revised competency certificate shall be same as that of old competency certificate held by the Quality Control Incharge. Such Quality Control Incharge whose Competency Certificate is likely to expire or expired and they want to join another firm then they have to reappear and pass the relevant course and examination conducted by M&C Dte of RDSO to get the competency certificate in the name of new firm. The requisite charges shall be borne by firm in which Quality Control Incharge joins after leaving the previous firm.
- (d) The agency/firm shall submit the revised QAP to RDSO for examination and approval. Old QAP shall remain valid during the revision of QAP only if firm gives the undertaking that the same Quality Control Incharge (as in Old verified QAP) shall work during the period of revision.
- (e) Revised QAP shall be valid for next three years.

4. Annexure-3 is modified as follows

Annexure-3

Format for Affidavit

I, *name of the USFD operator/Quality control Incharge.....* S/o *Sri.....* aged about..... Years, resident of.....do hereby solemnly declare as under:

1. That I, deponent was working in ...*name of previous agency/firm with address* and I have applied for 'No Objection Certificate' on ... *date.....* from *name of previous agency/firm with address* and I have no dues to be deposited to *name of previous agency/firm*
2. That I, have now joined '*name of new agency/firm*' with address on *date.....* In case of any legal litigation/dispute raise by *name of previous agency/firm with address*, RDSO reserves the right to forfeit my competency certificate.
3. I, also declare that in case of any legal litigation /dispute between previous agency/ firm and/ or me and previous firm and /or the other firm where I have joined, RDSO will not be party in any way for such cases and sole responsibility to tackle these cases will be mine or the other firm where I have joined.

Deponent

Verification

I, declare that the contents of Para 1 to 3 are true as per my knowledge and nothing has been hidden.

Deponent

5. Foot note of Para 7.6.7 has been modified

Note:- i) Requisite charges will be raised by RDSO from the agency/firm for undertaking necessary changes as mentioned in Para 7.6 .

ii) Summary report as covering note to be submitted by the agency/firm as per Annexure-4, to give the Amendment history of QAP changes if any.

6. New Annexure-4 has been added**Annexure-4**

Summary of QAP Amendment				
SN	Date of amendment	Para of Document no. T-53	Reason of Amendment	Version (to be changed only if QAP is revised)

Digitally signed by Gaurav Verma
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