

Annexure - A

POH kit for KE-1 type Distributor valves(with Relay Valve 399/A-399)
Consisting of 58 Items
Confirming to RDSO Specification No. C-K 209

Technical Specification

S.NO.	Description	Knorr Bremse Drg. No.	Escorts Part No.	No. Off Per Set
1	Filter/Strainer	A95867	4	1
2	Sealing Ring	A27763/13	5	1
3	Valve Plate/Head	I11917	10	1
4	O Ring	A27763/14	12	1
5	Diaphragm	B67908	16	1
6	Seal/Gasket	B67907	19	1
7	Grooved Ring	A18294/8	25	2
8	Seal/Gasket	4A30826	26	1
9	Sealing Ring	A27763/12	27	1
10	Diaphragm/Cup Diaphragm	A26918	31	1
11	Valve Head	A30509/KI	33	3
12	Grooved Ring	A18294/17	35	4
13	Flat Sealing Ring	A31340/1/KI	36	1
14	Flat Sealing Ring	A31340/9/KI	42	1
15	Sealing Ring	A27763/15	44	1
16	Sealing Ring	A27763/16	46	1
17	Flat Sealing Ring	A31340/3/KI	47	3
18	Grooved Ring	A18294/5	49	1
19	Control Sleeve	B58169/KI	53	1
20	K-Ring	459675 (N894/06)	54	1
21	Supporting Ring	I.4.129 (4A88407)	55	1
22	Valve Plate	B58168/KI	56	1
23	Toothed Ring	A86235/2	57	2
24	Valve Head	A31334/KI	65	1
25	Diaphragm/Cup Diaphragm	A30507	69	1
26	Fine Filter S.A.	I11925/KI(4B63336)	72	1
27	Flat Sealing Ring	A31340/2/KI	75	1
28	Seal/Gasket	B69999/KI	77	1
29	Sealing Ring	A27763/9	85	2
30	Diaphragm/Cup Diaphragm	A30487	99	1
31	K-Ring	B53653	101	1
32	Grooved Ring	A18294/39	103	1
33	Flat Sealing Ring	A31340/8/KI	127	1
34	Valve Rod	B64806/KI	129	1
35	Sealing Cap	B25854	133	1
36	Flat Sealing Ring	A31340/12/KI	140	1
37	Seal/Gasket	A31653	142	1
38	Flat Sealing Ring	A31340/14/KI	148	1
39	Valve Tappet	B64808/KI	149	1
40	Sealing Ring	A27763/10	170	3

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S.NO.	Description	Knorr Bremse Drg. No.	Escorts Part No.	No. Off Per Set
41	Seal/Gasket	B28281	174	1
42	O-ring	B83718/KI	263	1
43.	Filter	B40415/KI	264/118	1
44.	Fine Filter	B62338/KI	82	4
45.	Exhaust Plug	A34520/KI	81	4
46.	Sealing Ring 10x13.5	457290	120	1
47.	External Circlip	450942	95	1
48.	External Circlip 5x0.6	450939	102	1
49.	Split Pin 3.2x63	450593 (KD-340)	340	1
50.	Sealing Ring	A31340/10/KI (RV-04)	404	1
51.	Grooved Ring	A18294/18(RV-09)	409	1
52.	Filter	B22845/KI(RV-12)	412	1
53.	Diaphragm	A38362 (RV-13)	413	1
54.	Circlip E-10	469126 (RV-16)	416	1
55.	Loop	B47284/KI (RV-19)	419	1
56.	Valve Sealing Ring	B58852/4 (RV-20)	420	1
57.	Valve Sealing Ring	1.4.958 (RV-21)	421	1
58.	O Ring	B30491/KI (RV-05)	422	1

1. The material supplied should fulfill the requirement of latest issue of RDSO **specification no. C-K 209.**
2. Rubber items are shelf life items. Hence, the POH kit supplied by the firm should be manufactured in the **same quarter** (i.e., the POH kits supplied should be supplied within 3 months of their manufacturing date) and the same should be certified by the manufacturers along with the supply of material.

15/06/15

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