

Wt. /ASSLY.	f-1 FINISH ROUGH	(01) ROUGH CLEANING		GRADE.NO	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	ALT.NO.	ALTERATION	REASON	CHECKED BY SSE	VERIFIED BY ADE/MECH	APPROVED BY Dy.CDE/MECH I
Kg	f-10 FLAME CUT	(1B) CHAMFERED	SURFACE ROUGHNESS VALUE TO IS: 3073	Ra um	.025	.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50						
		(01b) BURRS REMOVED		SYMBOL		▽▽▽▽		▽▽		▽		▽		▽		~	(a)	REVISION	1) PART NO. 77070306 ALLOWED FOR PAINT KIT. 2) PART NO. OF ITEM NO. 5 DELETED.	-SD-	-SD-	-SD-
																	(b)	SPECIFICATION & QUANTITY REVISED.	AS PER LETTER NO. PAINT/DESIGN/2025 DATED 11.09.2025.			

PAINT KIT FOR WAP 7 PUSH PULL (PART NO. 77070306)			
S. NO.	PART NO.	DESCRIPTION	QUANTITY/KIT
1	77070185	PU FULL GLASS ENAMEL STONE GREY FINISH PAINT (TWO PACK) RAL NO. 7030	01 LTRS
2	77070057	PU FINISH THINNER COMPATIBLE WITH PU FINISH PAINT	20 LTRS
3	77031660	PU FULL GLASS ENAMEL BLACK GREY FINISH PAINT FOR BOGIE(TWO PACK) RAL NO. 7021	24 LTRS
4	-	PU FULL GLASS ENAMEL PEBBLE GREY (RAL 7032) FINISH PAINT	01 LTRS
5	-	PU FULL GLASS ENAMEL UMBRA GREY FINISH PAINT (RAL 7022)	03 LTRS
6	-	PU FULL GLASS ENAMEL BRIGHT RED ORANGE (RAL 2008) FINISH PAINT	01 LTRS
7	-	PU FULL GLASS ENAMEL BEIGE GREY (RAL 7006) FINISH PAINT	01 LTRS

NOTE:-

1.MATERIAL:- TECHNICAL DETAILS & CONSTITUENT ELEMENTS

- (b) OF MATERIAL, AS DETAILED IN RDSO SPECIFICATION NO. M&C/PCN/100/2018 LATEST REV.

NO. OFF	DESCRIPTION & DIMENSION	ITEM	PART NO.	Wt. /UNIT	MATERIAL	SPECIFICATION
	GROUP : SUPERSTRUCTURE					
						SUPERSEDED BY
						SUPERSEDES
				SCALE	CHECKED BY S. S. E/VEH	18/09/25
				PROJECTION	DRN.	18/09/25
				ALT.	(a) (b)	

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ISSUING AUTHORITY : SSE/RECORDS

ALL DIMS. ARE IN mm.

20997668

ASSLY. PART NO.

BANARAS LOCOMOTIVE WORKS
VARANASI

PART NO. 77070306
DRG NO. ABSK 613