Wt. /ASSLY.	f-1 FINISH ROUGH	(01) ROUGH CLEANING
Kg	f-10 FLAME CUT	(1B) CHAMFERED
		(01h) BURRS REMOVED

SURFACE ROUGHNESS VALUE TO IS: 3073

GRADE NO	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ra um	.025	.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL	▽▽▽▽			▽▽▽				▽▽		▽		~

ALT.NO.	ALTERATION	REASON	CHECKED BY SSE	VERIFIED BY ADE/MECH I	APPROVED BY Dy.CDE/MECH I

PAINT KIT FOR WAG 9HC (PART NO. 77070320)

S. NO.	PART NO.	DESCRIPTION	QUANTITY/KIT
1	77070252	PU FULL GLOSS ENAMEL SIGNAL YELLOW FINISH PAINT (TWO PACK) RAL NO. 1003	08 LTR
2	77070239	PU FULL GLOSS ENAMEL GROSS GREEN FINISH PAINT (TWO PACK) RAL NO. 6010	30 LTR
3	77070227	PU FULL GLOSS ENAMEL WHITE ALUMINIUM FINISH PAINT (TWO PACK) RAL NO. 9006	16 LTR
4	77070057	PU FINISH THINNER COMPATIBLE WITH PU FINISH PAINT	150 LTR
5	77070306	PU FULL GLOSS ENAMEL PEBBLE GREY FINISH PAINT (TWO PACK) RAL NO. 7032	16 LTR
6	77070203	PU FULL GLOSS ENAMEL WHITE FINISH PAINT (TWO PACK) RAL NO. 9003	1/4 LTR
7	77070318	PU FULL GLOSS ENAMEL TRAFFIC RED FINISH PAINT (TWO PACK) RAL NO. 3020	1/4 LTR
8	77070331	PU FULL GLOSS ENAMEL TRAFFIC GREEN FINISH PAINT (TWO PACK) RAL NO. 6024	1/4 LTR
9	77070343	PU FULL GLOSS ENAMEL RAPE YELLOW FINISH PAINT (TWO PACK) RAL NO. 1021	1/4 LTR
10	77070112	EPOXY ZINC PHOSPHATE PRIMER (TWO PACK)	100 LTR
11	77070100	PU SURFACER(TWO PACK)	90 LTR
12	77070045	EPOXY/ POLYSTER PUTTY(TWO PACK)	30 KG
13	77070185	PU FULL GLOSS ENAMEL STONE GREY FINISH PAINT (TWO PACK) RAL NO. 7030	76 LTR
14	77070069	EPOXY THINER COMPATIBLE WITH EPOXY ZINC PHOSPHATE PRIMER	60 LTR

NOTE:-

1.MATERIAL:- TECHNICAL DETAILS & CONSTITUENT ELEMENTS OF MATERIAL, AS DETAILED IN RDSO SPECIFICATION NO. M&C/PCN/100/2018.

NO. OFF	DESCRIPTION & DIMENSION	ITEM	PART NO.	Wt. /UNIT	MATERIAL	SPECIFICATION
	GROUP : HW			SUPERSEDED BY		
				SUPERSEDES		

WAG 9HC

PAINT- kit for WAG 9HC

(FOR WAG9HC LOCO SHELL WITH BOUGHT OUT PAINTED UNDER FRAME)

SCALE	CHECKED BY S. S. E/VEH	27.4.26
PROJECTION	DRN.	27/04/26
ALT.		

THIS DRAWING IS A PROPERTY OF BLW/INDIAN RAILWAYS AND ANY UNAUTHORISED USE OF THE DRAWING WILL BE CONSIDERED ILLIGAL AND BLW/INDIAN RAILWAYS WILL HAVE RIGHT TO INITIATE LEGAL PROCEEDINGS AGAINST THE DEFAULTERS.

ISSUING AUTHORITY : SSE/RECORDS

ALL DIMS. ARE IN mm.

Sjaiswal 27/4/26 — ADE/MECH I

27/4/26 — Dy.CDE/MECH I

29728393 — ASSLY. PART NO.

BANARAS LOCOMOTIVE WORKS VARANASI

PART NO. 77070320