

ANNEXURE-A

MUST CHANGE KIT FOR 3rd YEAR MAINTENANCE SCHEDULE OF KNORR BREMSE MAKE AIR BRAKE SYSTEM OF LHB EOG COACHES CONFORMING TO RDSO SPECIFICATION NO. RDSO/2011/CG-04, REV-04.

Sl. No.	Description	Qty. Reqd. per Coach in nos.	Unit
1	Overhauling Kit for Check Valve RV7-T (Part No. I90476 or KP0588311) consisting of 06 items	2	nos.
2	Overhauling Kit for Cock DH7-TE (Part No. I88738) consisting of 06 items	2	nos.
3	Overhauling Kit for Cock AHB 200NW19 (Part No. WBAHB230AA002) consisting of 09 items	2	nos.
4	Overhauling Kit for Filter NW 19 Part No. II56242 consisting of 08 items	2	nos.
5	Overhauling Kit for Emergency Brake Cable Box (Part No. II18996 or II67335 or KP0818365) consisting of 09 items	9	nos.
6	Overhauling Kit for Emergency Brake Valve Part no. I94023/KI consisting of 09 items	1	no.
7	Overhauling Kit for Dump Valve (Part No. II64108/0090024) consisting of 10 item	4	nos.
8	Overhauling Kit for Indicator (Part no. I48102/W) consisting of 02 items	4	nos.
9	Overhauling Kit for Distributor Valve (Part No. I.2.765) consisting of 59 items and 02 items for Adopter Assy	1	no.
10	Overhauling Kit for Pressure Convertor (RLV) for DV (Part no. I89770/001) consisting of 21 items	1	no.
11	Overhauling Kit for Brake Accelerator (Part No. I89179) consisting of 33 items	1	no.

मुख्य कारखाना प्रबन्धक
उ० र०, जगाधरी वर्कशाप

उप मुख्य यान्त्रिक अभियन्ता
उ० र०, जगाधरी वर्कशाप

निर्माण प्रबंधक
उ० र०, जगाधरी वर्कशाप

परिचालन
उ० र०, जगाधरी वर्कशाप

3rd year kit-1 - Must Change Items for LHB AC and non - AC coaches (EOG)

Sr. No.	Used in Valves (Parts Name)	Part No.	S.NO.	Part No	Part Name	Qty./ Valve	Qty. per Coach Set
1	Check valve RV7-T	I90476 or KP0588311	KN/KIT-KP0588311		OH Kit - Check valve (KP0588311)		02 Nos.
			1	KP0511001	VALVE HEAD	1	2
			2	KP0521919	COMPRESSION SPRING	1	2
			3	KP0521921	VALVE GUIDE	1	2
			4	K3581	O-RING	1	2
			5	K4140	O-RING	1	2
			6	468488	RETAINING RING	3	6
2	Cock DH7-TE	I88738	KN/KIT-I88738		OH Kit - Cock (I88738)		02 Nos.
			1	457709	RETAINING RING	1	2
			2	462575	KNORR-K-RING	2	4
			3	A47412	O-RING	3	6
			4	A95468	O-RING	1	2
			5	K4140	O-RING	3	6
			6	C170298	VALVE SEAT BUSHING	1	2
3	Cock AHB 200NW19	WBAHB230AA002	KN-WBAHB230AA002		OH Kit - Cock (WBAHB230AA002)		02 Nos.
			1	WB419137A	GASKET	2	4
			2	WB409906	COMPRESSION SPRING	1	2
			3	W4082704A	SHAFT SEALING RING	1	2
			4	OR022000	O-RING	2	4
			5	B76832	O-RING	1	2
			6	A78503	O-RING	1	2
			7	OR010000	O-RING	1	2
			8	B72767	O-RING	3	6
			9	OR123000	O-RING	1	2
4	Air Filter	II56242	KN/KIT-II56242Rev1		OH Kit - Filter (II56242)		02 Nos.
			1	A40125/10	O-RING	1	2
			2	B40163	WASHER	1	2
			3	B43723/3	O-RING	1	2
			4	B43723/4	O-RING	2	4
			5	B45109	O-RING	1	2
			6	459011	RETAINING RING	1	2
			7	464023	RETAINING RING	1	2
5	Emergency Brake Cable Box	II18996 or II67335 or KP0818365	KN/KIT-KP0818365		OH Kit - Emergency Brake Cable Box (KP0818365)		09 Nos.
			1	B73364/3	VALVE HEAD	1	9
			2	455588	LOCK WASHER	1	9
			3	B51206	O-RING	1	9
			4	468811	WASHER	2	18
			5	456790	CLAMPING PIN	1	9
			6	459143	CLAMPING PIN	2	18
			7	461043	LOCK WASHER	1	9
			8	461664	TOOTHED WASHER	2	18
			9	465632	SPRING WASHER	1	9
6	Emergency Brake Valve	I94023/KI	KN/KIT-I94023/KI		OH Kit - Emergency Brake Valve (I94023/KI)		01 No.
			1	I.4.1813	K Ring	1	1
			2	I.4.1815/2	O-RING	1	1
			3	463775	RETAINING RING	1	1
			4	I.4.1815/1	O-RING	1	1
			5	I.4.1814	K RING	1	1
			6	A27763/22	O-RING	1	1
			7	A39947/9	THREAD CAP	1	1
			8	A30857	SUPPORTING PLATES	4	4
7	Dump valve	II64108/0090024 (Alt. of II64108/7050024)	KN-II64108/0090024		OH Kit - Dump valve (II64108/0090024)		04 Nos.
			1	C121341	DIAPHRAGM	2	8
			2	A40125/2	O-RING	2	8
			3	I46367	VENTING VALVE	1	4
			4	470089	SPRING WASHER	1	4
			5	C62814	STRAINER	2	8
			6	B57679	O-Ring	2	8
			7	C20239/13020	O-RING	1	4
			8	A40125/6	O-RING	2	8
			9	B31807	O-RING	2	8
			10	A91150	O-RING	2	8

3rd year kit-1 - Must Change Items for LHB AC and non - AC coaches (EOG)

8	Indicator	I48102/W	<table><tr><td colspan="2">KN/KIT-I48102/W</td><td>OH Kit - Indicator (I48102/W)</td><td></td><td>04 Nos.</td></tr><tr><td>1</td><td>457353</td><td>KNORR-K-RING</td><td></td><td></td></tr><tr><td>2</td><td>B74017</td><td>GASKET</td><td>1</td><td>4</td></tr><tr><td colspan="2">KN/KIT-I.2.765</td><td>OH Kit - Distributor Valve (I.2.765)</td><td>1</td><td>4</td></tr><tr><td>1</td><td>A31340/2/KI</td><td>FLAT SEALING RING</td><td></td><td>01 No.</td></tr><tr><td>2</td><td>467881</td><td>HEXAGON NUT</td><td>1</td><td>1</td></tr><tr><td>3</td><td>A95867</td><td>STRAINER</td><td>4</td><td>4</td></tr><tr><td>4</td><td>A27763/13</td><td>SEALING RING</td><td>1</td><td>1</td></tr><tr><td>5</td><td>A30757/KI</td><td>GUIDE PLATE</td><td>1</td><td>1</td></tr><tr><td>6</td><td>I11917</td><td>VALVE HEAD</td><td>1</td><td>1</td></tr><tr><td>7</td><td>A27763/14</td><td>O-RING</td><td>1</td><td>1</td></tr><tr><td>8</td><td>B67908</td><td>DIAPHRAGM</td><td>1</td><td>1</td></tr><tr><td>9</td><td>450862</td><td>WASHER</td><td>1</td><td>1</td></tr><tr><td>10</td><td>A30826</td><td>GASKET</td><td>3</td><td>3</td></tr><tr><td>11</td><td>A27763/12</td><td>SEALING RING</td><td>1</td><td>1</td></tr><tr><td>12</td><td>A26918</td><td>CUP DIAPHRAGM</td><td>1</td><td>1</td></tr><tr><td>13</td><td>A31340/1/KI</td><td>FLAT SEALING RING</td><td>1</td><td>1</td></tr><tr><td>14</td><td>A18294/17</td><td>GROOVED RING</td><td>3</td><td>3</td></tr><tr><td>15</td><td>A30509/KI</td><td>VALVE HEAD</td><td>3</td><td>3</td></tr><tr><td>16</td><td>A18294/8</td><td>GROOVED RING</td><td>2</td><td>2</td></tr><tr><td>17</td><td>465857</td><td>RETAINING RING</td><td>2</td><td>2</td></tr><tr><td>18</td><td>A30490</td><td>VALVE HEAD</td><td>1</td><td>1</td></tr><tr><td>19</td><td>462448</td><td>KNORR-K-RING</td><td>1</td><td>1</td></tr><tr><td>20</td><td>B25804</td><td>CONTROL SLEEVE</td><td>1</td><td>1</td></tr><tr><td>21</td><td>B48655</td><td>O-RING</td><td>1</td><td>1</td></tr><tr><td>22</td><td>A27763/15</td><td>SEALING RING</td><td>1</td><td>1</td></tr><tr><td>23</td><td>A27763/16</td><td>SEALING RING</td><td>1</td><td>1</td></tr><tr><td>24</td><td>A31340/3/KI</td><td>FLAT SEALING RING</td><td>2</td><td>2</td></tr><tr><td>25</td><td>455921</td><td>KNORR-K-RING</td><td>1</td><td>1</td></tr><tr><td>26</td><td>463786</td><td>RETAINING RING</td><td>1</td><td>1</td></tr><tr><td>27</td><td>I80020</td><td>FINE-MESH FILTER</td><td>1</td><td>1</td></tr><tr><td>28</td><td>A30507</td><td>CUP DIAPHRAGM</td><td>1</td><td>1</td></tr><tr><td>29</td><td>A49275</td><td>O-RING</td><td>1</td><td>1</td></tr><tr><td>30</td><td>461522</td><td>KNORR-K-RING</td><td>1</td><td>1</td></tr><tr><td>31</td><td>B58852/2</td><td>VALVE SEAL RING</td><td>1</td><td>1</td></tr><tr><td>32</td><td>B67907</td><td>GASKET</td><td>1</td><td>1</td></tr><tr><td>33</td><td>A27763/9</td><td>SEALING RING</td><td>2</td><td>2</td></tr><tr><td>34</td><td>457290</td><td>SEALING RING</td><td>1</td><td>1</td></tr><tr><td>35</td><td>B40415</td><td>FILTER</td><td>1</td><td>1</td></tr><tr><td>36</td><td>A30487</td><td>CUP DIAPHRAGM</td><td>1</td><td>1</td></tr><tr><td>37</td><td>C148458</td><td>RETAINING RING</td><td>1</td><td>1</td></tr><tr><td>38</td><td>B53653</td><td>KNORR-K-RING</td><td>1</td><td>1</td></tr><tr><td>39</td><td>450939</td><td>RETAINING RING</td><td>1</td><td>1</td></tr><tr><td>40</td><td>A86285/KI</td><td>SUPPORTING RING</td><td>1</td><td>1</td></tr><tr><td>41</td><td>A18294/39</td><td>GROOVED RING</td><td>1</td><td>1</td></tr><tr><td>42</td><td>A18294/5</td><td>GROOVED RING</td><td>1</td><td>1</td></tr><tr><td>43</td><td>B64806/KI</td><td>VALVE ROD</td><td>1</td><td>1</td></tr><tr><td>44</td><td>A86235/2</td><td>TOOTHED RING</td><td>1</td><td>1</td></tr><tr><td>45</td><td>A31340/8/KI</td><td>FLAT SEALING RING</td><td>1</td><td>1</td></tr><tr><td>46</td><td>B64808/KI</td><td>VALVE TAPPET</td><td>1</td><td>1</td></tr><tr><td>47</td><td>A31340/14/KI</td><td>FLAT SEALING RING</td><td>1</td><td>1</td></tr><tr><td>48</td><td>A31653</td><td>GASKET</td><td>1</td><td>1</td></tr><tr><td>49</td><td>B25854</td><td>SEALING COVER PART</td><td>1</td><td>1</td></tr><tr><td>50</td><td>A31340/12/KI</td><td>FLAT SEALING RING</td><td>1</td><td>1</td></tr><tr><td>51</td><td>B62338/KI</td><td>FINE SCREEN</td><td>1</td><td>1</td></tr><tr><td>52</td><td>B28281</td><td>GASKET</td><td>1</td><td>1</td></tr><tr><td>53</td><td>A42391</td><td>SEALING RING</td><td>1</td><td>1</td></tr><tr><td>54</td><td>450668</td><td>WASHER</td><td>1</td><td>1</td></tr><tr><td>55</td><td>B91425</td><td>O-RING</td><td>1</td><td>1</td></tr><tr><td>56</td><td>A34520/KI</td><td>EXHAUST PLUG CASTI</td><td>1</td><td>1</td></tr><tr><td>57</td><td>A88131</td><td>GASKET</td><td>1</td><td>1</td></tr><tr><td>58</td><td>B35235</td><td>DIAPHRAGM</td><td>1</td><td>1</td></tr><tr><td>59</td><td>C60760</td><td>O-RING</td><td>1</td><td>1</td></tr></table>	KN/KIT-I48102/W		OH Kit - Indicator (I48102/W)		04 Nos.	1	457353	KNORR-K-RING			2	B74017	GASKET	1	4	KN/KIT-I.2.765		OH Kit - Distributor Valve (I.2.765)	1	4	1	A31340/2/KI	FLAT SEALING RING		01 No.	2	467881	HEXAGON NUT	1	1	3	A95867	STRAINER	4	4	4	A27763/13	SEALING RING	1	1	5	A30757/KI	GUIDE PLATE	1	1	6	I11917	VALVE HEAD	1	1	7	A27763/14	O-RING	1	1	8	B67908	DIAPHRAGM	1	1	9	450862	WASHER	1	1	10	A30826	GASKET	3	3	11	A27763/12	SEALING RING	1	1	12	A26918	CUP DIAPHRAGM	1	1	13	A31340/1/KI	FLAT SEALING RING	1	1	14	A18294/17	GROOVED RING	3	3	15	A30509/KI	VALVE HEAD	3	3	16	A18294/8	GROOVED RING	2	2	17	465857	RETAINING RING	2	2	18	A30490	VALVE HEAD	1	1	19	462448	KNORR-K-RING	1	1	20	B25804	CONTROL SLEEVE	1	1	21	B48655	O-RING	1	1	22	A27763/15	SEALING RING	1	1	23	A27763/16	SEALING RING	1	1	24	A31340/3/KI	FLAT SEALING RING	2	2	25	455921	KNORR-K-RING	1	1	26	463786	RETAINING RING	1	1	27	I80020	FINE-MESH FILTER	1	1	28	A30507	CUP DIAPHRAGM	1	1	29	A49275	O-RING	1	1	30	461522	KNORR-K-RING	1	1	31	B58852/2	VALVE SEAL RING	1	1	32	B67907	GASKET	1	1	33	A27763/9	SEALING RING	2	2	34	457290	SEALING RING	1	1	35	B40415	FILTER	1	1	36	A30487	CUP DIAPHRAGM	1	1	37	C148458	RETAINING RING	1	1	38	B53653	KNORR-K-RING	1	1	39	450939	RETAINING RING	1	1	40	A86285/KI	SUPPORTING RING	1	1	41	A18294/39	GROOVED RING	1	1	42	A18294/5	GROOVED RING	1	1	43	B64806/KI	VALVE ROD	1	1	44	A86235/2	TOOTHED RING	1	1	45	A31340/8/KI	FLAT SEALING RING	1	1	46	B64808/KI	VALVE TAPPET	1	1	47	A31340/14/KI	FLAT SEALING RING	1	1	48	A31653	GASKET	1	1	49	B25854	SEALING COVER PART	1	1	50	A31340/12/KI	FLAT SEALING RING	1	1	51	B62338/KI	FINE SCREEN	1	1	52	B28281	GASKET	1	1	53	A42391	SEALING RING	1	1	54	450668	WASHER	1	1	55	B91425	O-RING	1	1	56	A34520/KI	EXHAUST PLUG CASTI	1	1	57	A88131	GASKET	1	1	58	B35235	DIAPHRAGM	1	1	59	C60760	O-RING	1	1
KN/KIT-I48102/W		OH Kit - Indicator (I48102/W)		04 Nos.																																																																																																																																																																																																																																																																																																																										
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6	I11917	VALVE HEAD	1	1																																																																																																																																																																																																																																																																																																																										
7	A27763/14	O-RING	1	1																																																																																																																																																																																																																																																																																																																										
8	B67908	DIAPHRAGM	1	1																																																																																																																																																																																																																																																																																																																										
9	450862	WASHER	1	1																																																																																																																																																																																																																																																																																																																										
10	A30826	GASKET	3	3																																																																																																																																																																																																																																																																																																																										
11	A27763/12	SEALING RING	1	1																																																																																																																																																																																																																																																																																																																										
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20	B25804	CONTROL SLEEVE	1	1																																																																																																																																																																																																																																																																																																																										
21	B48655	O-RING	1	1																																																																																																																																																																																																																																																																																																																										
22	A27763/15	SEALING RING	1	1																																																																																																																																																																																																																																																																																																																										
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28	A30507	CUP DIAPHRAGM	1	1																																																																																																																																																																																																																																																																																																																										
29	A49275	O-RING	1	1																																																																																																																																																																																																																																																																																																																										
30	461522	KNORR-K-RING	1	1																																																																																																																																																																																																																																																																																																																										
31	B58852/2	VALVE SEAL RING	1	1																																																																																																																																																																																																																																																																																																																										
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34	457290	SEALING RING	1	1																																																																																																																																																																																																																																																																																																																										
35	B40415	FILTER	1	1																																																																																																																																																																																																																																																																																																																										
36	A30487	CUP DIAPHRAGM	1	1																																																																																																																																																																																																																																																																																																																										
37	C148458	RETAINING RING	1	1																																																																																																																																																																																																																																																																																																																										
38	B53653	KNORR-K-RING	1	1																																																																																																																																																																																																																																																																																																																										
39	450939	RETAINING RING	1	1																																																																																																																																																																																																																																																																																																																										
40	A86285/KI	SUPPORTING RING	1	1																																																																																																																																																																																																																																																																																																																										
41	A18294/39	GROOVED RING	1	1																																																																																																																																																																																																																																																																																																																										
42	A18294/5	GROOVED RING	1	1																																																																																																																																																																																																																																																																																																																										
43	B64806/KI	VALVE ROD	1	1																																																																																																																																																																																																																																																																																																																										
44	A86235/2	TOOTHED RING	1	1																																																																																																																																																																																																																																																																																																																										
45	A31340/8/KI	FLAT SEALING RING	1	1																																																																																																																																																																																																																																																																																																																										
46	B64808/KI	VALVE TAPPET	1	1																																																																																																																																																																																																																																																																																																																										
47	A31340/14/KI	FLAT SEALING RING	1	1																																																																																																																																																																																																																																																																																																																										
48	A31653	GASKET	1	1																																																																																																																																																																																																																																																																																																																										
49	B25854	SEALING COVER PART	1	1																																																																																																																																																																																																																																																																																																																										
50	A31340/12/KI	FLAT SEALING RING	1	1																																																																																																																																																																																																																																																																																																																										
51	B62338/KI	FINE SCREEN	1	1																																																																																																																																																																																																																																																																																																																										
52	B28281	GASKET	1	1																																																																																																																																																																																																																																																																																																																										
53	A42391	SEALING RING	1	1																																																																																																																																																																																																																																																																																																																										
54	450668	WASHER	1	1																																																																																																																																																																																																																																																																																																																										
55	B91425	O-RING	1	1																																																																																																																																																																																																																																																																																																																										
56	A34520/KI	EXHAUST PLUG CASTI	1	1																																																																																																																																																																																																																																																																																																																										
57	A88131	GASKET	1	1																																																																																																																																																																																																																																																																																																																										
58	B35235	DIAPHRAGM	1	1																																																																																																																																																																																																																																																																																																																										
59	C60760	O-RING	1	1																																																																																																																																																																																																																																																																																																																										
9	Distributor Valve	I.2.765																																																																																																																																																																																																																																																																																																																												
	Adaptor Assy	I.2.724	<table><tr><td colspan="2">XKI/KIT/165</td><td>OH Kit - Intermediate Flange (Adaptor Assy) for LHB DV</td><td></td><td>01 No.</td></tr><tr><td>1</td><td>I.4.410</td><td>O-RING</td><td>3</td><td></td></tr><tr><td>2</td><td>I.4.1815/1</td><td>O-RING</td><td>1</td><td></td></tr></table>	XKI/KIT/165		OH Kit - Intermediate Flange (Adaptor Assy) for LHB DV		01 No.	1	I.4.410	O-RING	3		2	I.4.1815/1	O-RING	1																																																																																																																																																																																																																																																																																																													
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1	I.4.410	O-RING	3																																																																																																																																																																																																																																																																																																																											
2	I.4.1815/1	O-RING	1																																																																																																																																																																																																																																																																																																																											

3rd year kit-1 - Must Change Items for LHB AC and non - AC coaches (EOG)

			KN/KIT-I89770/001		OH Kit - Pressure Converter (I89770/001)		01 No.
10	Pressure Converter DV - RLV	I89770/001	1	465614	HEXAGON NUT		
			2	465617	SNAP RING	1	1
			3	454928	KNORR-K-RING	1	1
			4	B70570	STRAINER	1	1
			5	B40608/KI	VALVE HEAD	1	1
			6	450668	WASHER	1	1
			7	462402	KNORR-K-RING	1	1
			8	462357	KNORR-K-RING	1	1
			9	450593	SPLIT PIN	1	1
			10	A70746	O-RING	1	1
			11	466058	LOCKING RING	1	1
			12	450954	RETAINING RING	1	1
			13	A27763/17	O-RING	1	1
			14	467881	HEXAGON NUT	1	1
			15	C58441	SNAP RING	1	1
			16	B57490	TAPPET	1	1
			17	A49886	CUP DIAPHRAGM	1	1
			18	A82902/36	SNAP RING	2	2
			19	B91425	O-RING	1	1
			20	A96401	O-RING	2	2
			21	A42805	O-RING	3	3
11	Brake Accelerator	I89179	KN/KIT-I89179		OH Kit - Brake Accelerator (I89179)		01 No.
			1	464845	RETAINING RING	1	1
			2	A18294/5	GROOVED RING	2	2
			3	A30530	VALVE TAPPET	1	1
			4	A30711	CUP DIAPHRAGM	1	1
			5	A38362	CUP DIAPHRAGM	1	1
			6	A38363	GASKET	1	1
			7	A38433/1	STRAINER	1	1
			8	A40125/14	O-RING	2	2
			9	A54062	O-RING	4	4
			10	A86235/1	TOOTHED RING	1	1
			11	A86239	RETAINING RING	1	1
			12	A91453	O-RING	1	1
			13	B21836	O-RING	1	1
			14	B35265	O-RING	1	1
			15	B58852/6	VALVE SEALING RING	1	1
			16	B62784/3	VALVE SEALING RING	1	1
			17	B63323/2	VALVE SEALING RING	1	1
			18	459356	KNORR-K-RING	1	1
			19	462581	KNORR-K-RING	1	1
			20	465924	KNORR-K-RING	1	1
			21	B82200	DIAPHRAGM	1	1
			22	A34520	EXHAUST PLUG	1	1
			23	A42213	EXHAUST PLUG	1	1
			24	A67422	FILTER ELEMENT	1	1
			25	A68607	FILTER ELEMENT	1	1
			26	KP4423862	VALVE HEAD	1	1
			27	I89610	VENTING VALVE	1	1
			28	B83466	COMPRESSION SPRING	1	1
			29	A37656/6	COMPRESSION SPRING	1	1
			30	A37656/5	COMPRESSION SPRING	1	1
			31	A30485/15	COMPRESSION SPRING	1	1
			32	B84744	COMPRESSION SPRING	1	1
			33	A37656/7	COMPRESSION SPRING	1	1

मुख्य कारखाना प्रबन्धक
उ० रे०, जगाधरी वर्कशॉप

उप मुख्य यान्त्रिक अभियन्ता
उ० रे०, जगाधरी वर्कशॉप

निर्माण प्रबन्धक
उ० रे०, जगाधरी वर्कशॉप

वरिष्ठ अनुभाग अभियन्ता
कैरिज लिफ्टिंग, उ० रे०
जगाधरी वर्कशॉप