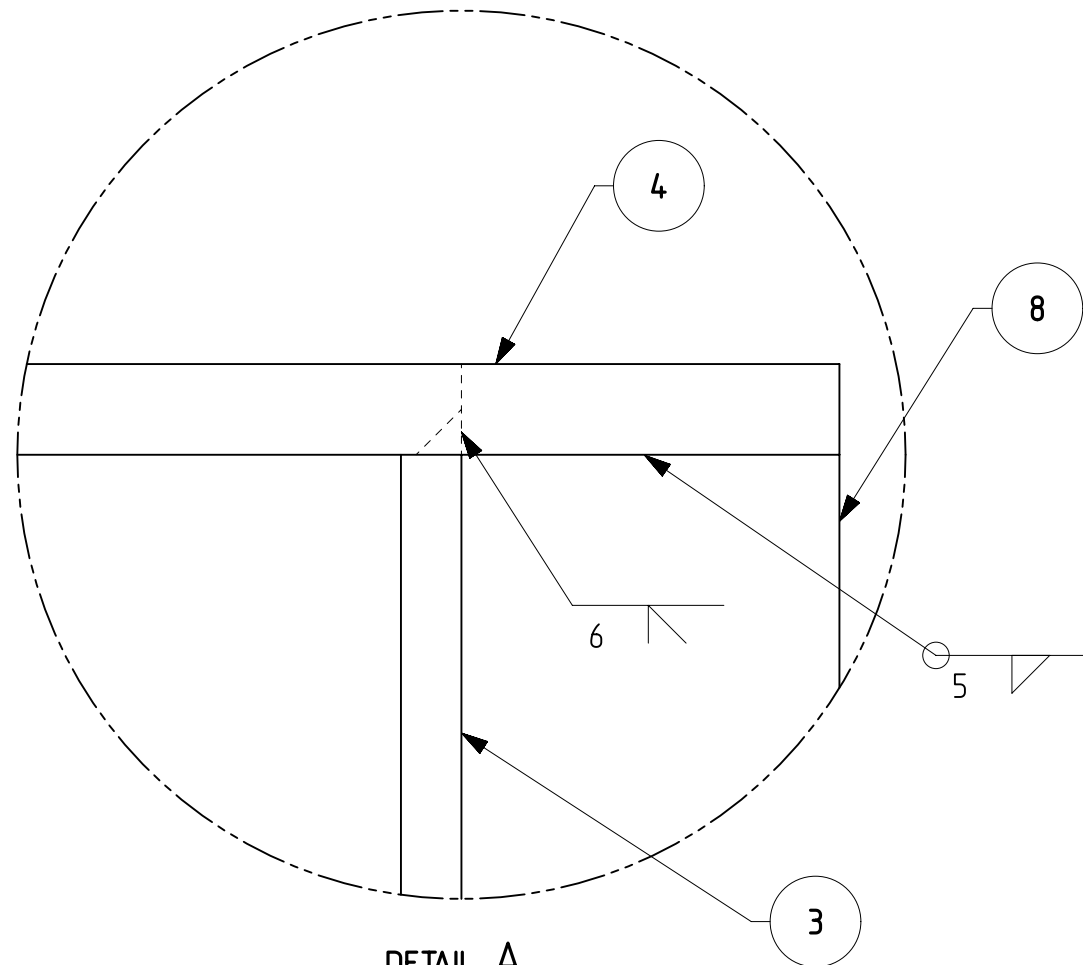
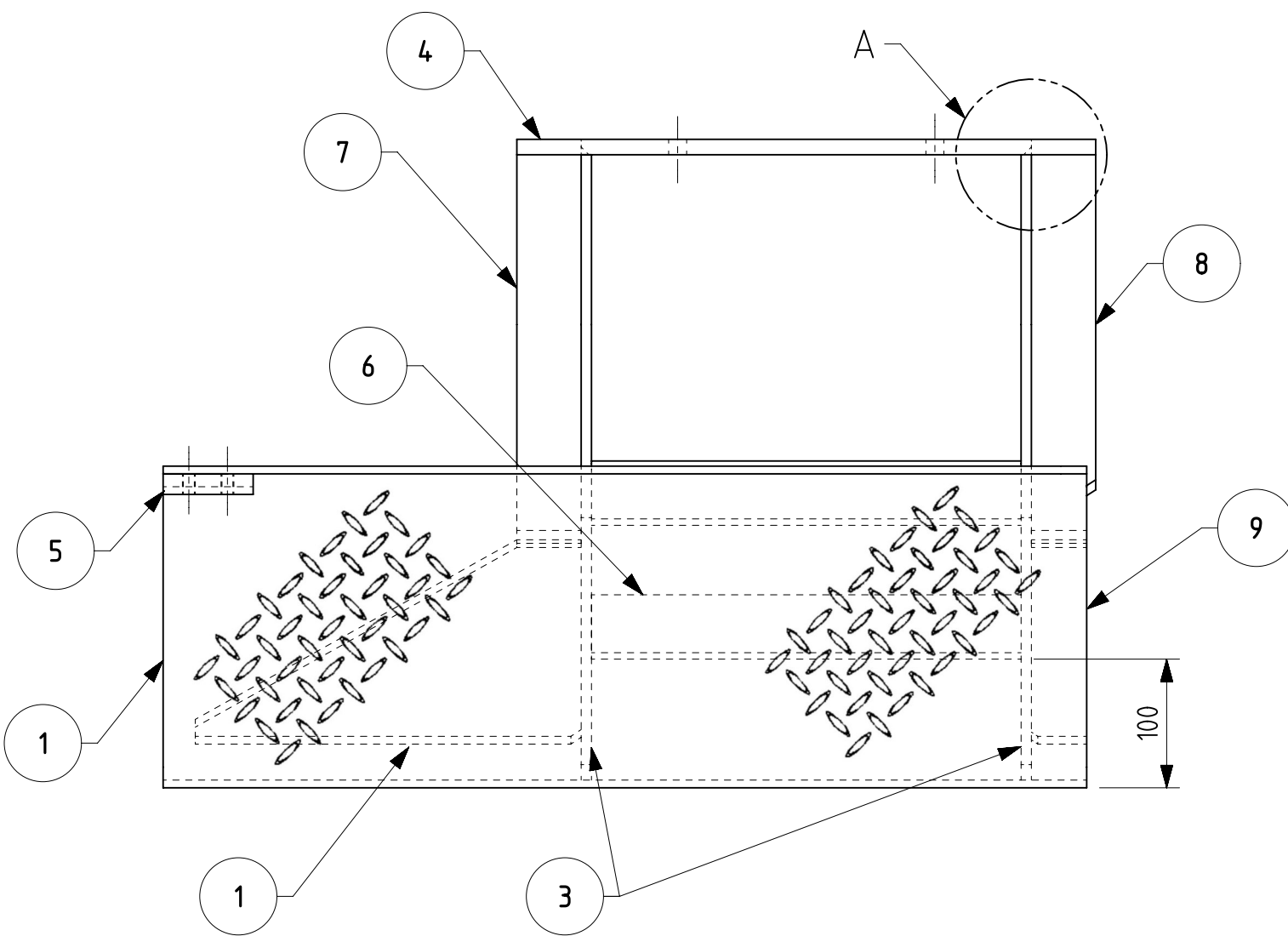
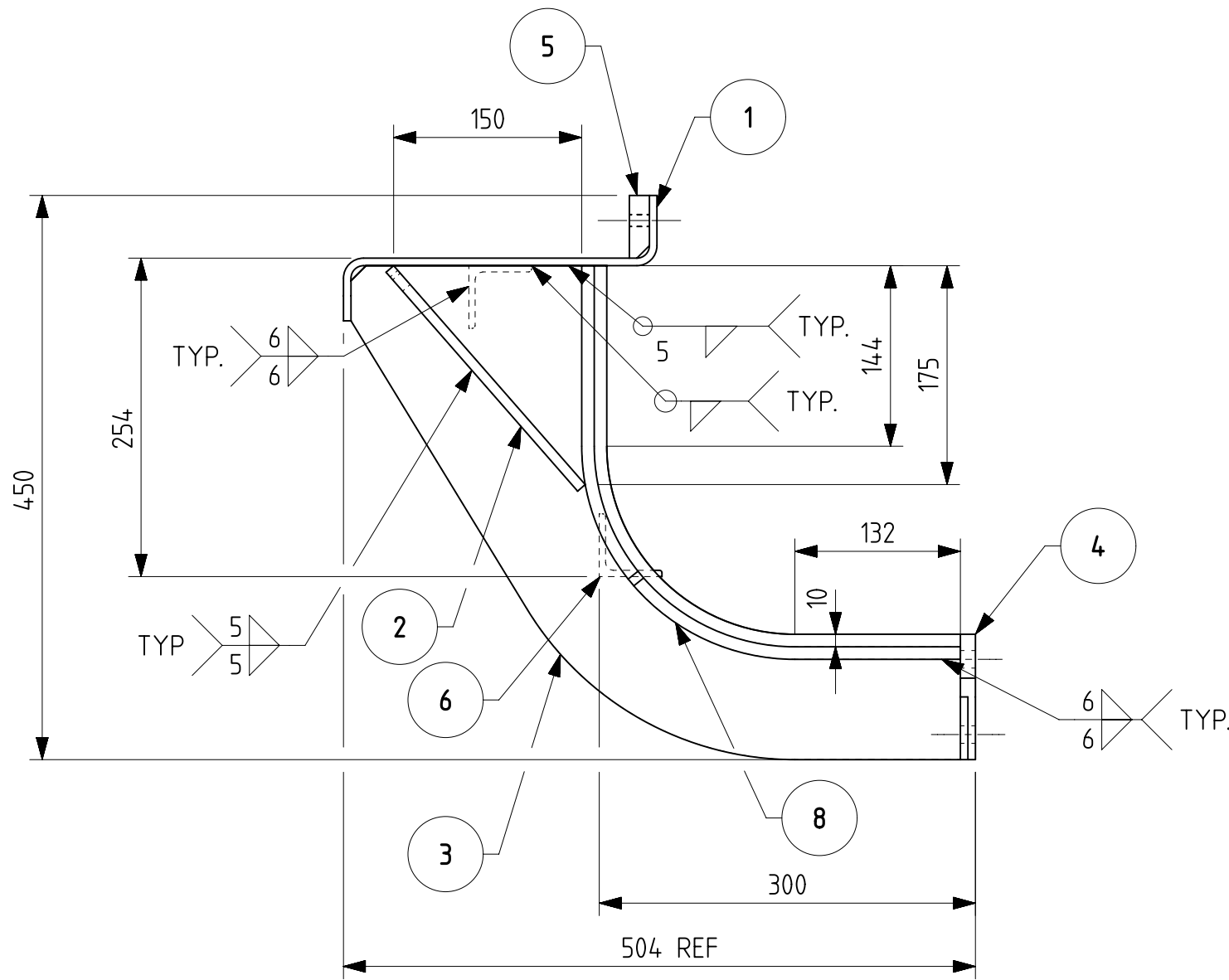
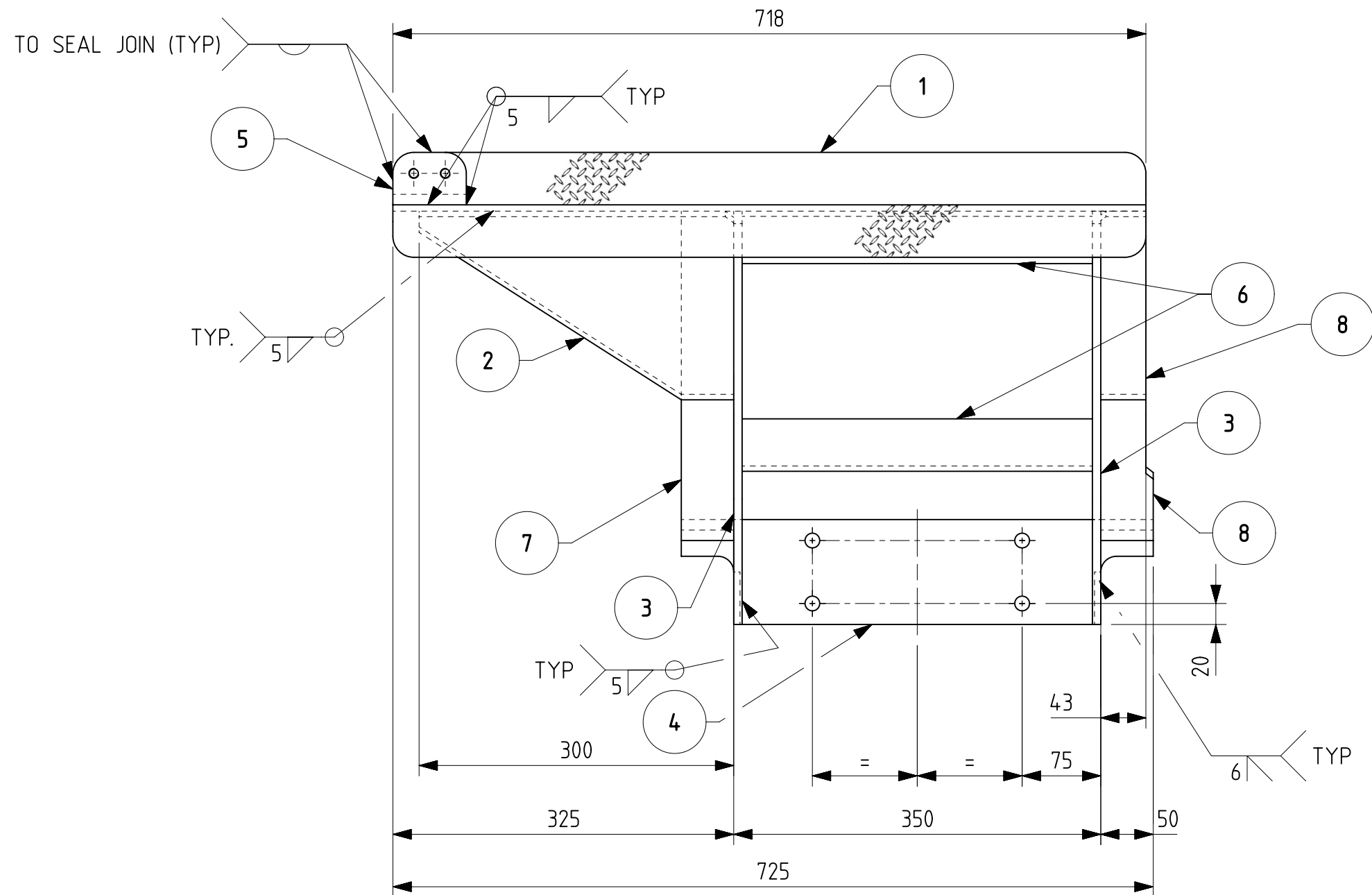
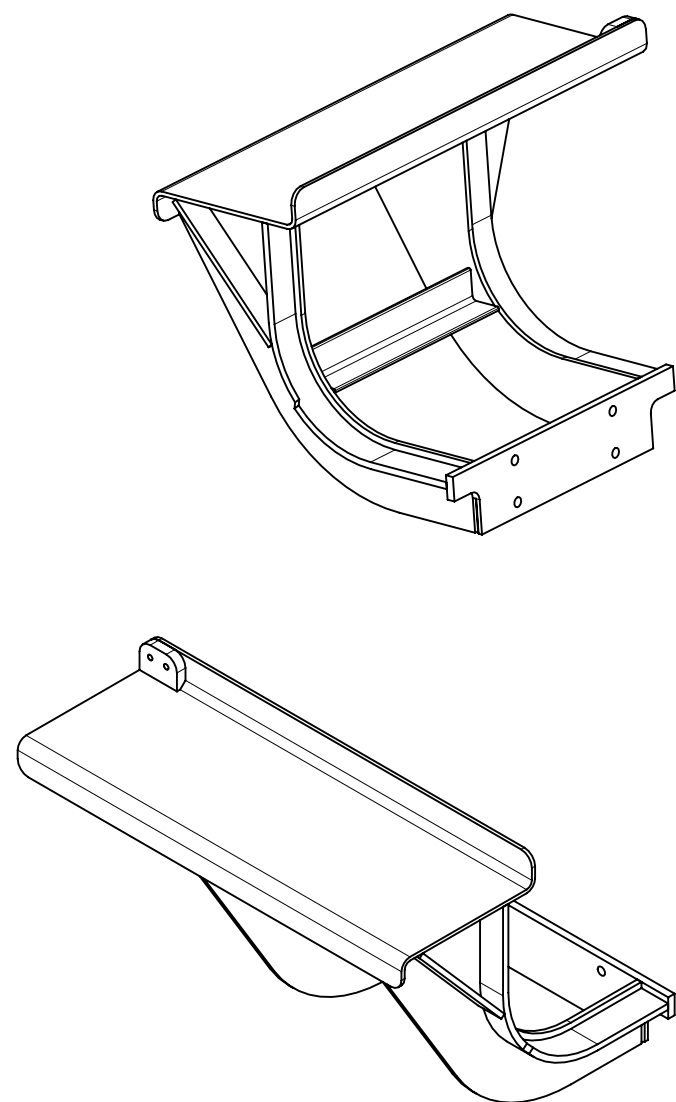


REMOVE ALL BURRS & SHARP EDGES

SURFACE ROUGHNESS R_a VALUES IN μm



DETAIL A
SCALE 1:1
TYP BOTH GUSSET SUPPORTS



1. ALL DIMENSIONS ARE IN mm
2. C&D NO.
3. QTY./LOCQ: 2 NOS.
4. NEXT LEVEL ASSEMBLY DRG. NO.
5. USED FOR LOCO- WAG9HC
6. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED
ON DRAWINGS TO BE FOLLOWED AS PER
IS:2102 (PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1

9	/	1209-08.440-056	GUSSET	1	STEEL	IS-2062:2011 Gr. E-250 CU QUALITY-C KILLED NORMALIZED	0.62
8	/	1209-08.440-053	STRIP LH	1	STEEL	IS-2062:2011 Gr. E-250 CU QUALITY-C KILLED NORMALIZED	2.00
7	/	1209-08.440-052	STRIP 50 WIDTH	1	STEEL	IS-2062:2011 Gr. E-250 CU QUALITY-C KILLED NORMALIZED	2.10
6	/	1209-08.440-051	ROLLED ANGLE 50X50X5 THK.	2	STEEL	IS-2062:2011 Gr. E-250 QUALITY-B0	1.26
5	/	1209-08.440-059	PLATE TAPPING	1	STEEL	IS-2062:2011 Gr. E-250 CU QUALITY-C KILLED NORMALIZED	0.40
4	/	1209-08.440-050	PLATE MOUNTING	1	STEEL	IS-2062:2011 Gr. E-250 CU QUALITY-C KILLED NORMALIZED	3.56
3	/	1209-08.440-058	GUSSET SUPPORT	2	STEEL	IS-2062:2011 Gr. E-250 CU QUALITY-C KILLED NORMALIZED	4.60
2	/	1209-08.440-049	GUSSET	1	STEEL	IS-2062:2011 Gr. E-250 CU QUALITY-C KILLED NORMALIZED	2.70
1	/	1209-08.440-048	TREAD PLATE(CHEQUERED)	1	STEEL	IS-3502 TYPE 1A	12.70
निर्देश संख्या	सारांश संख्या	अंग आरेखण संख्या	वर्णन	मात्रा	पर्याप्त	विशेषांक	प्रति भार. घा.
REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL	SPECN	WT. EACH IN K.G.

[illegible]

NOTES:

1. WELDING SHALL BE IN ACCORDANCE WITH IS:812/ IS:814/ IS:822.
2. 2 COATS OF P.U. PAINTS TO BE DONE (MIN 150 MICRON) AFTER
2 COATS OF PRIMER (MIN 150 MICRON). COLOUR TO BE RAL7030
-STONE GREY.
3. ALL SHARP EDGES TO BE GROUNDED SMOOTH.

पा. मा. : 813 / अ. मा. : 2553		अभिरूपा - सती मा. : 2102 / अ. मा. : 2768										TQ. CLS	
WELDING SYMBOL (S 813) / (S 2553)		UNSPACED TOLERANCE TO IS : 2027 / ISO : 2768											
GRADE	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO
Re	0.043	0.547	0.11	15.12	15.18	15.18	15.18	16.02	16.75	16.44	16.93	16.93	16.28
Ra	2.515	0.95	0.01	0.2	0.1	0.18	0.16	0.17	0.3	0.13	0.15	0.75	0.28
सतह - रूखाता का माप पा. मा. : 3073 / अ. मा. : 1302		SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302											
WELDING SYMBOL		WELDING SYMBOL											