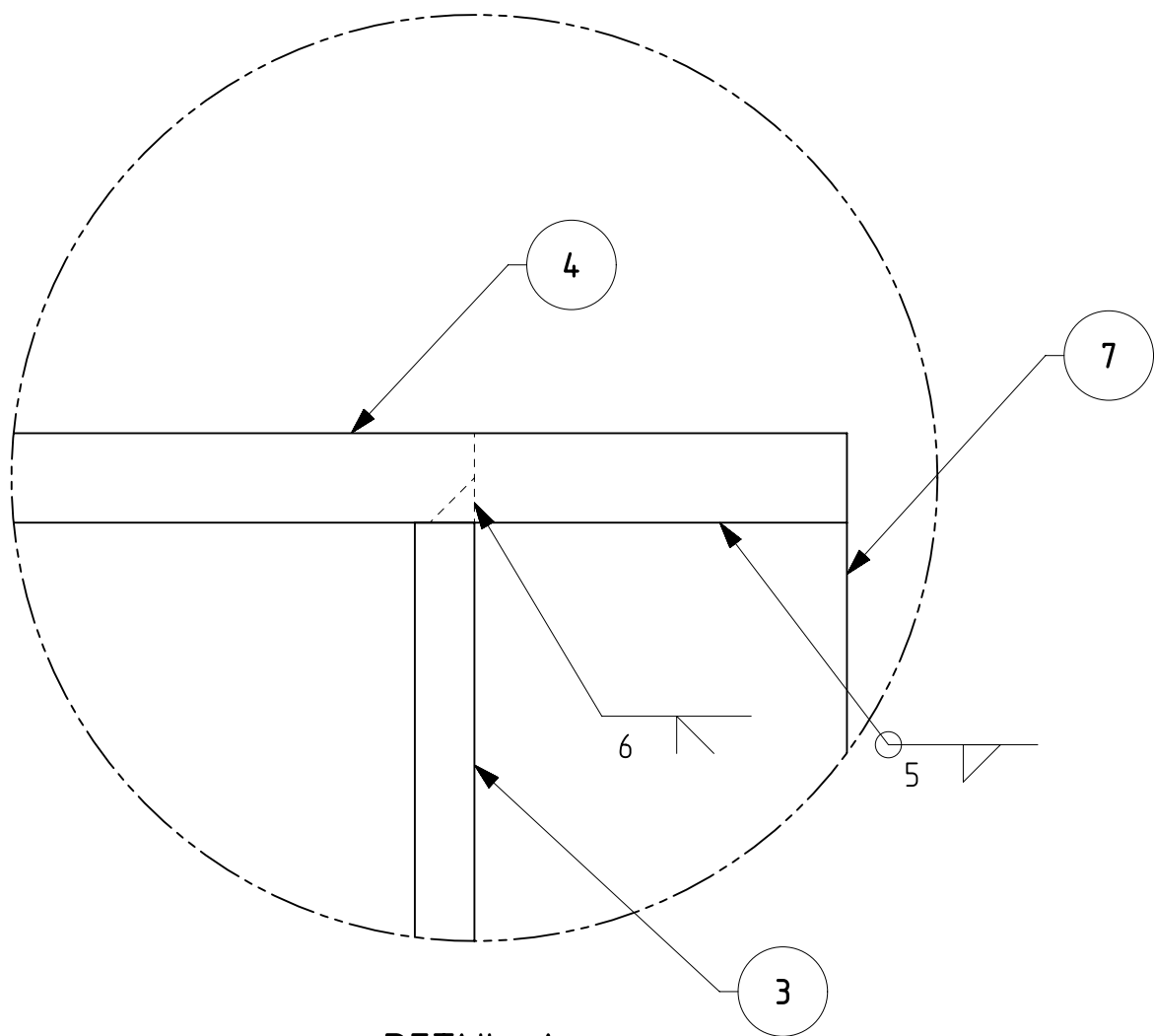


REMOVE ALL BURRS & SHARP EDGES

SURFACE ROUGHNESS  $R_a$  VALUES IN  $\mu\text{m}$



DETAIL A  
SCALE 1:1  
TYP BOTH GUSSET SUPPORTS

