

**TECHNICAL SPECIFICATION
BANARAS LOCOMOTIVE WORKS, VARANASI**

INDEX

**Misc. – 792
Rev-01**

**ADDENDUM FOR HIGH TENSILE CB
COUPLER FOR BG WAGONS &
LOCOMOTIVES.
GOVERNED BY RDSO SPEC. 56-BD-07 & STR
QMS-10:2015**

SHEET

1 OF 1

DATE

02.07.2025

Following addendum is done in Para 3.4 of STR - QMS-10:2015 with immediate effect.

Existing Requirement:

“At least one number tilting type Electric Arc furnace having ladle refining facilities with minimum 1 ton capacity should be available.”

Revised Requirement:

“The vendor should have at least one number Electric Arc Furnace / Induction Furnace with minimum 1 ton capacity.” The end product must meet all parameters of Physical & Chemical properties specified for this item irrespective of the method of melting/ type of furnace used.

Revision 1:

Following addendum is done in Governing Spec: 56-BD-07 & STR: QMS-10:2015 with immediate effect.

i. Addendum for Spec: 56-BD-07:

Para 2.2 at Page no. 14 of Spec. regarding Class “A” foundry is deleted with immediate effect.

ii. Addendum for STR: QMS-10:2015:

Para 2.1 at Page no. 2 of STR is hereby by amended with immediate effect as follows:

Existing Requirement:

“The vendor should be registered with RDSO as “A” class foundry in accordance with IS- 12117-96”

Revised Requirement:

“The vendor must full fill the requirements of Class “A” foundry as per IS- 12117-96. Requirements of Class “A” foundry to be verified during CCA by authorized representative of BLW.”

Note:

Above Addendum is only applicable to High Tensile CB Coupler used in Locomotives under BLW UVAM Id:2201258

Rev-01

Spec. Revised (Revision 1 added)

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Rev- 01

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