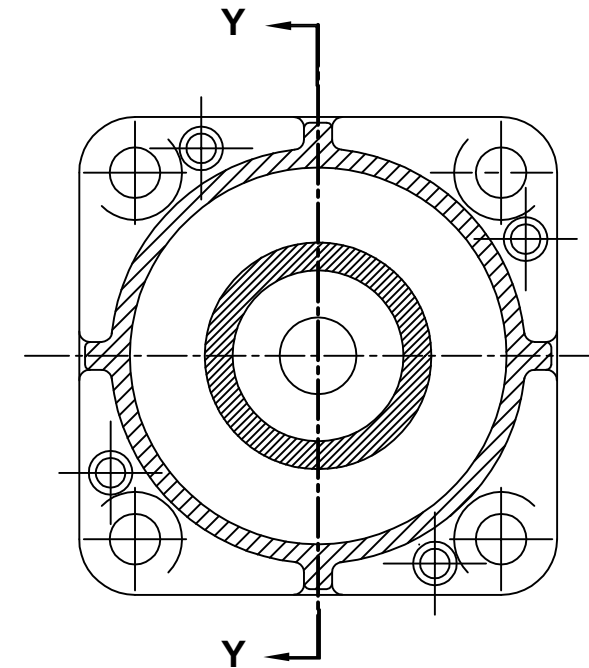


SECTION "Y-Y"



SECTION "X-X"

CAST HERE ASSEMBLY DRG. NO.
② SK.DL-4748 LONG LIFE IN 10 mm IN RAISED TYPE.

NOTE:

- ② 1) PROCUREMENT & SUPPLY OF THIS LOCO.SIDE BUFFER ASSEMBLY SHALL STRICTLY CONFORM TO THE SCHEDULE OF TECHNICAL REQUIREMENTS SPECIFICATION NO. MP-0.41.00.03(REV. LATEST)
- 2) UNMACHINED OUTER SURFACES OF BUFFER CASING AND BUFFER PLUNGER SHALL BE PAINTED WITH CARMINE RED COLOUR PAINT.

② ①

⑥	—	16 DIA RIVET, SNAP HEAD x 50MM LONG	4	IS:2269
⑤	—	BUFFER POLYMER SPRING PADS ASSLY	1	SK.DL-4726
④	—	CHECK SLEEVE FOR PLUNGER	1	L/BD-655/M
③	—	BUFFER BASE	1	SK.DL-4564
②	—	BUFFER CASING	1	SK.DL-4563
①	—	BUFFER PLUNGER	1	SK.DL-4562
REF. NO.	I.R. PART NO.	DESCRIPTION	NO./OFF.	DRG.NO. / SPEC.
APPLICABLE FOR B.G.LOCOS.		LONG LIFE LOCO SIDE BUFFER ASSLY. (CAPACITY 30 Kj Minimum)		
SCALE	NTS	REF. SK.DL-4561	FIRST SIGNATURE	
INDIAN RLYS. R.D.S.O. (M.P)		DRG. NO. SK.DL-4748	SUPERVISOR'S SIGNATURE	

D	S.K.TRIPATHI
C	
DD	R.K.MISRA
APPD.	ANIL KUMAR DIR/LD
DT.	JULY. 2010

~	50	ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED.
▽	25	
▽▽	6.3	
▽▽▽	0.8	
▽▽▽▽	0.1	
SYMBOL	Ra um (MAX)*	TOLERANCES ON UNTOLERANCED DIMENSIONS TO IS:2102 (MEDIUM)

②	4		ITEM NO. 1 & 2 REVISED, NOTE1 & MARKING ADDED	L2-1063	NEEL H SWGH DIR/LD	25/01/24
①	1		ITEM NO. 1 REVISED	L2-1054	S/d	26/07/16
ALT.	NO.OF PLACES	REF. NO.	DESCRIPTION	ALT.NO. NO.	SIGN.	DATE

Signature Not Verified
Digitally signed by NEEL H SWGH
Date: 2024.07.25 19:10:59 +05'30'
Reason: I am PS-CRIS Location: New Delhi