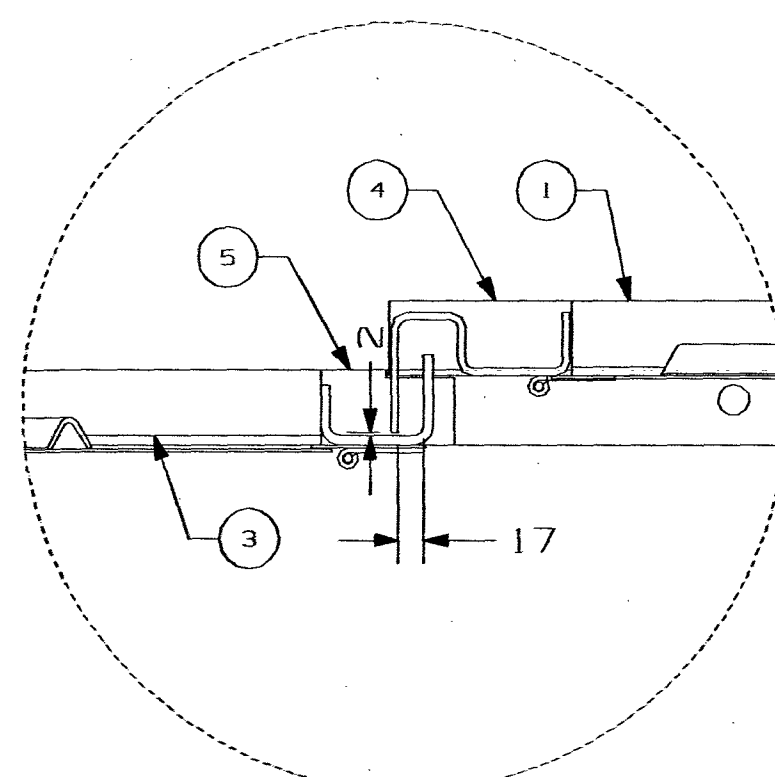
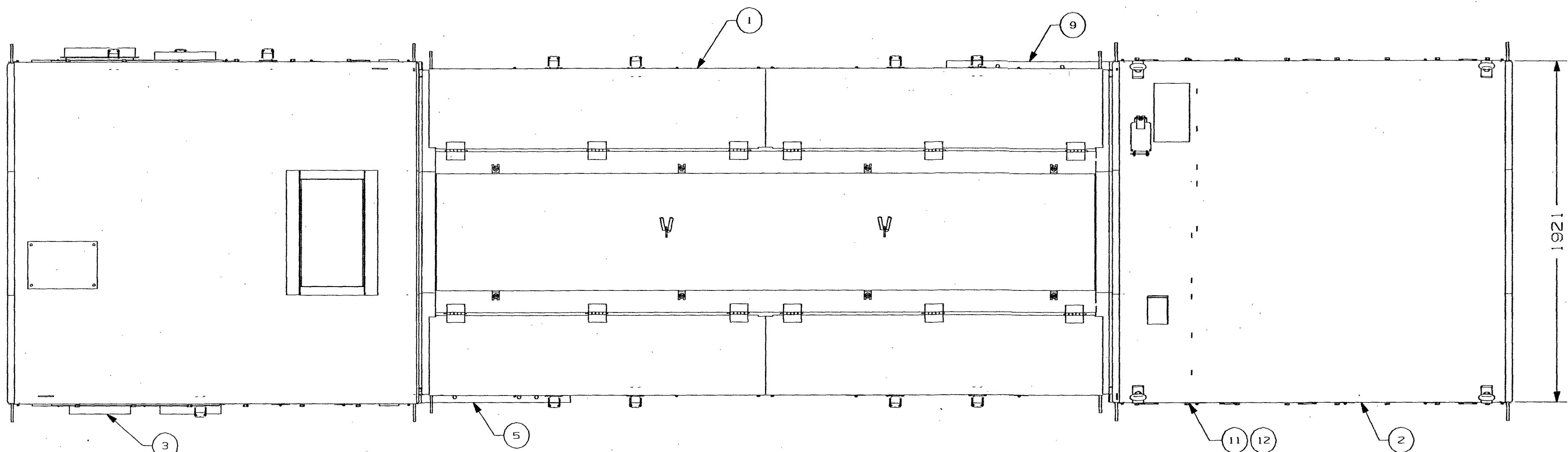
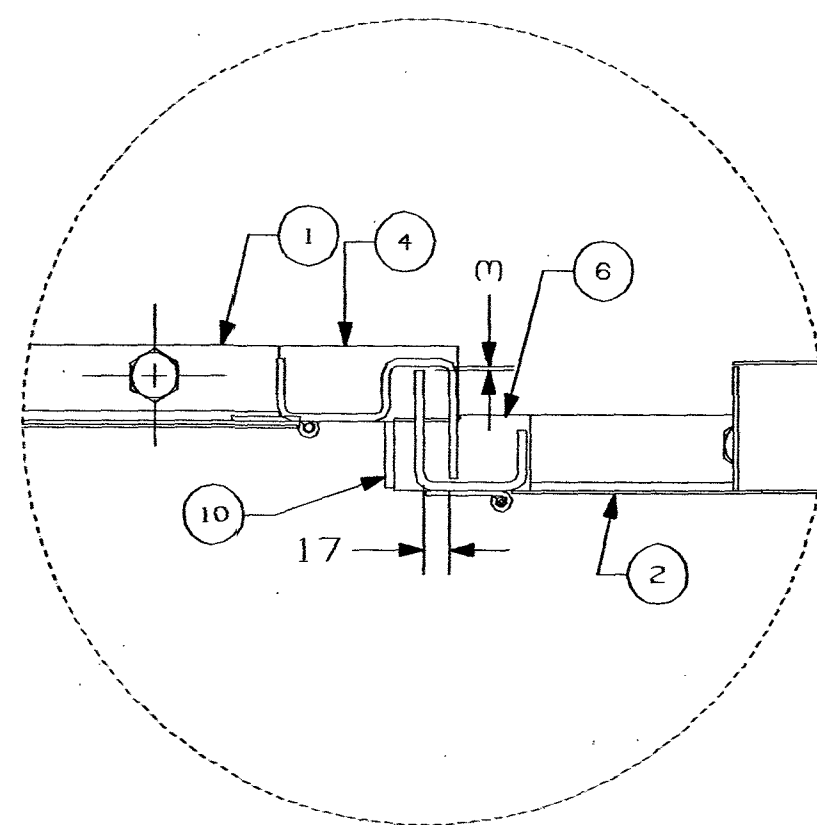


WE./ASSLY.	P-1 FINISH ROUGH	(11) ROUGH CLEANING	SURFACE ROUGHNESS	GRADE	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	ALT.	NO.	ALTERATION	REASON	CHECKED BY	VERIFIED BY	APPROVED BY
Kg	P-10 FLAME OUT	(15) CHAMFERED	VALUE TO 15:30/3	RA 1.6	.025	.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50							
		(11b) BURRS REMOVED		SYMBOL	▽▽▽▽	▽▽▽	▽▽	▽															



DETAIL C
SCALE 1:5



DETAIL D
SCALE 1:5

