

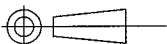
Wt./ASSLY.	f-1 FINISH ROUGH	(01) ROUGH CLEANING	SURFACE ROUGHNESS VALUE TO IS: 3073	GRADE.NO	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	ALT. NO.	A L T E R A T I O N	REASON	CHECKED BY SSE/VEH	VERIFIED BY ADE/BOGIE	APPROVED BY Dy.CDE/ VEH
	f-10 FLAME CUT	(1B) CHAMFERED		Ra μ m	.025	.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50						
	Kg	(01b) BURRS REMOVED		SYMBOL																		
																	(D)	DRAWING REDRAWN	DRAWING MADE IN DLW FORMAT	Sd/- 23/03/10		Sd/- 23/03/10
																	(C)	OEM PART NO ADDED	CORRECTION	Sd/- 01/02/13		Sd/- 01/02/13
																	(d)	NOTE ADDED	QUALITY IMPROVEMENT	Sd/- 16/12/15		Sd/- 16/12/15
																	(e)	NOTE 1 & 2 REVISED	CORRECTION	Sd/- 20/03/18		Sd/- 20/03/18
																	(f)	SPECIFICATION ADDED	UPGRADATION OF DRAWING	Sd/- 23/04/22	Sd/- 23/04/22	Sd/- 23/04/22
																	(g)	1. IS 1079 HR 3 CHANGED TO AISI 1008-1010 2. NOTE REVISED 3.OEM DELETED	1. CORRECTION 2.IS 1367 (PART 18) ADDED			

1.275

1.245

9

^e NOTE: -

24		COLLAR -1"	1.	17140213	0.4 LBS	LOW CARBON STEEL	AISI 1008 / 1010				
NO.OFF		DESCRIPTION & DIMENSION	ITEM	PART NO.	WT./UNIT	MATERIAL	SPECIFICATION				
GROUP · GENERAL					SUPERSEDED BY						
COLLAR -1"					SUPERSEDES						
					SCALE		VERIFIED. "BY S.S.E."				
					PROJECTION		CHD				
							DRN.				
ALT.					a	b	C	d	e	f	g
बरेका		BANARAS LOCOMOTIVE WORKS			PART NO. :17140213						
		VARANASI			DRG NO. : 40034493						