

Wt./ASSLY. Kg	f-1 FINISH ROUGH	(01) ROUGH CLEANING	SURFACE ROUGHNESS Ra µm	GRADE NO	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	ALT. NO.	ALTERATION	REASON	CHECKED BY SSE/VEH	VERIFIED BY ADE/BOGIE	APPROVED BY Dy.CDE/ VEH
	f-10 FLAME CUT	(1B) CHAMFERED		VALUE TO IS-3073	SYMBOL	0.025	0.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25						
		(01b) BURRS REMOVED			▽▽▽▽			▽▽▽			▽▽			▽		-	(a)	NOTE REVISED		Sd/- 03/04/18		Sd/- 03/04/18
																	(b)	1. NOTE 1 DELETED & NOTE 2 ADDED 2. QTY/ KIT WAS QTY/LOCO & QPL 2 WAS 1 AUTH :- CHANGE NOTICE NO. CDE/VEH/ALL HHP LOCOS/1028 DATED 18.12.2018.		Sd/- 11/01/19		Sd/- 11/01/19
																	(c)	1. QTY /KIT CHANGED TO QTY/SET 2. NOTE-2 REVISED	TO AVOID CONFUSION BETWEEN DEMAND & DRG	Sd/- 12/06/23	Sd/- 12/06/23	Sd/- 12/06/23
																	(d)	NOTE-2 REVISED	IS 1367 (PART 18) ADDED	<i>[Signature]</i> 10.7.23	<i>[Signature]</i> 10.7.23	<i>[Signature]</i> 10.7.23

2	COLLAR 1 3/8"	40022911	17084301	02
1	LOCK BOLT 1-3/8"	40022085	19331095	02
SN	DESCRIPTION	DRG NO	PART NO	QTY/SET

(a) NOTE: -1. THIS KIT IS APPLICABLE ONLY FOR SUPPLY OF MATERIAL FROM DLW TO ZONAL RAILWAYS.

(d) (c) (b) 2. IDENTIFICATION MARKING AND PACKING : IS 1367 (PART 18)
PACKING SHOULD BE AS PER SET.

QTY /LOCO = 02 SET

ISSUING AUTHORITY SSE/RECORDS	Dy.CDE/VEH	ADE/Bogie	ASSLY. PART NO	2	LOCK BOLT SET FOR CAR BODY ROD	1.	17660427	Wt./UNIT	MATERIAL	SPECIFICATION	
					NO.OFF	DESCRIPTION & DIMENSION	ITEM	PART NO.			
					GROUP : GENERAL	SUPERSEDED BY					
					LOCK BOLT SET FOR CARBODY ROD (CONSISTING OF 2 ITEMS)	SUPERSEDES					
						SCALE	VERIFIED BY S.S.E.				
						PROJECTION	CHD DRN				
						ALT.	a	b	C	d	
					बरेका	BANARAS LOCOMOTIVE WORKS VARANASI				PART NO.17660427 DRG NO.17660427	