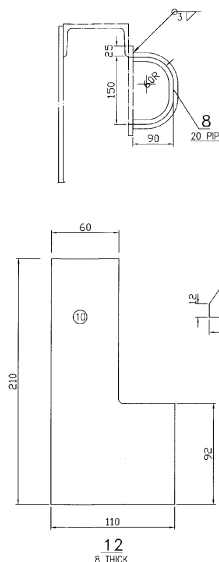


1. TO BE READ ALONG WITH DRG.NO. WD-80007-S-18.
2. ALL BODY END PLATE JOINTS SHOULD BE VERTICAL.
3. MATERIAL SPECIFICATION FOR PLATES TO THICKNESS 6 & 8 mm

DETAIL OF BODY CORNER JOINT AT TOP



21	NO	ISSUE	FOR ITEM IS NO OFF PER ITEM 16 TO 19	12/24/14
20	NO	ISSUE	REASON ITEM IS NO OFF PER ITEM 16 TO 19	12/24/14
19	NO	ISSUE	IN TITLE BLOCK PLYING MATERIAL CORRECTED	01/07/15
18	NO	ISSUE	IN TITLE BLOCK "BONNEL" ADDED	02/20/15
17	NO	ISSUE	IN LEGEND BOX REFORMED/BONNEL	02/20/15
16	NO	ISSUE	IN LEGEND BOX REFORMED/BONNEL	02/20/15
15	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
14	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
13	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
12	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
11	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
10	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
9	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
8	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
7	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
6	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
5	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
4	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
3	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
2	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
1	NO	ISSUE	IN TITLE BLOCK "BONNAMA" ADDED	04/17/15
ALT	ITEM	AUTHY	DESCRIPTION	12/29/14

	10	LADDER BRACKET(ANGLE)	6	1.2	IS-2082 T4 410 CU. WA	
(13)	19	LADDER BRACKET(PLATE)	2	0.8	IS-2082 T4 410 CU. WA	
	18	LADDER FRAME	4	4.1	IS-2082 T4 410 CU. WA	
(11)	17	TOP CORNER STIFFENER	4	2.686	IS-2082 T4 410 CU. WA	
(21)	16	TARPAULIN CLEAT	12	W/M-1	—	
(16)	15	PACKING PLATE (END)	4	0.35	IS-2082 T4 410 CU. WA	
	14	FOOT STEP	2	2.4	IS-2082 T4 410 CU. WA	
	13	CORNER CONNECTING BEND PLATE	2R 2L	1.1	IS-2082 T4 410 CU. WA	
(16)	12	CORNER CONNECTING PLATE	4	1.0	IS-2082 T4 410 CU. WA	
	11	STIFFENER HORIZONTAL(OUTER)	4	4.1	IS-2082 T4 410 CU. WA	
	10	STIFFENER HORIZONTAL(CENTRE)	2	4.6	IS-2082 T4 410 CU. WA	
	9	STIFFENING PLATE (VERTICAL)	4	0.9	IS-2082 T4 410 CU. WA	
	8	LADDER HAND HOLD	2	0.6	IS-1239 T4 PANE-1	HEAVY
(13)	7	LADDER PIPE	10	0.76	IS-1239 T4 PANE-1	HEAVY
	6	END PLATE	2	22.31	IS-2082 T4 410 CU. WA	(12)
	5	TOP CORNING PLATE	2	27.2	IS-2082 T4 410 CU. WA	
	4	END TOP CORNING	2	54.2	—	
	3	CORNER STANCHION	2R 2L	33.0	—	
	2	END STANCHION (INNER)	2R 2L	39.9	—	
	1	END STANCHION (OUTER)	2R 2L	39.2	IS-2082 T4 410 CU. WA	
ITEM		DESCRIPTION	NO.	REF. DSG.	WT. OF DIN/MSL.ASPEC.	REMARKS
SUPERSEDED BY		BOGIE OPEN WAGON TYPE 'BOXN/BOXN1S/BOXN2M/BOXN2L/BOXN3/BOXN3M/BOXN3S/BOXN3M1/BOXN3M2/BOXN3M1S/BOXN3M2S' (16) (18)				
SUPERSEDES		DATE				
SCALE PASSED		N.P.GUPTA 8/8/83				
CHECKED		S.S.PURUSH 5/8/83				
1-10		SHAMUN SURESH 7/8/83				
1-5		THANCOO S.S.KUMAR 7/8/83				
1-2		J.S.NAO				
BODY END ARRANGEMENT						
B.G.		R.D.S.O. [W]	GROUP	WD-80007-S/06		