

MATERIAL STANDARDS DIESEL LOCOMOTIVE WORKS, VARANASI			NUMBER	MISC : 456
	SPECIFICATION FOR CLEANING, I-MARK AND PACKING CONDITIONS FOR RUBBER ITEMS OF VEHICLE SECTION FOR HHP LOCOMOTIVES.	SHEET	1 of 1	
		DATE	07/05/2016	
<p><b>1. GENERAL</b> This specification covers technical requirements of cleaning , I-mark and proper packing conditions for Rubber items of Vehicle Section for HHP locomotives.</p> <p><b>2. CLEANING:</b> All Inside and outside edge of Rubber Items must be properly cleaned and unwanted material must be removed before packing.</p> <p><b>3. I-MARK:</b> Vendor identification/Code shall be provided on each Rubber items which should consists of the following information:-</p> <ul style="list-style-type: none"> <li>• Vendor code</li> <li>• Month Code</li> <li>• Date of manufacturing</li> </ul> <p>In case of small sizes Rubber Items such as small gasket, seals and Seal- O rings where it is not possible to provide I – marks, the same may be provided on the packing.</p> <p><b>4. PACKING CONDITION</b></p> <ul style="list-style-type: none"> <li>• Unless otherwise specified in the appropriate product specification, vulcanized rubber of rubber products shall be enclosed. (a) Either in individual sealed envelopes or (b) In individual sealed pockets in a multiple envelope provided that they can be removed without affecting the sealing of the remainder of the items in the package or (c) If it is not possible to possible to package the items in this manner, they shall be suitably enclosed or wrapped so as to prevent free access of air</li> <li>• The packaging shall be carried out in an atmosphere in which the relative humidity is not greater than 65%. Contamination by dust, oil, grease, etc. shall be avoided.</li> <li>• If it is necessary for rubber components to be packed in assembly sets, the components shall be retained in their original identifying envelopes within the main package.</li> <li>• No part shall be tied or tagged in such a way as to cause damage.</li> <li>• Each Packing box should contain Packing label outside which should mention the following information's: <ul style="list-style-type: none"> <li>➤ Purchase order no.</li> <li>➤ Item description</li> <li>➤ Part number.</li> <li>➤ P.O. Qty.</li> <li>➤ Qty packed in the Box</li> <li>➤ Year of manufacturing.</li> <li>➤ Manufacturer details.</li> <li>➤ Consignee name</li> </ul> </li> </ul> <p><b>Transit damage if any should be at the cost of supplier</b></p>				
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