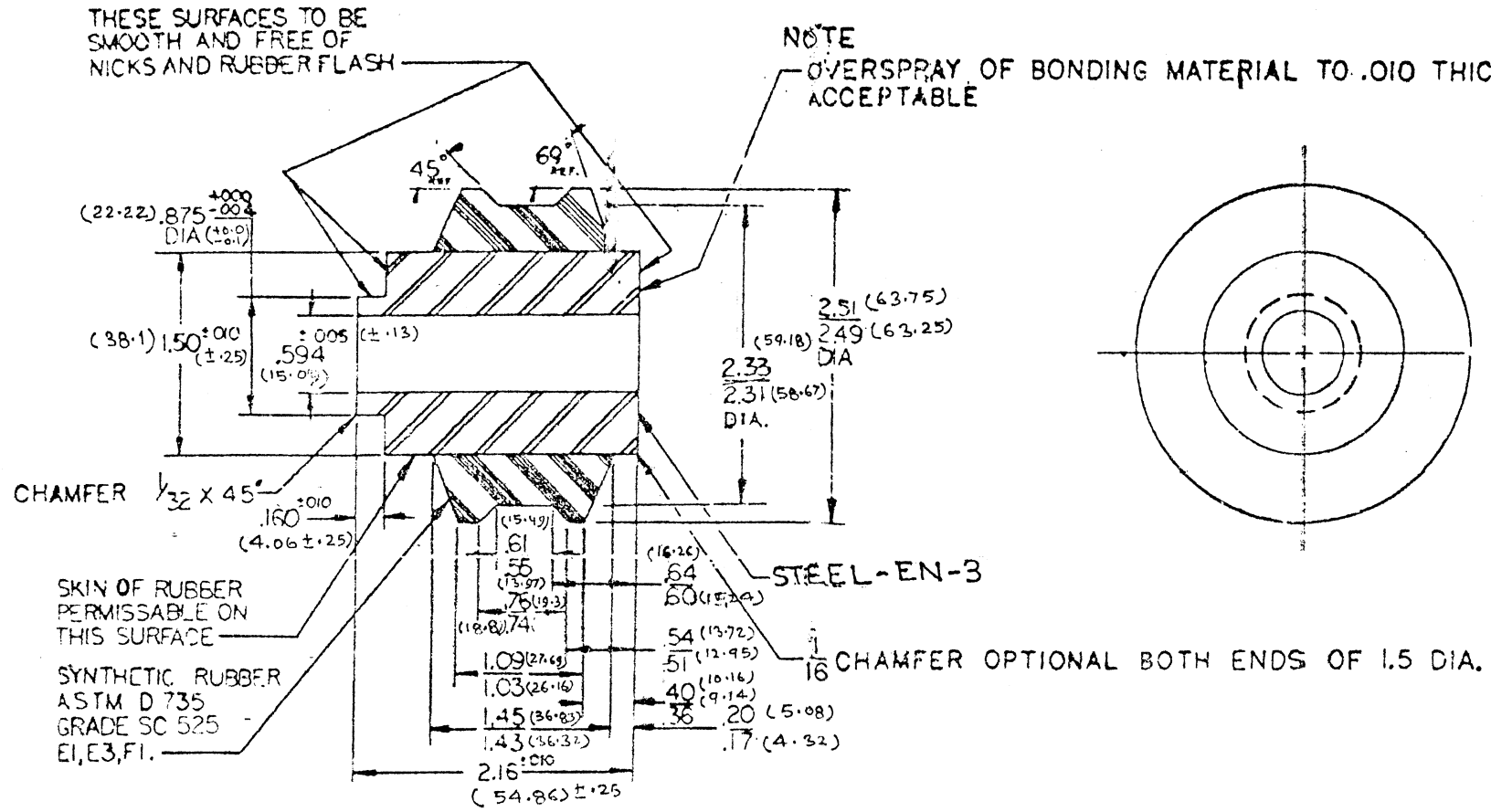


C-1 FINISH ROUGH	01 ROUGH CLEANING	SURFACE ROUGHNESS VALUE TO IS: 3073	GRADE NO	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	ALT. NO.	ALTERATION	DATE	REASON	VERIFIED BY SSE/VEH	APPROVED BY Dy.CDE/ VEH-II	APPROVED BY Dy.CDE/ VEH-I
C-10 FLAME CUT	1B CHAMFERED		Ra μ m	.025	.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50							
	01C BURRS REMOVED		SYMBOL													(Fd)	DRAWING CONVERTED IN DLW FORMAT & NOTE NO. 3 & 4 ADDED.					



- NOTE
1. DIMENSION SHOWN IN DRAWING ARE IN INCHES & RELEVANT DIMENSIONS IN mm. ARE INDICATED WITHIN BRACKET.
 2. COMPONENTS ARE TO BE MANUFACTURED USING REFERENCE DIMENSIONS IN METRIC i.e. USING DIMENSIONS INDICATED WITHIN BRACKET.
 3. MANUFACTURER'S NAME, SERIAL NUMBER, DLW PART NO/DRG NO. MONTH & YEAR OF MANUFACTURING TO BE PUNCHED/MARKED/EMBOSSED/INTEGRATED CAST ON A EASILY VISIBLE LOCATION.
 4. MATERIAL TO BE SUPPLIED IN A PROPER STEEL PACKING & IT SHALL BE ENSURED THAT PACKING SHOULD BE WATERPROOF TO ENSURE DELIVERY AT DLW WITHOUT ANY TRANSIT DAMAGE. MARKING ON THE PACKING SHALL INCLUDE MANUFACTURER'S NAME, DLW PO NO., DLW PART NO., BATCH/LOT NO. & YEAR OF YEAR OF MANUFACTURING.

NO.OFF										DESCRIPTION & DIMENSION										ITEM										PART NO.										Wt./UNIT										MATERIAL										SPECIFICATION																																																	
										GROUP: APPARATUS																				SUPERSEDED BY																																																																															
										CENTER BONDED JOINT																				SUPERSEDES																																																																															
																				SCALE										VERIFIED BY S.S.E/V										H. 28/11/20																																																																					
																				PROJECTION										CHD.										DRN.																																																																					
																				ALT.										(Fd)																																																																															
THIS DRAWING IS A PROPERTY OF DLW/INDIAN RAILWAYS AND ANY UNAUTHORISED USE OF THE DRAWING WILL BE CONSIDERED ILLIGAL AND DLW/INDIAN RAILWAYS WILL HAVE RIGHT TO INITIATE LEGAL PROCEEDINGS AGAINST THE DEFAULTERS.																																																																																																													
Wt./ASSLY. =										Kg																																																																																																			
TOLERANCES ON UNTOLERANCED DIMENSION TO																																																																																																													
ISSUING AUTHORITY : SSE/RECORDS																																																																																																													
ALL DIMENSION ARE IN mm.										Dy.CDE/VEH-I										Dy.CDE/VEH-II																				ASSLY. PART NO.																																																																					