

NOTE:
Henschel
MODEL NO. 668-156.30-01, CAST RAISED- SEE MARKED LOCATION.
TYPE HEIGHT: EXTRA MEDIUM-SPACED LETTERING,
10 HIGH DIN 1451.

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NOTE:

3 1. CASTING TO BE TAKEN FROM CLASS 'A' FOUNDRY AS PER IS:12117:1996
OR LATEST AND DOCUMENTARY EVIDENCE TO BE SUPPLIED DURING EVERY INSPECTION.

2. 100% CHECKING BY RADIOGRAPHY (X-RAY)

3. RADIPGRAPHY CAN BE DONE FROM LOCAL NABL APPROVE LABS

4 FIRM TO BEAR COST OF RADIOGRAPHY.

5. MACHINING WILL BE DONE ON CNC MACHINES

6.NEXT LEVEL ASSEMBLY DRG. NO.-1209-01.118-001
REF.NO.-1







7. USED FOR LOCO-WAG-9, WAG-9HC & WAP-7.

8. C&D NO.-T205/001


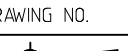
9. QTY./LOCO-06

10. ALL DIMENSION ARE IN mm.

T205/001	HOLDER FOR TRACTION MOTOR SUSPENSION.
लागत एवं वितरण संख्या	वर्णन
C & D NO.	DESCRIPTION

आ. मा. 813, अ. मा. सं. 2853 WELLS SYMBOLS TO IS(813) TO(2853)		अभिनिष्ट सच - सीमा मा. : 2102 ; अ. मा. सं. : 2708 UNSPECIFIED TOLERANCE TO IS : 202 / SY : 2768 TOL.											
सच - रकसा का मा. सं. 1302 SURFACE ROUGHNESS VALUE TO IS-3073 / IS-1302		प्राद GRADE NO	सं 1	सं 2	सं 3	सं 4	सं 5	सं 6	सं 7	सं 8	सं 9	सं 10	सं 11
		Rz	0.8-1.1	0.5-1.1	0.3-1.1	15-20	21-18	18-13	9.0-7.0	7.0-5.0	3.0-4.0	15.0-10.0	7.5-5.0
		Ra	mu	0.25	0.15	0.1	0.2	0.1	0.8	0.6	0.12	0.3	0.25
		चिह्न SYMBOL											

2	DY.CEE / CONV-II	R12 WAS R8, RADIUS UPDATED AS PER REPORT NO. RDSO/2019/ELR/1044 (REV.0) DEC 2019
1	DY.CEE / CONV-II	NOTE 1, 2, 3, 4, 5 AND ASTM-E-446ACCEPTABLE RADIOGRAPHIC QUALITY LEVEL INCLUDED, TABLE UPDATED AS 100% R. RADIOGRAPHY ZONE SHOWN I
परिवर्तन संख्या	प्रधिकार	वर्णन DESCRIPTION
ALT. NO.	AUTHY	

निर्देशिका ISIRI			चितरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA	
जॉब नं.अ.अ. CHD 552	जॉय कट प्रोड्यूस <small>Prepared by Checked by Drawn by</small>		पर्याप्त MAIL	प्रति भाग कि. नं. NO. EACH OF PT.
संश्लेषित संश्लेषा / संश्लेष SUPERVISOR A / SSI	निर्देशित SPEEN		STEEL CASTING	95
अनुमोदित संयुक्तिय APPROVED BYJEE	रावी यदा <small>Prepared by Checked by Drawn by</small>		DIN 17182	
विशाल DATE	वर्णन DESCRIPTION		HOLDER FOR TRACTION MOTOR SUSPENSION.	
संश्लेष अनुमोद SCALE	1:2	आरेखण संख्या DRAWING NO.	1209-01.118-002	
संश्लेष / REF IB01-00193 ALI- 3		परिवर्तन संख्या ALTERATION NO.	3	पर्याप्त SHEET
		1 OF 1		A1