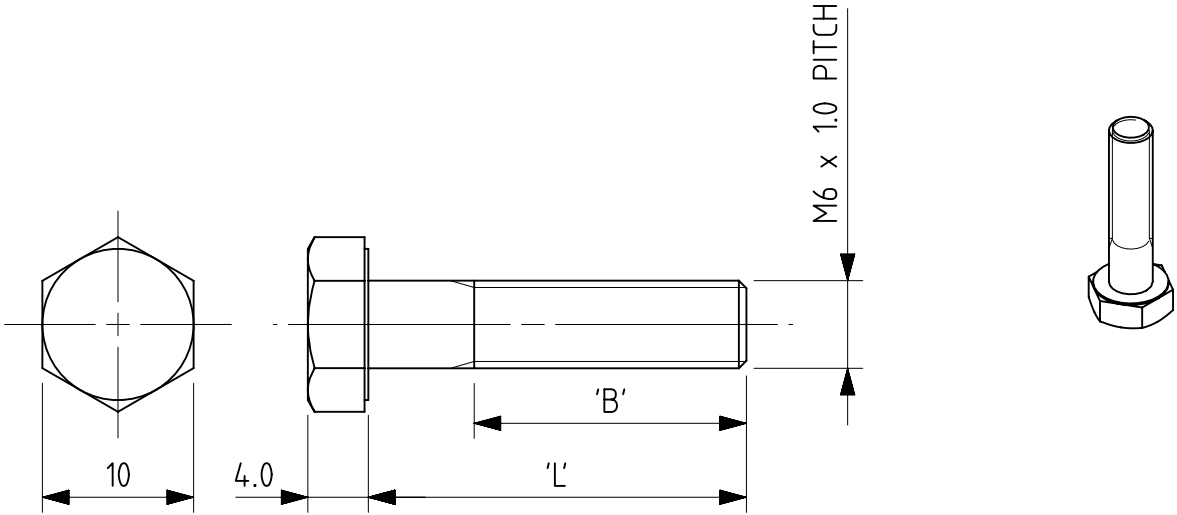















4980796/2026/O/o Dy.CEE/DKAE/CLW  
ISO METRIC HEXAGON HEAD BOLT



| REF. NO.            | DIMENSIONS |     |
|---------------------|------------|-----|
|                     | 'B'        | 'L' |
| 1209-18.406-360-001 | 12         | 12  |
| 1209-18.406-360-002 | 16         | 16  |
| 1209-18.406-360-003 | 18         | 20  |
| 1209-18.406-360-004 | 18         | 25  |
| 1209-18.406-360-005 | 18         | 30  |
| 1209-18.406-360-006 | 18         | 35  |
| 1209-18.406-360-007 | 18         | 40  |
| 1209-18.406-360-008 | 18         | 45  |
| 1209-18.406-360-009 | 18         | 50  |
| 1209-18.406-360-010 | 18         | 55  |
| 1209-18.406-360-011 | 18         | 60  |

|                                    |  |                                 |  |  |  |
|------------------------------------|--|---------------------------------|--|--|--|
| अभिकल्पित<br>DGN                   |  | जॉचा व.अ.<br>CHD SSE            |  | <br>चिततरंजन रेलइंजन कारखाना<br>CHITTARANJAN LOCOMOTIVE WORKS, INDIA |  |
| पदार्थ<br>MATL                     |  | STAINLESS STEEL                 |  | प्रति भार कि. ग्रा.<br>WT. EACH IN KG  |  |
| विशिष्ट<br>SPECN                   |  | IS:1364, PT-2, GR. A.I.S.I. 304 |  |  |  |
| वर्णन<br>DESCRIPTION               |  | BOLT HEX                        |  |  |  |
| आरेखण संख्या<br>DRAWING NO.        |  | 1209-18.406-360                 |  |  |  |
| परिवर्तन संख्या<br>ALTERATION. NO. |  | 0                               |  |  |  |
| पृष्ठ संख्या<br>PAGE               |  | 1 OF 1                          |  |  |  |
| A4                                 |  |                                 |  |  |  |

|  |   |   |   |   |   |   |  |   |   |   |   |   |
|--|---|---|---|---|---|---|--|---|---|---|---|---|
| परिवर्तन संख्या<br>ALT.NO.   | 0   | प्राधिकार<br>AUTHY  | वर्णन<br>DESCRIPTION  | दिनांक<br>DATED   | समीक्षित<br>REVIEWED  | अनुमोदित<br>APPROVED  | दिनांक<br>DATE   | रैखिक अनुपात<br>SCALE   | संदर्भ / REF.<br>182-00049  | ALT.-0  |   |   |
| सतह - रुखाता का मान<br>SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302   | सं1<br>N1   | सं2<br>N2   | सं3<br>N3   | सं4<br>N4   | सं5<br>N5   | सं6<br>N6   | सं7<br>N7  | सं8<br>N8   | सं9<br>N9   | सं10<br>N10   | सं11<br>N11   | सं12<br>N12   |
| अनिर्दिष्ट सद्य - सीमा वा. मा. : 2102 / अ. मा. सं. : 2768<br>UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768 | 0.16-0.3  | 0.5-0.7   | 0.9-1.1   | 1.5-2.0   | 2.5-3.8   | 5.0-6.3   | 9.0-12   | 16-25   | 30-40   | 50-63   | 75-100  | 160-250   |
| धातु-वेल्डन चिन्ह वा. मा. : 813 / अ. मा. सं. : 2553<br>WELDING SYMBOLS TO IS:813 / ISO:2553                  | 0.025   | 0.05  | 0.1   | 0.2   | 0.4   | 0.8   | 1.6  | 3.2   | 6.3   | 12.5  | 25  | 50  |
| पदांक<br>GRADE NO.   | सं1<br>N1   | सं2<br>N2   | सं3<br>N3   | सं4<br>N4   | सं5<br>N5   | सं6<br>N6   | सं7<br>N7  | सं8<br>N8   | सं9<br>N9   | सं10<br>N10   | सं11<br>N11   | सं12<br>N12   |
| Rz   | 0.16-0.3  | 0.5-0.7   | 0.9-1.1   | 1.5-2.0   | 2.5-3.8   | 5.0-6.3   | 9.0-12   | 16-25   | 30-40   | 50-63   | 75-100  | 160-250   |
| Ra μm  | 0.025   | 0.05  | 0.1   | 0.2   | 0.4   | 0.8   | 1.6  | 3.2   | 6.3   | 12.5  | 25  | 50  |
| चिन्ह<br>SYMBOL  |  |  |  |  |  |  |  |  |  |  |  |  |