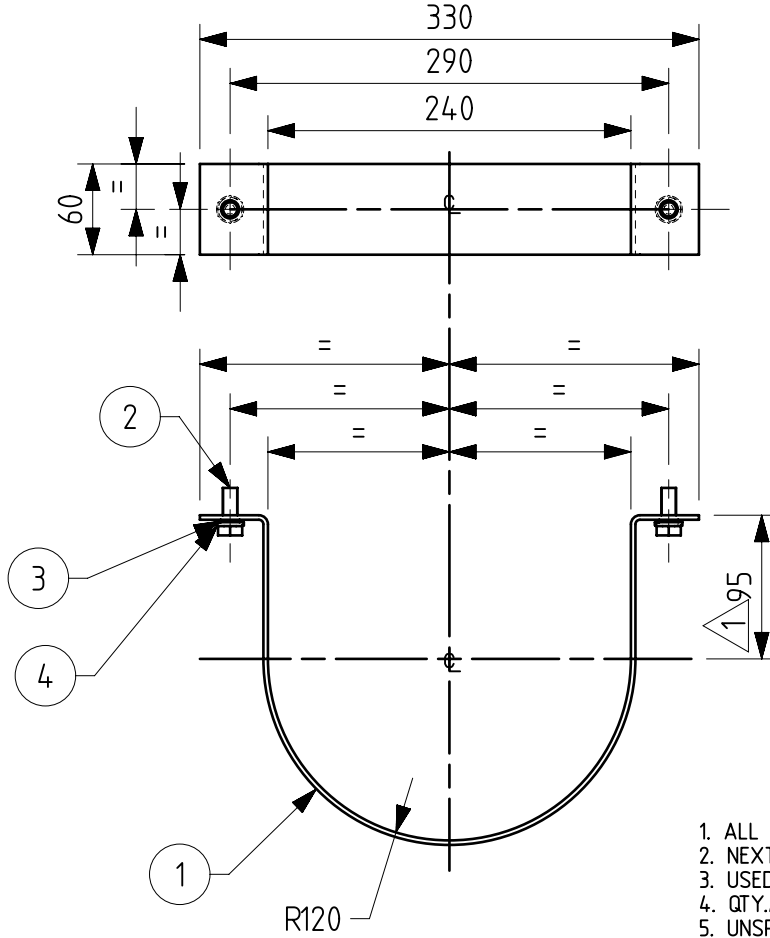


SURFACE ROUGHNESS Ra VALUES IN μm
REMOVE ALL BURRS AND SHARP EDGES







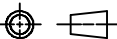


NOTE:

1) ITEM REF. NO. 2,3,4 TO BE
SUPPLIED LOOSE IN PACKING
WITH EACH LOCO SET OF ITEMS

1. ALL DIMENSIONS ARE IN mm
2. NEXT ASSLY. DRG. NO-1209-00.240-109
3. USED FOR LOCO: WAG-9/WAP-7
4. QTY./LOCO : 02
5. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED
AT DRAWINGS TO BE FOLLOWED AS PER
IS:2102 (PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1

4	/	1209-18.406-395-006	WASHER HELICAL SPRING LOCK M 10 Zn Pl (Pass.)	2	STEEL	IS:3063	
3	/	1209-18.406-402-007	WASHER MACHINED 6.4 Zn Pl (Pass.)	2	STEEL	IS:2016	
2	/	1209-18.406-354-002	BOLT HEX M10X1.5 - 25 LG. ZN PL. (PASS.)	2	STEEL	IS:1364,PT-2,GR. 8.8	
1	/	1209-00.440-236	HOLDING CLAMP	1	STEEL	IS:2062:2011 Gr.E250 Cu QUALITY-C KILLED NORMALIZED	0.92
निर्देश संख्या	लागत एवं विवरण संख्या	अंग आरेखण संख्या	वर्णन	मात्रा	पदार्थ	विशिष्टि	प्रति भार कि. ग्रा.
REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL	SPECN	WT. EACH IN K.G.

													अधिकृत DGN				 चितरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA									
													जॉचा व.अ. CHD SSE		Bikas h Naik <small>Digitally signed by Bikas h Naik Date: 2024.10.17 12:45:10 +05'30'</small>											
1		DY.CEE-DII		DIMN 95 WAS 100									पदार्थ MATL		प्रति भार कि. ग्रा. WT. EACH IN KG											
परिवर्तन संख्या ALT.NO.		प्राधिकार AUTHY		वर्णन DESCRIPTION							दिनांकित बाह्य INITIAL		समीक्षित स.वि.अ. / व.वि.अ. REVIEWED AEE / SEE				विशिष्ट SPECN									
सतह - रक्षाता का मान वा. मा. 3073 / अ. मा. सं. 1302 <small>SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302</small>				अतिरिक्त सद्य - सीमा वा. मा. : 2102 / अ. मा. सं. : 2788 UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768 धातु-वेल्डन चिन्ह वा. मा. : 813 / अ. मा. सं. : 2553 WELDING SYMBOLS TO IS:813 / ISO:2553							TOL. CLS.		अनुमोदित उ.यु.वि.अ. APPROVED DYCEE		AMIT AGGA RWAL <small>Digitally signed by AMIT AGGARWAL Date: 2024.10.17 12:47:55 +05'30'</small>		वर्णन CLAMP FOR HOLDING 22.5 KG CO2 CYLINDER FOR FIRE EXTINGUISHER SYSTEM									
पदांक GRADE NO.		सं1 N1	सं2 N2	सं3 N3	सं4 N4	सं5 N5	सं6 N6	सं7 N7	सं8 N8	सं9 N9	सं10 N10	सं11 N11	सं12 N12	दिनांक DATE		रेखिक अनुपात SCALE		आरेखण संख्या DRAWING NO.								
Rz		0.16-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	160-250			1:5		1209-00.440-205								
Ra μm		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50													
चिन्ह SYMBOL																संदर्भ / REF. ALT. -				परिवर्तन संख्या ALTERATION. NO.		1	पृष्ठ SHEET		1 OF 1	A4