

F

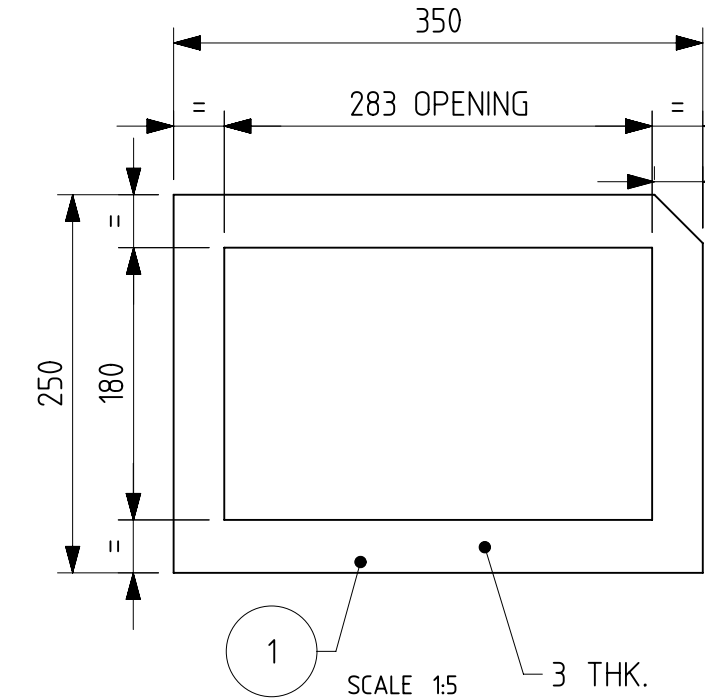
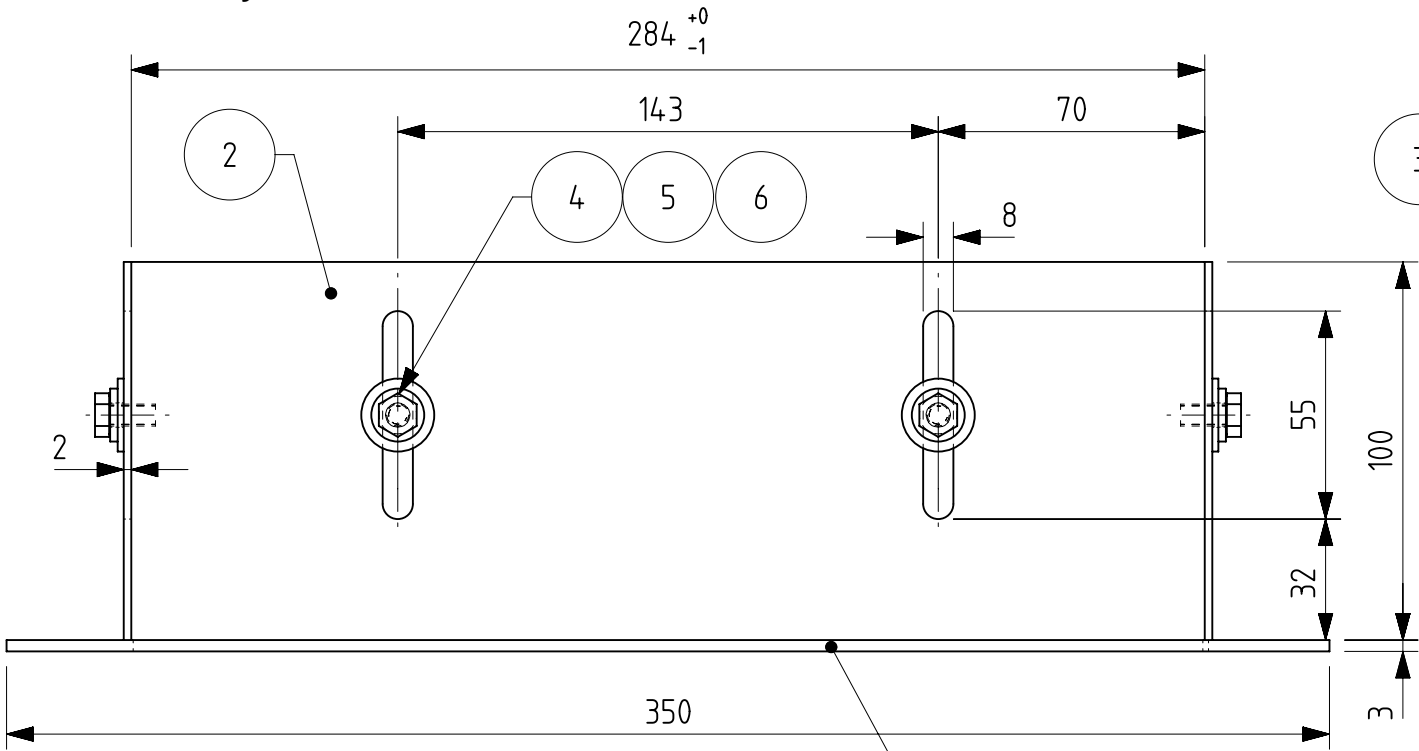
E

D

C

B

A



1. ALL DIMENSIONS ARE IN mm.
2. NEXT LEVEL ASSEMBLY DRG. NO. 12085-11.144-095, & 1210-11.144-010.
3. USED FOR LOCO - WAG-9HC, WAP-7 & WAP-5.

धातु-वेल्डन चिन्ह भा. मा. : 813 / अ. मा. सं. :2553 WELDING SYMBOLS TO IS:813 / ISO:2553	अनिर्दिष्ट सद्य - सीमा मा. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768												TOL. CLS.
	पदांक GRADE NO.	सं1 N1	सं2 N2	सं3 N3	सं4 N4	सं5 N5	सं6 N6	सं7 N7	सं8 N8	सं9 N9	सं10 N10	सं11 N11	सं12 N12
	Rz	0.16-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	160-250
	Ra μ m	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
चिन्ह SYMBOL													

NOTES:

1. WELDING SHOULD BE LEAK PROOF.
2. WELDING SHOULD BE DONE AS PER IS:SPECN.
3. AFTER FINISHING, THE COMPLETE ASSEMBLY IS TO BE PAINTED STONE GREY AS PER RAL 7030.
4. A TIGHT FIT IS REQUIRED, CHECK FIT PRIOR TO PAINTING.
5. FOR OTHER DETAILS REFER TECH SPECN NO. CLWMS/3/099.
6. REF. 4, 5, & 6 TO BE SUPPLIED LOOSE ALONG WITH DUCT ASSEMBLY.
7. THIS DRG. IS ALSO APPLICABLE FOR WAP-5 LOCO & TO BE SUPPLIED IN A SET AS PER TECH. SPECN. NO. CLWMS/3/099 ALT-1 & ANNEXTURE-B.

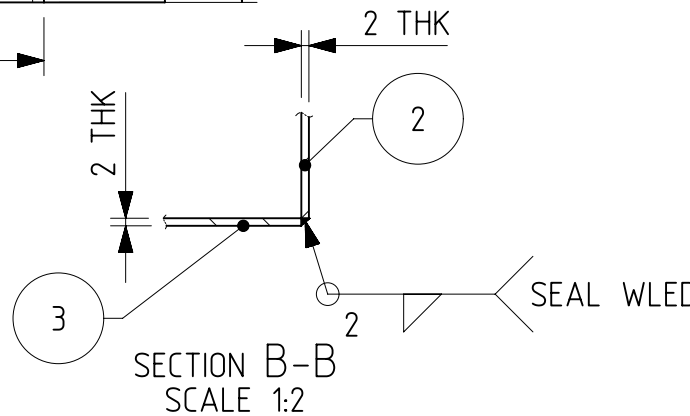
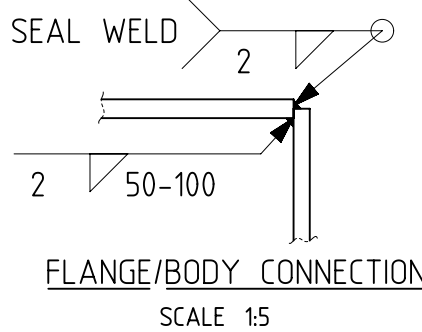
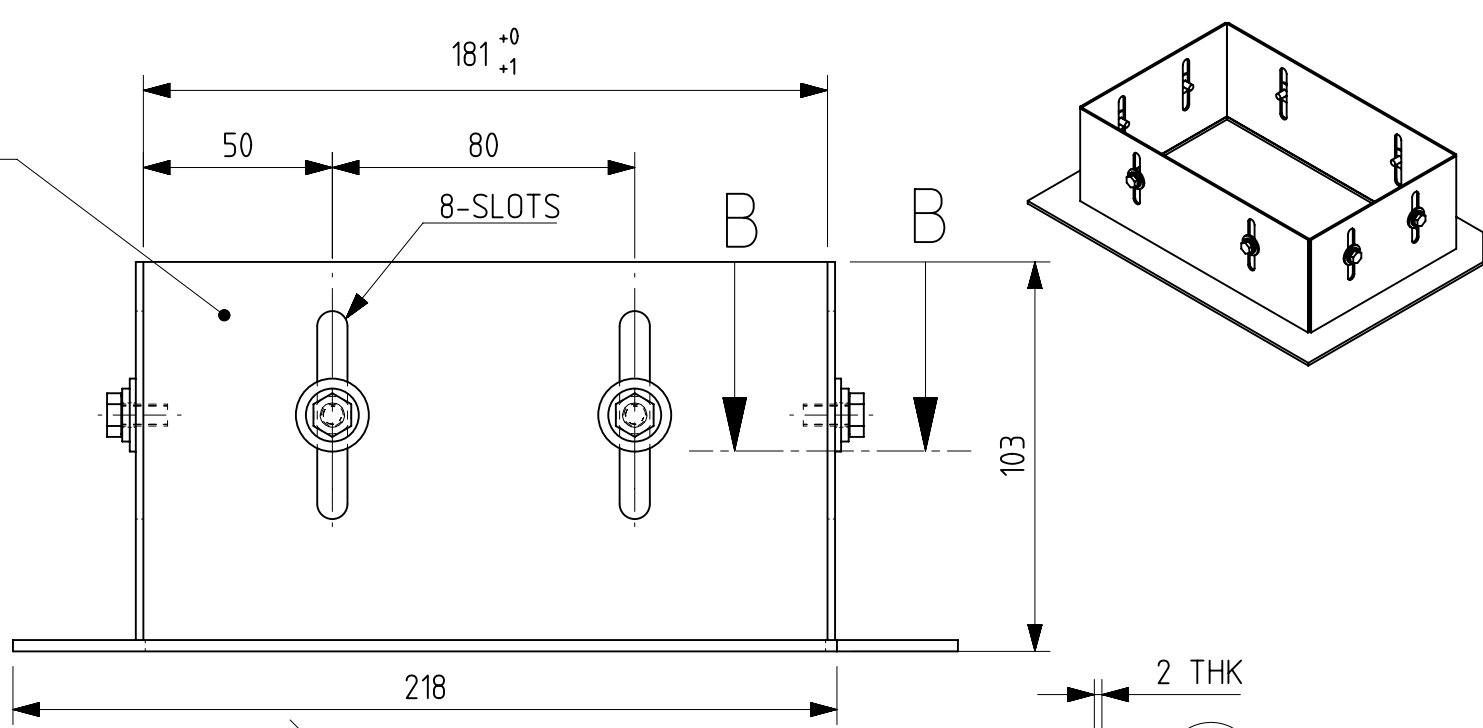
ASSEMBLY C&D NO. T324/092 (WAG-9)
--DO-- B324/038 (WAP-5)

3 DY.CEE/D-III NOTE 3 MODIFIED.

2 DY.CEE. PROJ. CON. DIMN. 32X45° CH. ADDED AT REF 1

1 DY. CEE CON.TU-1 NOTE-7 & WAP-5 CLASS OF LOCO ADDED.DIM.55 & 32 WAS 48 & 42

परिवर्तन संख्या ALT. NO.	प्राधिकार AUTHY	वर्णन DESCRIPTION	दिनांकित आधार DATED INITIAL



6	T324/097	1209-18.406-393-001	WASHER ROUND FLAT 6.5 Zn Pl (Pass.)	8	STEEL	IS:2016,IS:1367	
5	T324/043	1209-18.406-396-007	WASHER CONICAL SPRING 6.4 Hardened Zn Pl (Pass.)	8	SPRING STEEL	IS:3063,DIN:6796	
4	T324/095	1209-18.406-352-001	BOLT HEX M6x1 - 12 Lg Zn Pl. (Pass.)	8	STEEL	IS:1364, PT-2, CLASS-8.8	
3	T324/131	1209-11.344-073	SLIP DUCT OIL COOLER VENTILATION	2	STEEL	IRS: M-41 GR. I	0.30
2	T324/094	1209-11.344-072	SLIP DUCT	2	STEEL	IRS: M-41 GR. I	0.45
1	T324/093	1209-11.344-071	Flange Blank	1	STEEL	IRS: M-41 GR. I	0.86
निर्देश संख्या	लागत एवं वितरण संख्या	अंग आरेखण संख्या	वर्णन	मात्रा	पदार्थ	विशिष्ट	प्रति भार कि. ग्रा.
REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL	SPECN	WT. EACH IN K.G.

अधिकृतित DGN		चित्तरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA					
जॉचा व.अ.अ. CHD SSE	RAVI KARMALI	पदार्थ MATL					
समीक्षित स.वि.अ. / व.वि.अ. REVIEWED AEE / SEE	BHARAT CHANDRA BAL	प्रति भार कि. ग्रा. WT. EACH IN KG					
अनुमोदित च.यु.वि.अ. APPROVED DYCEE	AMIT AGGARWAL	विशिष्ट SPECN					
दिनांक DATE	14-03-13	वर्णन DESCRIPTION					
रैखिक अनुपात SCALE	1:1	आरेखण संख्या DRAWING NO.					
संदर्भ / REF.	IA116-00022 ALT- 2	परिवर्तन संख्या ALTERATION NO.					
परिवर्तन संख्या ALT. NO.		03	पूर्ण SHEET	1 OF 1	A3		

SLIP DUCT ASSEMBLY

1209-11.344-040