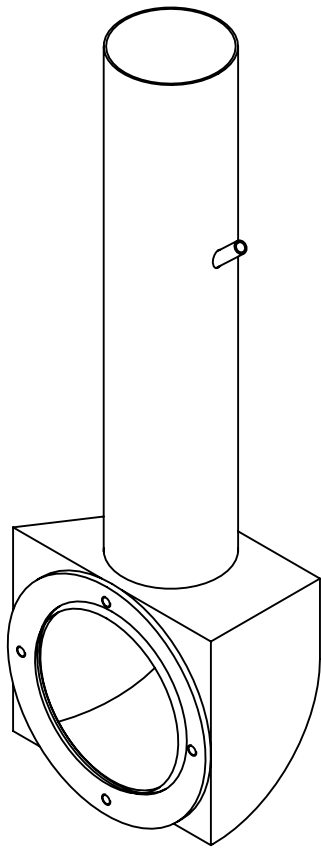
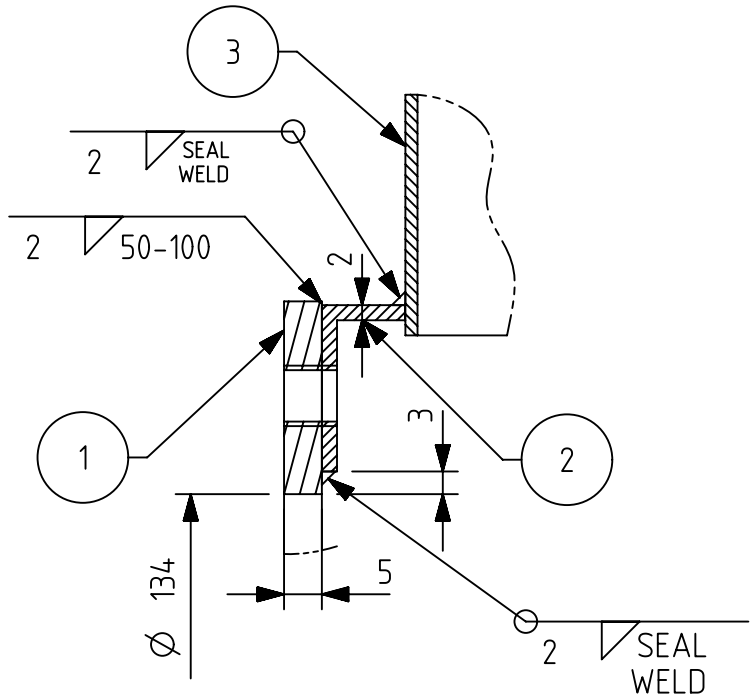
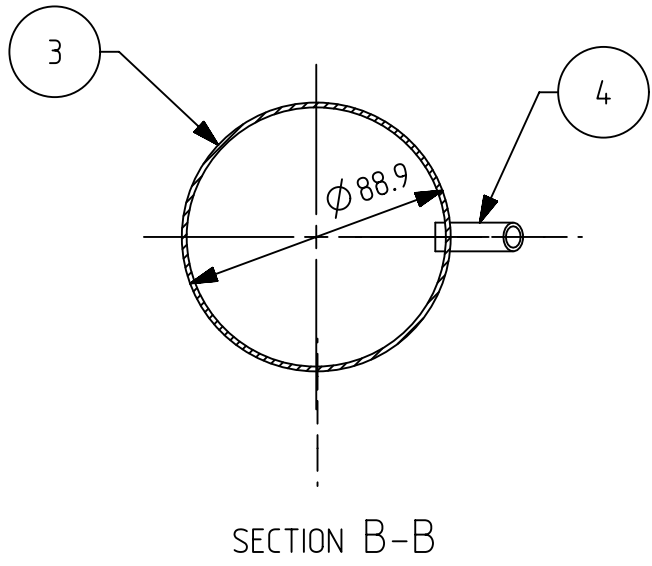
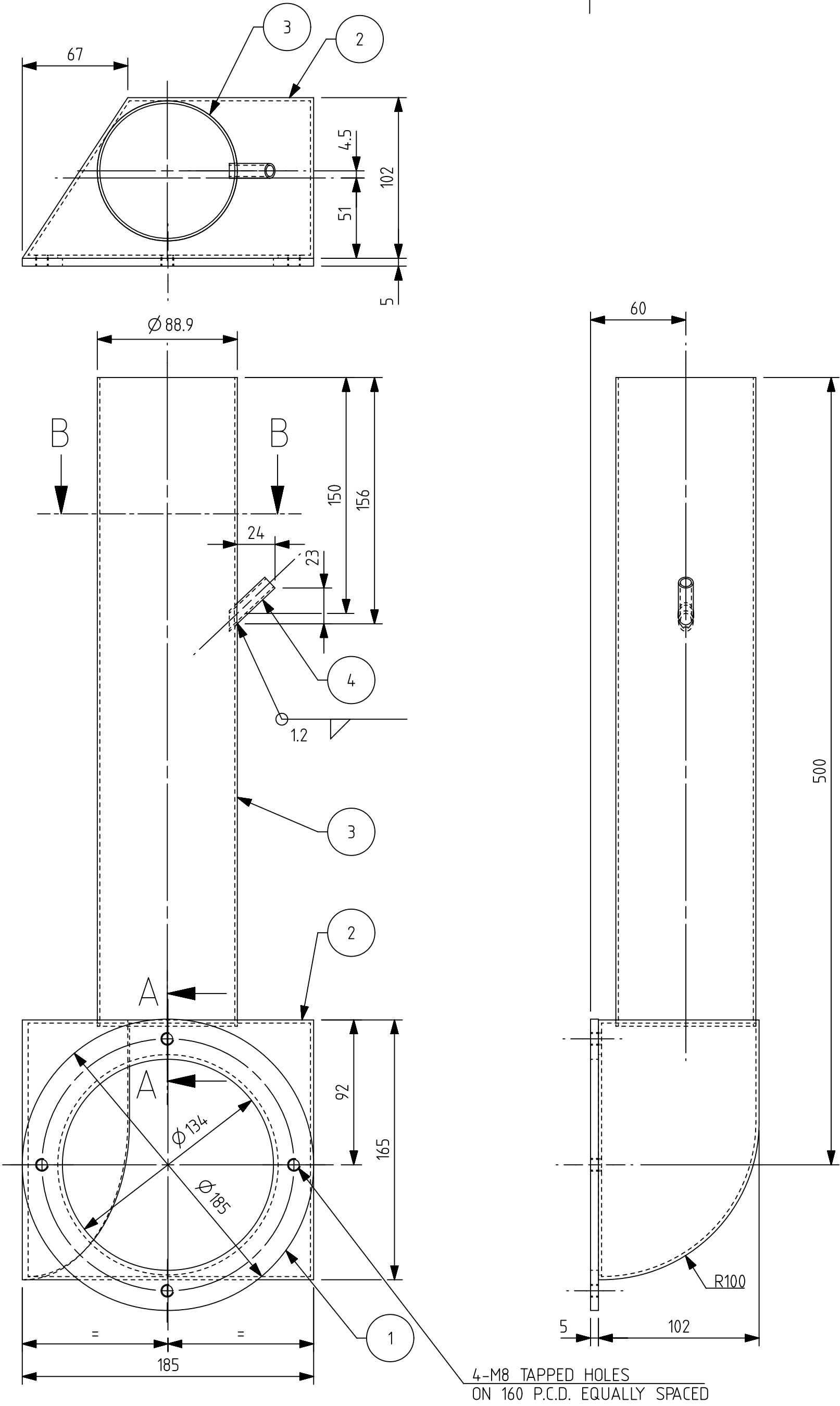


5073366/2026/O/o Dy.CEE/DKAE/CLW
SURFACE ROUGHNESS Ra VALUES IN μm



1. ALL DIMENSIONS ARE IN mm
2. USED FOR LOCO- WAG9HC, WAP-7, WAP-5

C&D NO.	QTY./LOCO	NEXT ASSEMBLY DRG. NO.
T323/163	2	1209-11.044-111
B323/026	2	1210-11.044-024

NOTE:

- HOLES ON FLANGE TO BE DONE BY DRILLING JIG.
- WELDING TO BE DONE AS PER IS: SPECIFICATION
- FINISHED PRODUCT IS TO BE PAINTED STONE GREY AS PER RAL 7030.
- FOR OTHER DETAILS REFER TECH SPECN NO. CLWMS/3/099.
- TO BE SUPPLIED IN A SET AS PER SPECN.
- THIS DWG. IS ALSO APPLICABLE FOR WAP5 (BO-BO) LOCOS. & TO BE SUPPLIED IN A SET AS PER ANNEXURE 'B' OF TECH. SPECN. NO. CLWMS/10/048 ALT.-3

धातु-वेल्डिंग चिन्ह		अनिर्दिष्ट सतह - सीमा मा. : 2102 / अ. मा. सं. : 2768												TOL. CLS.
मा. मा. : 813 / अ. मा. सं. : 2663	WELDING SYMBOLS TO IS:813 / ISO:2553	GRADE NO.	स1	स2	स3	स4	स5	स6	स7	स8	स9	स10	स11	स12
सतह - रुखाता का मान	मा. मा. 3073 / अ. मा. सं. 1302	SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302	Rz	0.4-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	8.0-12	16-25	30-40	50-63	80-100
चिन्ह	SYMBOL		Ra	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25
चिन्ह	SYMBOL													

2	DY.CEE/TU-I	NOTE 3 MODIFIED.	
1	DY.CEE/TU-I	NOTE 6 ADDED FOR WAP-5 LOCOS.	
परिवर्तन संख्या	प्राधिकार	वर्णन	DESCRIPTION
ALT. NO.	AUTHY		

विचारित	संदर्भ	REF.
DATED	IB111-00114	ALT- 1
INITIAL		

SCALE	1:2.5
परिचय	
SCALE	

परिचय	परिचय	परिचय	परिचय	परिचय	परिचय
परिचय	परिचय	परिचय	परिचय	परिचय	परिचय
परिचय	परिचय	परिचय	परिचय	परिचय	परिचय
परिचय	परिचय	परिचय	परिचय	परिचय	परिचय
परिचय	परिचय	परिचय	परिचय	परिचय	परिचय