



2	18	T318/131	1209-11.439-061	BLOCK - SPACER	6	STEEL	IS:2062:2011 Gr. E250 CU QUALITY-C, KILLED NORMALIZED	0.01
	17	T318/130	1209-11.439-042	SPIGOT (TUBE) TRACTION MOTOR VENTILATION	2	STEEL	IRS-M-41 Gr.-I	0.10
	16	T318/129	1209-11.339-026	TRAP RING	1	STAINLESS STEEL	ASTM 240 GR.304	0.50
	15	T318/128	1209-18.406-303 -002	SCREW HEX HD M8x125 - 16 Lg. Zn Pl. (Pass.)	10	STEEL	IS:1364, PT-2	
	14	T318/127	1209-18.406-396 -009	WASHER CONICAL SPRING 8.4 Hardened Zn Pl (Pass.)	10	SPRING STEEL	IS:3063,DIN:6796	
	13	T318/126	1209-18.406-393 -002	WASHER ROUND FLAT 9 Zn Pl (Pass.)	10	STEEL	IS:2016, IS:1367	
	12	T318/125	1209-11.439-030	GASKET FOR ACCESS COVER TRACTION MOTOR VENTILATION	1	NEOPRENE		
	11	T318/124	1209-11.339-060	COVER-ACCESS TRACTION MOTOR VENTILATION	1	STEEL	IRS:M41 GR.I	1.88
	10	T318/123	1209-18.406-382 -003	NUT HEX M8x125 ZN PL. (PASS.)	10	STEEL	IS:1364, PT-3	
	8	T318/120	1209-11.339-057	CAPTIVE BOLT BRACKET ASSEMBLY TRACTION MOTOR VENTILATION	8			0.66
2	7	T318/119	1209-11.439-056	RIB 12 THK. 735 LG. TRACTION MOTOR VENTILATION	2	STEEL	IRS:M41 GR.I	0.20
	6	T318/118	1209-11.439-055	RIB 12 THK. 477 LG. TRACTION MOTOR VENTILATION	2	STEEL	IRS:M41 GR.I	0.14
	5	T318/117	1209-11.439-054	RIB 12 THK. 394 LG. TRACTION MOTOR VENTILATION	1	STEEL	IRS:M41 GR.I	0.10
	4	T318/116	1209-11.239-053	TOP PLATE TRACTION MOTOR VENTILATION	1	STEEL	IRS:M41 GR.I	6.26
	3	T318/115	1209-11.339-052	BODY TRACTION MOTOR VENTILATION	1	STEEL	IRS:M41 GR.I	11.19
	2	T318/114	1209-11.239-051	SIDE FLANGE TRACTION MOTOR VENTILATION	1	STEEL	IRS:M41 GR.I	3.77
	1	T318/113	1209-11.239-050	LOWER PLATE TRACTION MOTOR VENTILATION	1	STEEL	IRS:M41 GR.I	26.30
	निर्देश संख्या	लगत एवं विवरण संख्या	अंग आरेखण संख्या	वर्णन	मात्रा	पदार्थ	विशिष्टि	प्रति भार कि. ग्र.
	REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL	SPECN	WT. EACH IN K.G.

1. WELDING SHOULD BE MADE LEAK PROOF	3	T
2. HEX NUT M8 & M6 TO BE WELDED IN POSITION AS SHOWN.	2	T
3. HOLES TO BE DONE BY DRILLING JIG.	1	T
4. AFTER FINISHING THE COMPLETE ASSEMBLY IS TO BE PAINTED STONE GREY RAL 7030.	निर्देश संख्या	ला. वि.
5. FOR OTHER DETAILS REFER SPECN. NO. CLW/MS/3/99 AND SUPPLIED IN A SET	REF. NO.	C&
6. THIS DRAWING IS ALSO APPLICABLE FOR WAP-5 LOCO & TO BE SUPPLIED IN A SET AS PER TECH. SPECN. NO CLW/MS/10/048 ALT.3 & ANNEXURE-B		
7. WELDING SHALL BE IN ACCORDANCE WITH AS1554.1-1991 SP IS:812/ IS:814/ IS:822.		

C&D NO.	NEXT ASSLY. DRG. NO.	QTY./ LOCO
T318/112	1209-11.039-070	02
B318/001	1210-11.039-027	02

धातु-वेल्डिंग विद्युत		अतिरिक्त - सीमा भा. : 2102, अ. भा. सं. : 2788 (UNSPERFED TOLERANCE 10.0, 20.0, 50.0)											CL 1/8
भा. मा. : 819 ; अ. सं. : 2585		प्राचल GRADE NO	सं N1	सं N2	सं N3	सं N4	सं N5	सं N6	सं N7	सं N8	सं N9	सं N10	सं N11
WELDING SYMBOL TO 6815 / 652953		Rz	0.8-4.3	0.6-3.1	0.4-1.1	0.2-0.9	0.1-0.4	0.1-0.4	0.1-0.4	0.1-0.4	0.1-0.4	0.1-0.4	0.1-0.4
सहस्र - रक्षा का माप भा. मा. 3073 ; अ. सं. 1302		Re _H	0.05	0.05	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
SURFACE ROUGHNESS VALUE TO 15/303 ; 15/1902		विद्युत SYMBOL											

सहायक निरीक्षक	4	DY.CEE / J	DIMENSION 490+1 WAS 478+1.
	3	DY.CEE / J	DIMENSION 478+1 WAS 490+1.
	2	DY.CEE / J CONJ. / T	(DRAWING UPDATED AS PER A.B.B.ALT. DRAWING REF 16, 17 & 18 ADDED AND REF 9 DELETED
	1	DY.CEE / J CONJ. / T	NOTE 6 & WAP-5 CLASS OF LOCO ADDED.
59	परिवर्तन वर्णन	प्राधिकार	वर्णन DESCRIPTION
59	ALT. NO.	AUTHY	

	अनुपात अनुपात	APPROVED DYCEE	PRASAD PATRA
01-12-98	दिनांक	DATE	05-10-
23-11-98	रेखिक अनुपात	SCALE	1:7
दिनांकित आक्षेप	संदर्भ / REF.	1A111-00017	ALT-
DATE INITIAL			

वर्णन	FILTER DUCT ASSEMBLY TRACTION MOTOR				
DESCRIPTION	VENTILATION				
आपेखण संख्या	1209-11.139-033				
DRAWING NO.					
परिवर्तन संख्या	4	पृष्ठ	1 OF 1	A1	
ALTERATION NO.		SHEET			