




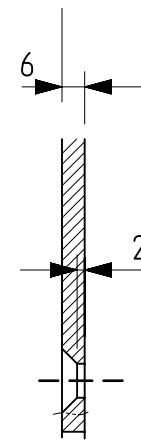
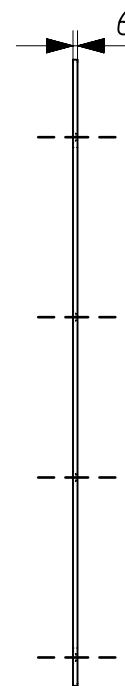


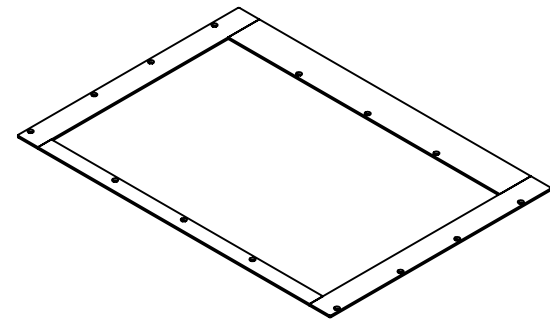
- NOTE:-
1. WELDING SHOULD BE MADE LEAK PROOF.
  2. JIG FIXTURES TO BE USED TO MAINTAIN THE GEOMETRY OF THE ASSEMBLY, HOLES ETC.
  3. ALL SHARP EDGES, CORNERS & BURRS TO BE REMOVE.
  4. FOR OTHER DETAILS REFER TECH. SPECN. NO. CLW/MS/3/99 ALT.-LATEST.  
CLW/MS/10/048 ALT.-LATEST
  5. MATL. TO BE SUPPLIED LOOSE.
  7. THIS DRAWING IS ALSO APPLICABLE FOR WAG-9 LOCO.
  8. AFTER FINISHING, THE MATERIAL IS TO BE PANTED WITH STONE GRAY COLOUR AS PER RAL 7030.

<b>धातु-वेल्डिंग चिन्ह</b> <b>भा. मा. : 813 / अ. मा. सं. : 2553</b> WELDING SYMBOLS TO IS:813 / ISO:2553	<b>अनिर्दिष्ट सद्य - सीमा भा. मा. : 2102 / अ. मा. सं. : 2768</b> UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768											TOL. CLS.	
	<b>पदांक</b> GRADE NO.	सं1 N1	सं2 N2	सं3 N3	सं4 N4	सं5 N5	सं6 N6	सं7 N7	सं8 N8	सं9 N9	सं10 N10	सं11 N11	सं12 N12
<b>सतह - रक्षता का मान</b> <b>भा. मा. 3073 / अ. मा. सं. 1302</b> SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302	Rz	0.16-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	160-250
	Ra $\mu m$	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	<b>चिन्ह</b> SYMBOL												

3	DY.CEE/D-III	NOTE 8 ADDED.	
2	DY.CEE/D-III	DIM. 70, 56.5, 782 CHANGED TO 116, 102.5, 828 RESPECTIVELY.	
1	DY.CEE/CON/TU-1	CLASS OF LOCO WAG-9 & NOTE 7 ADDED. NOTE 6 DELETED. RADIUS AT CORNER GIVEN.	05-07
<b>परिवर्तन संख्या</b>  ALT. NO.	<b>प्राधिकार</b>  AUTHY	<b>वर्णन</b>  DESCRIPTION  I	<b>दिनांकित</b> <b>आद्यक्षर</b>  DATED INITIAL



SECTION A-A


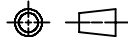


1. ALL DIMENSIONS ARE IN mm
2. NEXT LEVEL ASSEMBLY DRG. NO. 1209-11.039-070 & 1210-11.039-027
3. USED FOR LOCO- WAG-9HC, WAP-7 & WAP-5
4.
 

C&D NO.	QTY./LOCO
T318/182	2
B318/035	2
5. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102(PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1

C&D NO.	QTY./LOCO
T318/182	2
B318/035	2

4	T318/186	1209-11.339-082	FRAME TOP	1	STEEL	IRS M-41,GR.1	5.52
3	T318/185	1209-11.339-081	FRAME RHS	1	STEEL	IRS M-41,GR.1	2.97
2	T318/184	1209-11.339-080	FRAME BOTTOM	1	STEEL	IRS M-41,GR.1	2.40
1	T318/183	1209-11.339-079	FRAME LHS	1	STEEL	IRS M-41,GR.1	2.97
निर्देश संख्या	लागत एवं वितरण संख्या	अंग आरेखण संख्या	वर्णन	मात्रा	पदार्थ	विशिष्टि	प्रति भार कि. ग्रा.
REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL	SPECN	WT. EACH IN K.G.

अधिकल्पित DGN		 <div>चितरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA</div>					
जॉचा व.अ.अ. CHD SSE			पदार्थ MAIL	प्रति भार कि. ग्रा. WT. EACH IN KG	13.86		
समीक्षित स.वि.अ. / व.वि.अ. REVIEWED AEE / SEE			विशिष्ट SPECN				
अनुमोदित उ.मु.वि.अ. APPROVED DYCEE			वर्णन SEAL PLATE ASSEMBLY T.M. BLOWER				
दिनांक DATE	27-11-25		DESCRIPTION				
शैखिक अनुपात SCALE	1:5	आरेखण संख्या DRAWING NO.		1210-11.339-016			
संदर्भ / REF. IA111-00095 ALT- 2			परिवर्तन संख्या ALTERATION NO.	3	पृष्ठ SHEET	1 OF 1	A3