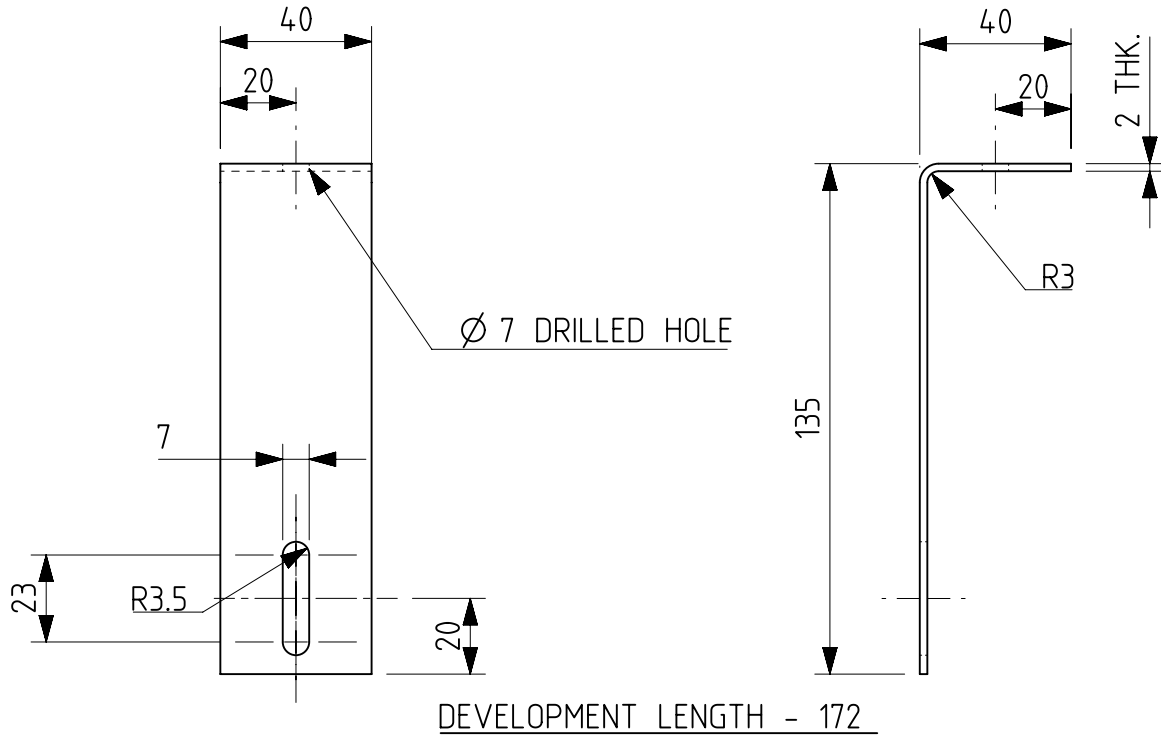


4803766/2026/O/o WM/Design/DMW/PTA


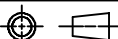
UNLESS OTHERWISE SHOWN SURFACE
ROUGHNESS OF CUT EDGES SHALL BE Ra25 ✓SURFACE ROUGHNESS Ra VALUES IN μm 

NOTE:-

- HOLE TO BE DONE BY DRILLING JIG.
- AFTER FINISHING THE PART IS TO BE PAINTED STONE GREY AS PER RAL7030.
- FOR OTHER DETAILS REFER TECH. SPECN NO CLWMS/3/099.
- TO BE SUPPLIED IN A SET.
- THIS DRG IS ALSO APPLICABLE FOR WAP-5 CLASS OF LOCO & TO BE SUPPLIED IN A SET AS PER TECH. SPECN NO CLWMS/3/099 ALT.1 & ANNEXURE B.

- ALL DIMENSIONS ARE IN mm
- NEXT LEVEL ASSEMBLY DRG. NO. 1209-11.044-100, 1210-11.044-023
- USED FOR LOCO- WAG9HC, WAP-7, WAP-5

C&D NO.	QTY./LOCO
T324/102	12
B324/009	12

2													DY.CEE/D-III			NOTE -2 MODIFIED.										-SD-			अभिकल्पित DGN				चितरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
1													DY.CEE/CON TU			NOTE-5 & WAP-5 CLASS OF LOCO ADDED.										-SD-			जॉचा व.अ.अ. CHD SSE																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
परिवर्तन संख्या ALT.NO.			प्राधिकार AUTHY			वर्णन DESCRIPTION										दिनांकित बाधक DATED INITIAL			समीक्षित स.वि.अ. / व.वि.अ. REVIEWED AEE / SEE			अनुमोदित स.यु.वि.अ. APPROVED DYCEE		31-12-21		पदार्थ MATL		STEEL			प्रति भार कि. ग्रा. WT. EACH IN KG		0.11																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
सतह - रूखाता का मान या. मा. 3073 / अ. मा. सं. 1302 SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302			अनिर्दिष्ट सद्य - सीमा या. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768			घातु-वेल्डन चिन्ह या. मा. : 813 / अ. मा. सं. : 2553 WELDING SYMBOLS TO IS:813 / ISO:2553										TOL. CLS.			विशिष्ट SPECN		IRS M41 GR.I																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
पदांक GRADE NO.			सं1 N1		सं2 N2		सं3 N3		सं4 N4		सं5 N5		सं6 N6		सं7 N7		सं8 N8		सं9 N9		सं10 N10		सं11 N11		सं12 N12		वर्णन DESCRIPTION		DUCK SUPPORT (OIL COOLER VENT)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
Rz			0.16-0.3		0.5-0.7		0.9-1.1		1.5-2.0		2.5-3.8		5.0-6.3		9.0-12		16-25		30-40		50-63		75-100		160-250		रेखिक अनुपात SCALE		1:2		आरेखण संख्या DRAWING NO.		1209-11.444-041																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
Ra μm			0.025		0.05		0.1		0.2		0.4		0.8		1.6		3.2		6.3		12.5		25		50		संदर्भ / REF.		IA116-00014 ALT.- 1				परिवर्तन संख्या ALTERATION. NO.		2		पर्ण SHEET		1 OF 1		A4																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
चिन्ह SYMBOL			