Signature Not Verified
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Date: 2026.06.04 23:02:17 IST
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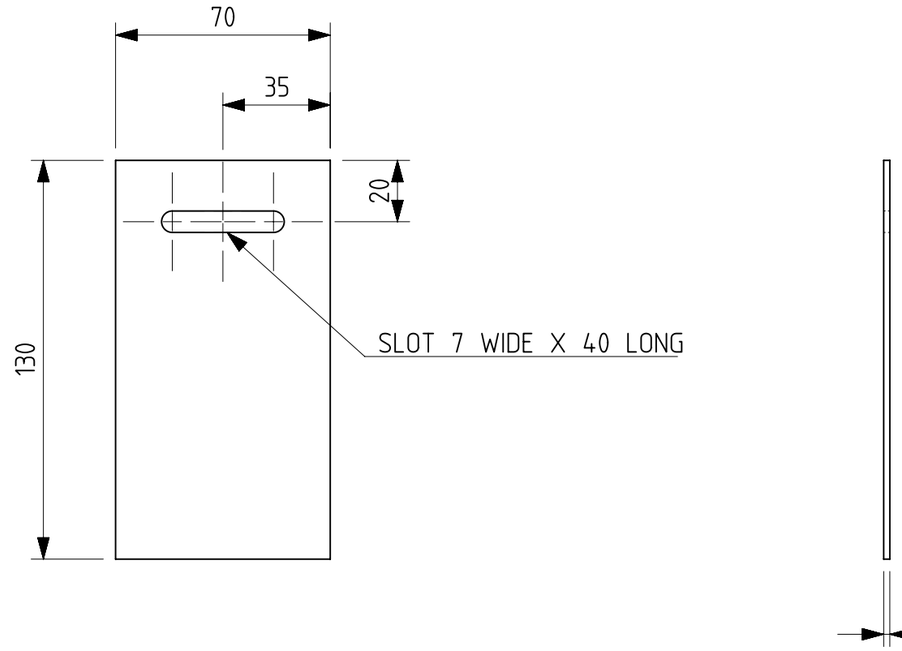

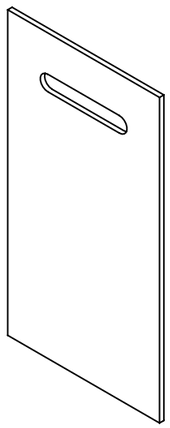

1. SURFACE FINISH TO ABB SPEC ES1213
COLOUR - RAL7030 STONE GREY.

धातु–वेल्डन चिन्ह भा. मा. : 813 / अ. मा. सं. :2553 WELDING SYMBOLS TO IS:813 / ISO:2553	अनिर्दिष्ट सद्य – सीमा भा. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLEARANCE TO IS : 2102 / ISO : 2768											TOL. CLS.
	पदांक GRADE NO.	सं1 N1	सं2 N2	सं3 N3	सं4 N4	सं5 N5	सं6 N6	सं7 N7	सं8 N8	सं9 N9	सं10 N10	सं11 N11	सं12 N12
सतह – रुक्षता का मान भा. मा. 3073 / अ. मा. सं. 1302 SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302	Rz	0.16-0.3	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	160-250
	Ra µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	चिन्ह SYMBOL												

0			
परिवर्तन संख्या ALT. NO.	प्राधिकार AUTHY	वर्णन DESCRIPTION	दिनांकित आद्यक्षर DATED INITIAL

अभिकल्पित DGN		चितरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA	
जाँचा CHD			
अधीक्षक SUPDT.		पदार्थ MATL STEEL	प्रति भार कि. ग्रा. WT. EACH IN KG 0.14
समीक्षित व.अ REVIEWED SE		विशिष्टि SPECN IRS: M-41 GR. I	
अनुमोदित उ.मु.वि.अ APPROVED DYCEE		वर्णन DESCRIPTION BRACKET OIL COOLER VENTILATION	
दिनांक DATE			
रैखिक अनुपात SCALE	1:2	आरेखण संख्या DRAWING NO. 1209-11.339-078	
संदर्भ / REF. IA116-00048 ALT.- 3		परिवर्तन संख्या ALTERATION NO. 0	पर्ण SHEET 1 OF 1 A3

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