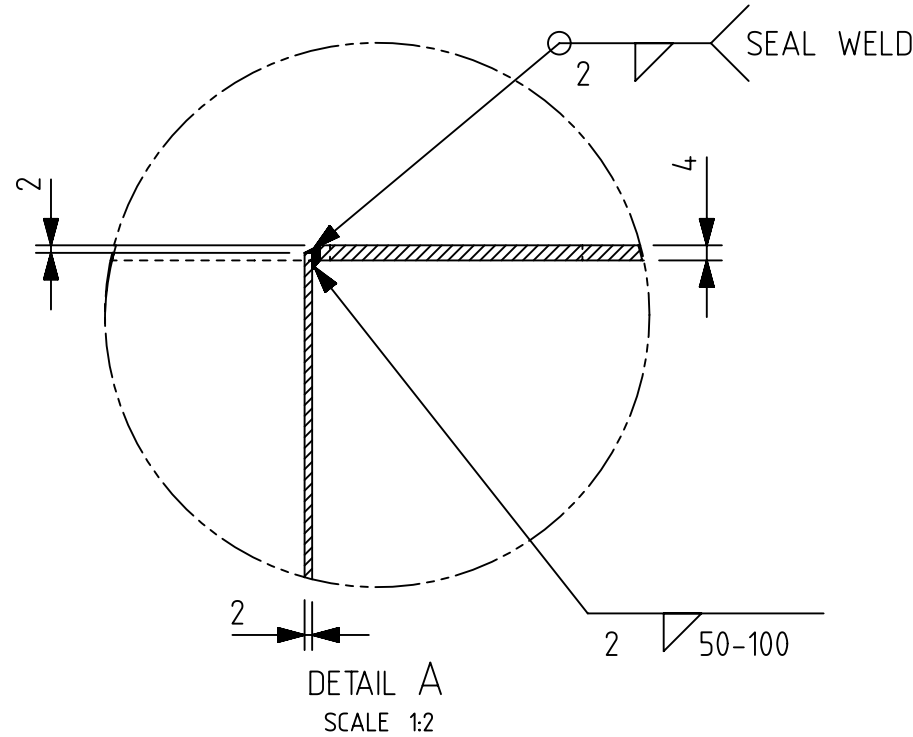
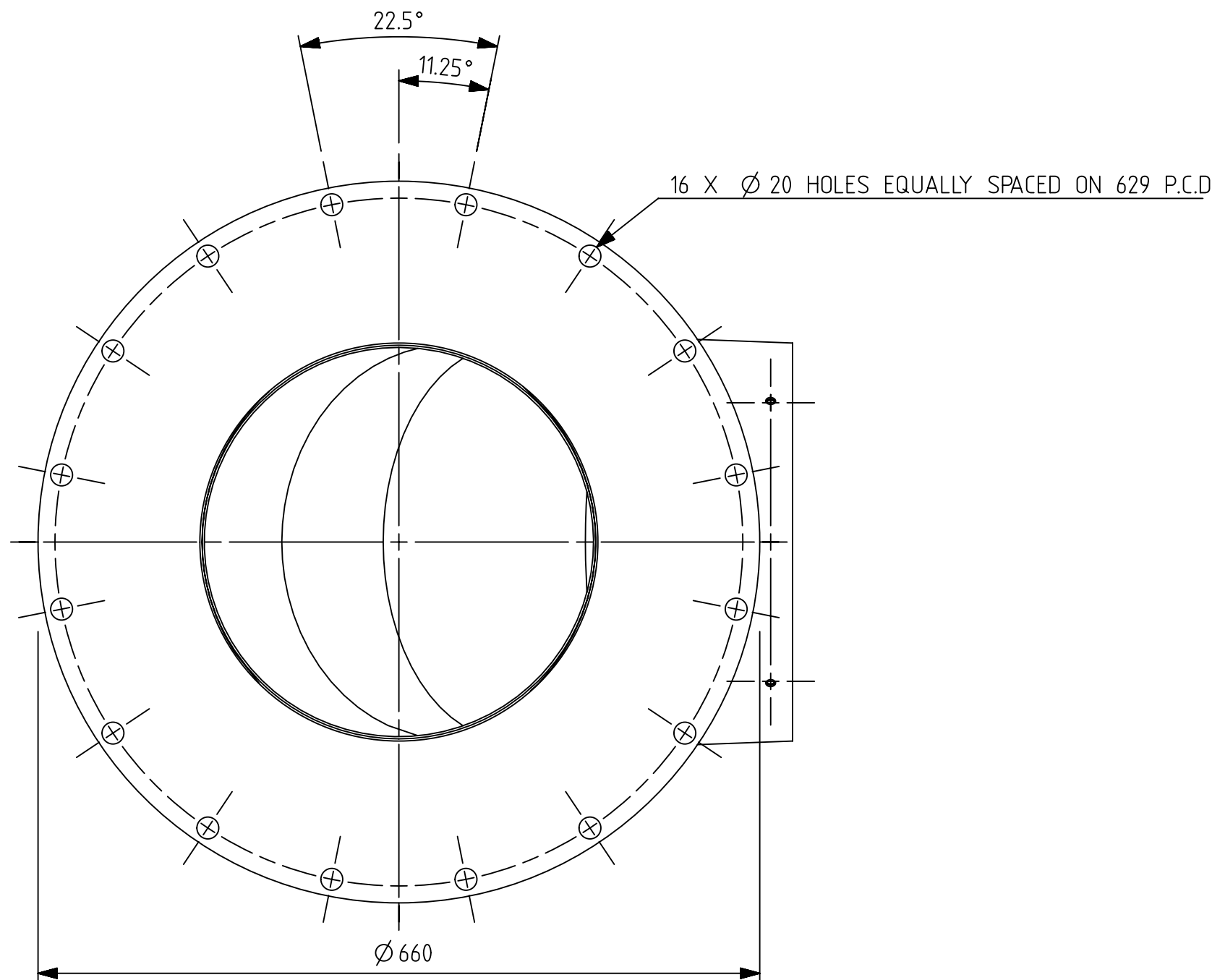


NOTE

1. DUCT PIPE OF ITEM 1 TO BE FABRICATED AS SHOWN IN 5 PIECES.
2. WELDING SHOULD BE MADE LEAKPROOF.
3. HEX.NUT M8 (4 NOS) TO BE WELDED IN POSITION AS SHOWN.
4. HOLES TO BE DONE BY DRILLING JIG.
5. AFTER FINISHING THE COMPLETE ASSEMBLY IS TO BE PAINTED  
STONE GREY AS PER RAL 7030.
6. i) THIS PART IS DESIGNED TO SLIDE INSIDE, A TIGHT FIT IS REQUIRED.  
ii) CHECK FIT PRIOR TO PAINTING
7. FOR OTHER DETAILS REFER THE SPECN CLW/MS/3/099.
- 8.
9. THIS DRAWING IS ALSO APPLICABLE FOR WAP 5 LOCO AND TO BE SUPPLIED  
IN A SET AS PER ANNEXURE B & TECH SPECN.NO CLW/MS/3/099.

1. ALL DIMENSIONS ARE IN mm  
2. NEXT LEVEL ASSEMBLY DRG. NO. 1209-11.144-078  
3. USED FOR LOCO- WAG-9HC, WAP-7 & WAP-5

C&D NO.	QTY./LOCO
T323/106	2
B323/005	2





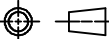
TYPICAL FLANGE BODY CONN.

<div>मायू-बेल्वन विद्य</div> <div>मा. ना. : 819 / अ. ना. सं. : 2563</div> <div>WELDING SYMBOLS TO</div> <div>IS:819 / IS:2563</div>	<div>अनिर्विष्ट सतह - सीमा ना. : 2102 / अ. ना. सं. : 2768</div> <div>UNSPECIFIED TOLERANCE TO IS : 2102 / IS : 2768</div> <div>TOL.</div> <div>CLS.</div>												
<div>सतह - खसता का मान</div> <div>मा. ना. 3073 / अ. ना. सं. 1302</div> <div>SURFACE ROUGHNESS VALUE TO</div> <div>IS:3073 / IS:1302</div>	<div>पवाक</div> <div>GRADE NO.</div>	<div>च1</div>	<div>च2</div>	<div>च3</div>	<div>च4</div>	<div>च5</div>	<div>च6</div>	<div>च7</div>	<div>च8</div>	<div>च9</div>	<div>च10</div>	<div>च11</div>	<div>च12</div>
<div>Rz</div>		0.1-0.3	0.3-0.7	0.9-1.1	1.2-1.8	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-90	90-125
<div>Ra</div>		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
<div>चिह्न</div> <div>SYMBOL</div>													

2	DY CEE/D-III	NOTE 5 MODIFIED.	
1	DY.CEE/TU	NOTE 9 ADDED FOR WAP-5 LOCOS.	
परिवर्तन संख्या	प्राधिकार	वर्णन	DESCRIPTION
ALT. NO.	AUTHY		

दिनांकित आद्यकार DATED INITIAL	संदर्भ / REF. 1A111-00010 ALT- 2
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आरेखण संख्या DRAWING NO.		1209-11.244-035		
	परिवर्तन संख्या ALTERATION NO.	2	पर्ण SHEET	1 OF 1
				A2

3	T323/109	1209-18.406-382-003	NUT HEX M8X1.25 ZN PL. (PASS.)	4	STEEL	IS:1364, PT-3	
2	T323/128	1209-11.344-077	FLANGE Ø 660 X 4 MACHINE ROOM VENTILATION	1	STEEL	IRS: M41 GR.- I	7.40
1	T323/107	1209-11.344-076	LOBSTER BEND	1	STEEL	IRS M41: GR.I	11.30
मिर्देश संख्या	भागल एवं चिह्न संख्या	अंग आरेखण संख्या	वर्णन	मात्रा	पदार्थ	विशिष्ट	प्रति भार कि. घा.
REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MATL	SPECN	WT. EACH IN K.G.
अभिप्रेत DGN			<b>चितारंजन रेलइंजन कारखाना</b> CHITTARANJAN LOCOMOTIVE WORKS, INDIA				
जोधा ख.अ. CHD SSE			पदार्थ MATL	प्रति भार कि. घा. WT. EACH IN KG		18.8	
समीक्षित सविज्ञ. / देखिय. REVIEWED AEE / SEE			विशिष्ट SPECN				
अनुमोदित छ.मु.वि. APPROVED DYCEE			वर्णन				
दिनांक DATE	07-01-22	DESCRIPTION	DUCT BEND ASSEMBLY				
रेखिक अनुपात SCALE	1:5	आरेखण संख्या	1209-11.244-035				
संचर्ष / REF. IA111-00010	ALT- 2		परिवर्तन संख्या ALTERATION NO.	2	पृष्ठ SHEET	1 OF 1	A2