

H

G

F

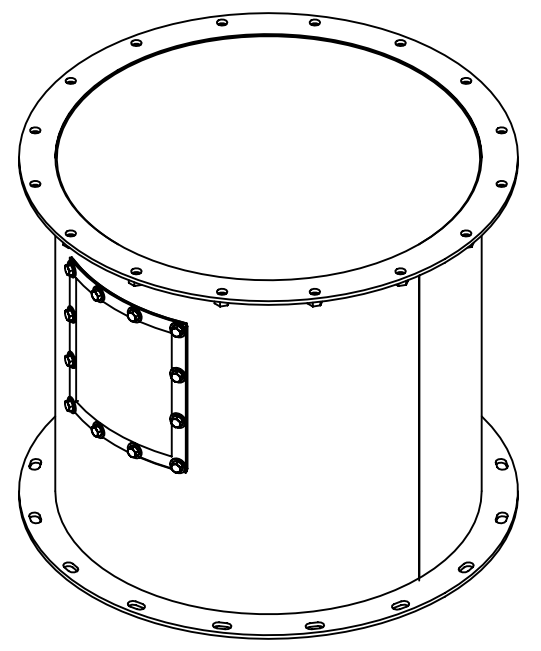
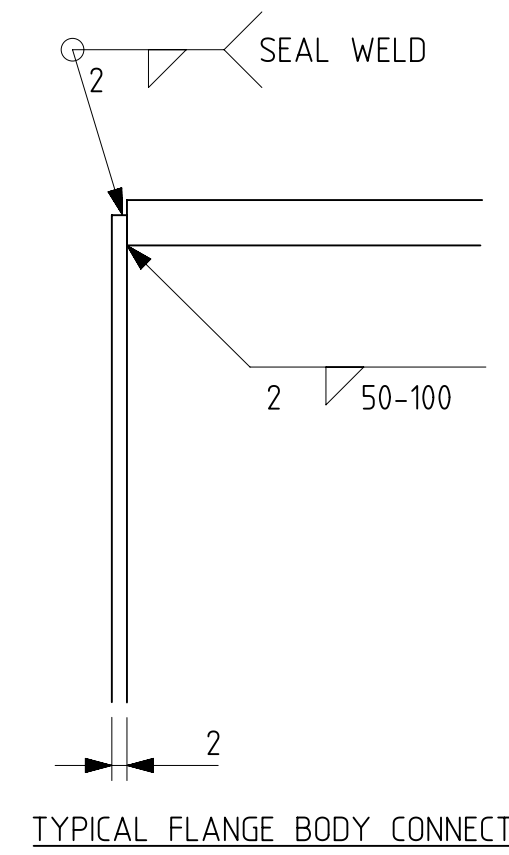
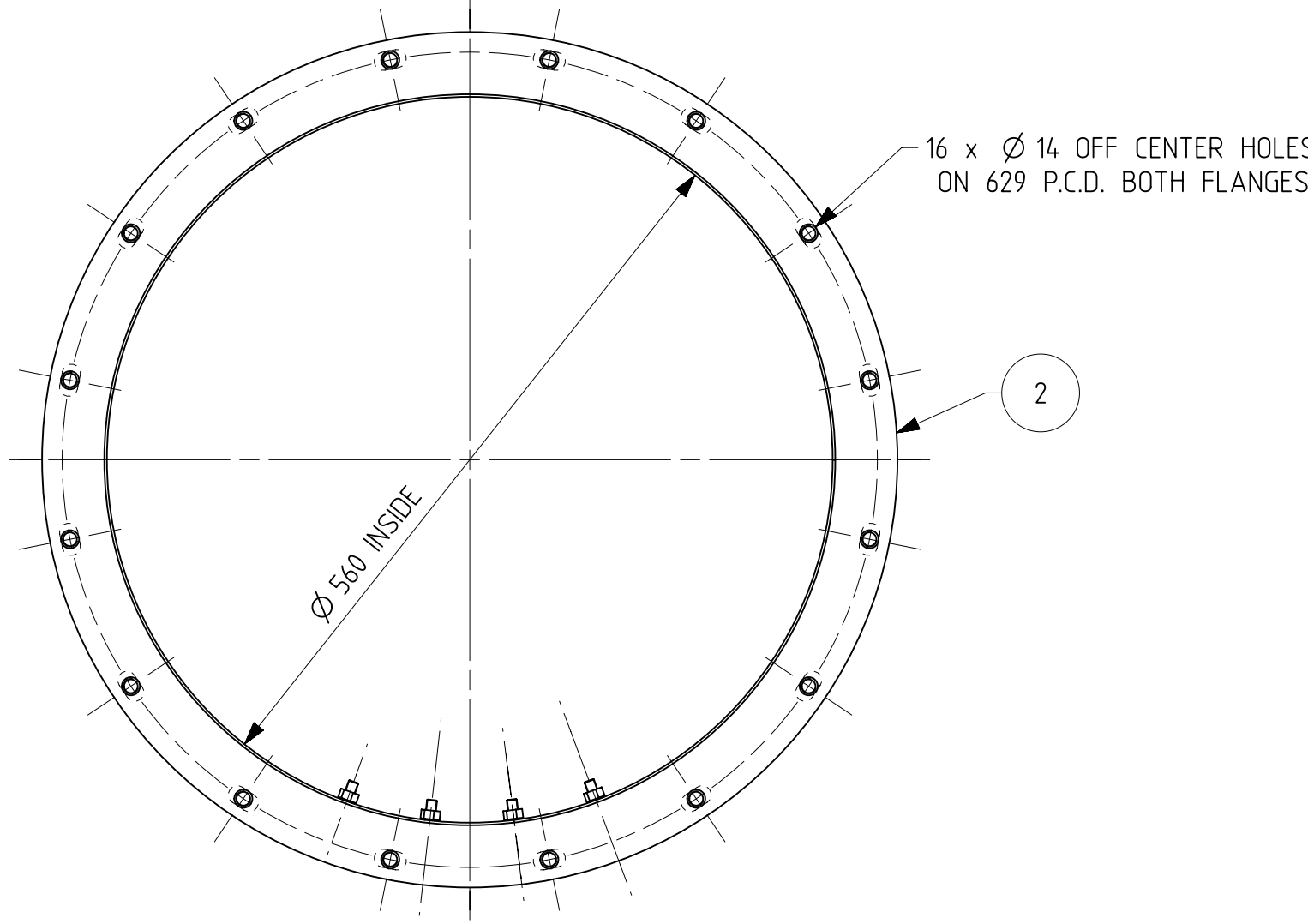
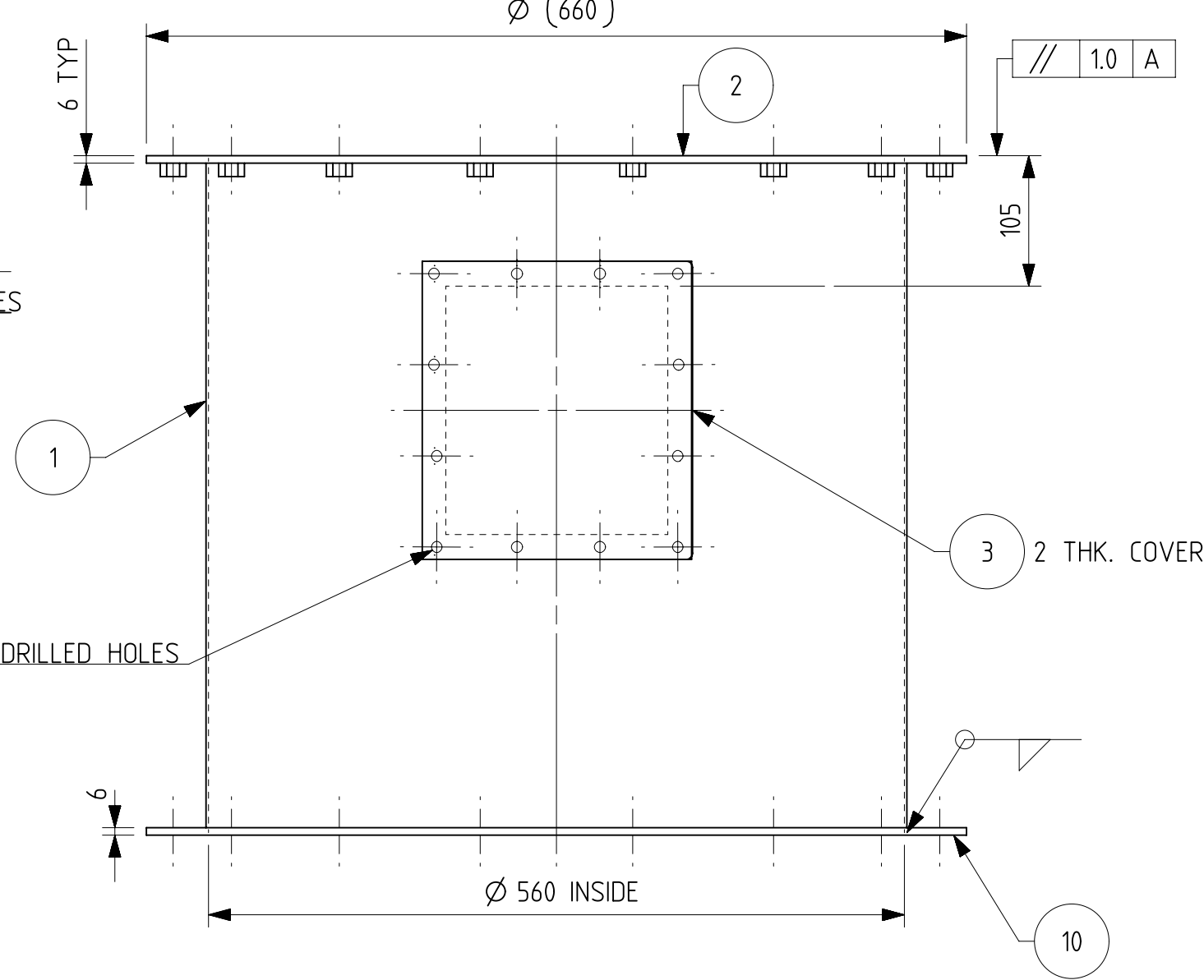
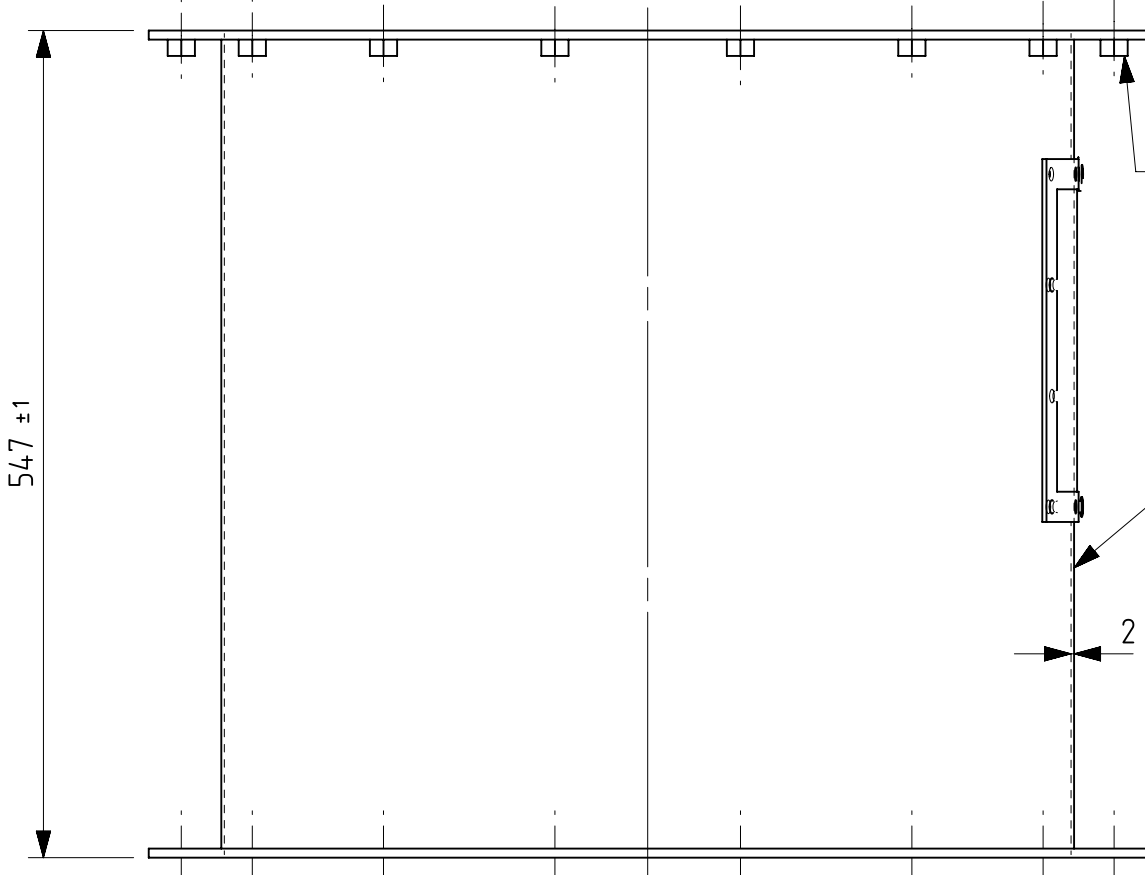
E

D

C

B

A


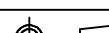


- NOTES :
- HOLES ON TOP & BOTTOM FLANGE OF THE DUCT TO BE JIG DRILL
 - ALL HEX NUTS TO BE WELDED ON FLANGE AS SHOWN
 - WELDTO BE DONE AS PER IS SPECIFICATION
 - FINISHED PRODUCT IS TO BE PAINTED STONE GREY AS PER RAL 7030
 - FOR OTHER DETAILS REFER TECH. SPECN. NO. CLWMS/3/099.
 - TO BE SUPPLIED IN A SET AS PER SPECN.
 - THIS DRG. IS ALSO APPLICABLE FOR WAP-5 LOCO & TO BE SUPPLIED IN A SET AS PER TECH. SPECN. NO. CLWMS/10/048 ALT.3 AND ANNEXTURE-B

- ALL DIMENSIONS ARE IN mm
- UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102 (PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1
- UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102(PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1

| C&D NO. | NEXT ASSLY. DRG. NO. | QTY./ LOCO |
|----------|----------------------|------------|
| B323/004 | 1210-11.044-024 | 02 |
| T323/094 | 1209-11.044-111 | 02 |

| | | | | | | | |
|----------------|------------------|---------------------|--|--------|-----------------|-----------------------|---------------------|
| 10 | T323/104 | 1209-11.344-079 | LOWER FLANGE MACHINE ROOM VENTILATION | 1 | STEEL | IRS: M41 Gr-I | 4.20 |
| 9 | / | 1209-18.406-393-002 | WASHER ROUND FLAT 9 Zn Pl. (Pass.) | 12 | STEEL | IS:2016/IS:1367 | |
| 8 | / | 1209-18.406-398-002 | WASHER BELLEVILLE CONICAL SPRING 8.2 | 12 | STAINLESS STEEL | A.I.S.I.,GR.304 | |
| 7 | / | 1209-18.406-353-004 | BOLT HEX M8x125 - 25 Lq. Zn Pl. (Pass.) | 12 | STEEL | IS:1364,PT-2, GR. 8.8 | |
| 6 | / | 1209-18.406-382-005 | NUT HEX M12X1.75 ZN PL. (PASS.) | 16 | STEEL | IS:1364, PT-3 | |
| 5 | / | 1209-18.406-382-003 | NUT HEX M8X1.25 ZN PL. (PASS.) | 12 | STEEL | IS:1364, PT-3 | |
| 4 | T323/098 | 1209-11.444-034 | GASKET- 220X240 FOR MACHINE ROOM VENTILATION | 1 | NEOPRENE | | 0.04 |
| 3 | T323/097 | 1209-11.344-082 | ACCESS COVER 1 MACHINE ROOM VENTILATION | 1 | STEEL | IRS M41 GR.2 | 0.90 |
| 2 | T323/104 | 1209-11.344-081 | FLANGE Ø 660 X 6 MACHINE ROOM VENTILATION | 1 | STEEL | IRS: M41 Gr.-I | 4.20 |
| 1 | T323/095 | 1209-11.344-080 | PIPE Ø 560 MACHINE ROOM VENTILATION | 1 | STEEL | IRS M41 GR. I | 14.50 |
| निर्देश संख्या | समत वृत्त संख्या | अंग आरेखन संख्या | वर्णन | मात्रा | पदार्थ | सिगिफिट | प्रति भाग कि. ग्रा. |
| REF. NO. | C&D NO. | PART DRG. NO. | DESCRIPTION | QTY. | MATL | SPECN | WT. EACH IN K.G. |

| | | | | | | | | | | | | | |
|---|-----------------|-------|---|---------------------------------------|---|---------------|--------|----|--|--|--|--|--|
| अनुमोदित SIGN | | |  | | चितरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA | | | | | | | | |
| मोबा नमूना CHD SSE | | | परामर्श MAIL | प्रति भाग कि. ग्र. WT. EACH IN KG. | 19.63 | | | | | | | | |
| संशोधित संशोधित / संशोधित REVISED ARE / SEE | | | सिगिफिट SPEEN | | | | | | | | | | |
| अनुमोदित एच.डी.ई. APPROVED DTYEE | | | वर्णन DESCRIPTION | | | | | | LOWER DUCT ASSEMBLY (MACHINE ROOM VENTILATION) | | | | |
| दिनांक DATE | 07-01-25 | | | | | | | | | | | | |
| रीक अनुपात SCALE | 1:5 | | आरेखन संख्या DRAWING NO. | 1209-11.144-036 | | | | | | | | | |
| परिवर्तन संख्या ALTERATION NO. | परामर्श REF. | REF. |  | परिवर्तन संख्या ALTERATION NO. | 2 | पर्य SHEET | 1 OF 1 | A1 | | | | | |
| 1A111-00011 | | ALT-7 | | | | | | | | | | | |

| | | | | | | | | | | | | |
|--|--|---|------------|------------|------------|------------|------------|------------|-------------|-------------|--------------|----------------|
| आवृत्ति-वेल्डन चिह्न भा. मा. : 813 / अ. मा. सं. 2553 | | अतिरिक्त संच -- सीमा मा. मा. : 2102 / अ. मा. सं. : 2768 | | | | | | | | | | TOL. C.L.S. |
| पदच GRADE NO. | सं 1 NO | सं 2 NO | सं 3 NO | सं 4 NO | सं 5 NO | सं 6 NO | सं 7 NO | सं 8 NO | सं 9 NO | सं 10 NO | सं 11 NO | सं 12 NO |
| Rz | 0.8-0.3 | 0.5-0.1 | 0.3-0.1 | 0.2-0.1 | 0.1-0.05 | 0.05-0.02 | 0.02-0.01 | 0.01-0.005 | 0.005-0.002 | 0.002-0.001 | 0.001-0.0005 | 0.0005-0.0002 |
| संचास -- कृताता का माप भा. मा. 3073 / अ. मा. सं. 1302 | SURFACE ROUGHNESS VALUE TO IS:3073 / ISO1302 | | | | | | | | | | | |
| चिह्न SYMBOL | XXXXXX | XXXXXX | XXXXXX | XXXXXX | XXXXXX | XXXXXX | XXXXXX | XXXXXX | XXXXXX | XXXXXX | XXXXXX | XXXXXX |

| | | | |
|------------------------|-----------------|-------------------------------------|--|
| 2 | DT/CEED-III | NOTE 7 & WAP-5 CLASS OF LOCO ADDED. | |
| 1 | DT/CEE CONTO | NOTE 7 & WAP-5 CLASS OF LOCO ADDED. | |
| परिवर्तन ALTER. NO. | आधिकार AUTHY | वर्णन DESCRIPTION | |