Signature Not Verified
Digitally signed by ARVINDER KUMAR
Date: 2026.01.04 22:48:06 IST
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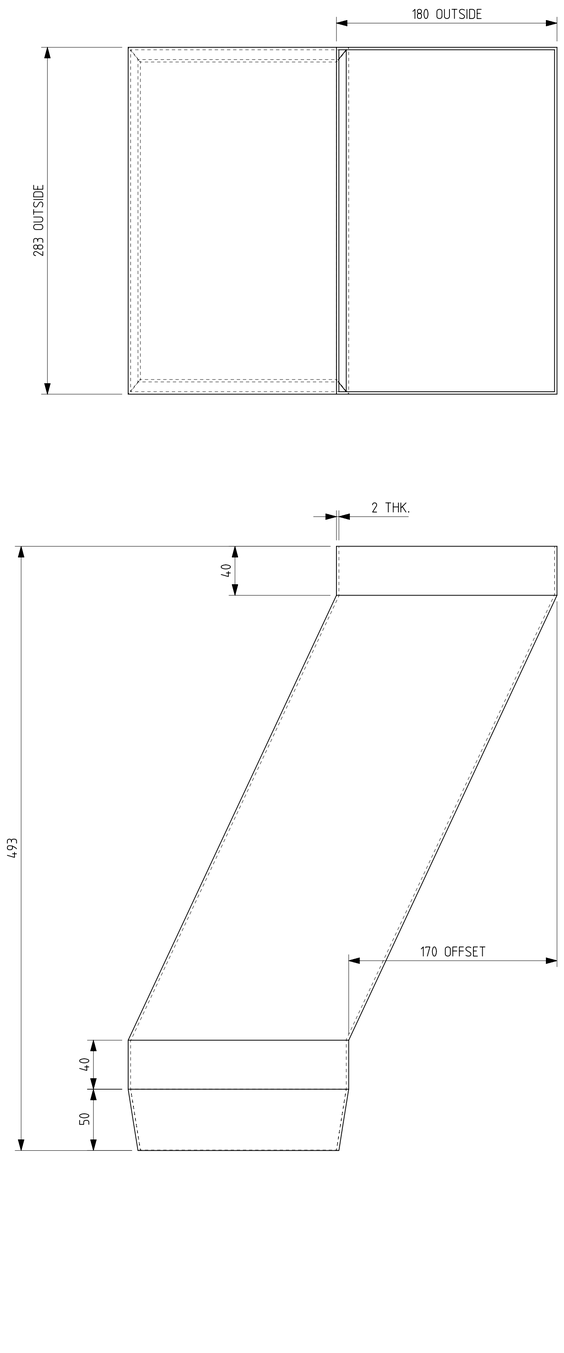
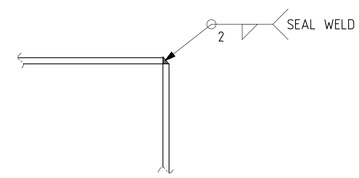
Location: IREPS-CRIS





TYPICAL JOINT

NOTES:

1. WELDING TO AS1554.1-1991 SP

धातु–वेल्डन चिन्ह भा. मा. : 813 / अ. मा. सं. :2553 WELDING SYMBOLS TO IS:813 / ISO:2553	अनिर्दिष्ट सह – रीमा भा. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768												TOL. CLS.		
	पदार्थ GRADE NO.	घं1 N1	घं2 N2	घं3 N3	घं4 N4	घं5 N5	घं6 N6	घं7 N7	घं8 N8	घं9 N9	घं10 N10	घं11 N11	घं12 N12		
	Rz	0.16-0.63	0.5-0.7	0.9-1.1	1.5-2.0	2.5-3.8	3.8-6.3	9.0-12	16-25	30-48	50-63	75-100	100-250		
भराव – खुरदरा का मान भा. मा. 3073 / अ. मा. सं. 1302 SURFACE ROUGHNESS VALUE TO IS:3073 / ISO:1302	Ra µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50		
	चिन्ह SYMBOL														

0					
परिवर्तन संख्या AUT. NO.	प्राधिकार AUTHY.	वर्णन DESCRIPTION	दिनांकित आक्षर DATED INITIAL		

अभिकल्पित DSN		चितरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA	
जाँचा CHD			
अधीक्षक SUPDT.		पदार्थ MAT. STEEL	प्रति गार कि. ग्रा. WT. EACH IN KG 6.5
समीक्षित स.अ REVIEWED SE		विशिष्टि SPECN IRS: M-41 GR. I	
अनुमोदित प.इ.वि.अ APPROVED DYCEE		दर्शन DESCRIPTION DUCT 2 THK TRACTION MOTOR VENTILATION	
दिनांक DATE			
पैमाना अनुपात SCALE 1:2.5		आरेखण संख्या DRAWING NO. 1209-11.139-076	
		संदर्भ / REF. IA111-00036 ALT- 2	परिवर्तन संख्या ALTERATION NO. 0 / पृष्ठ SHEET 1 OF 1 / A1

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