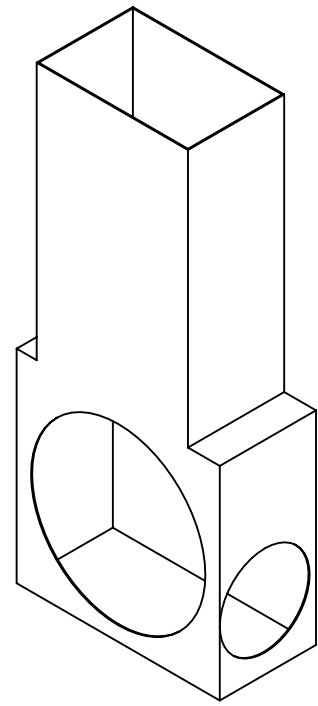
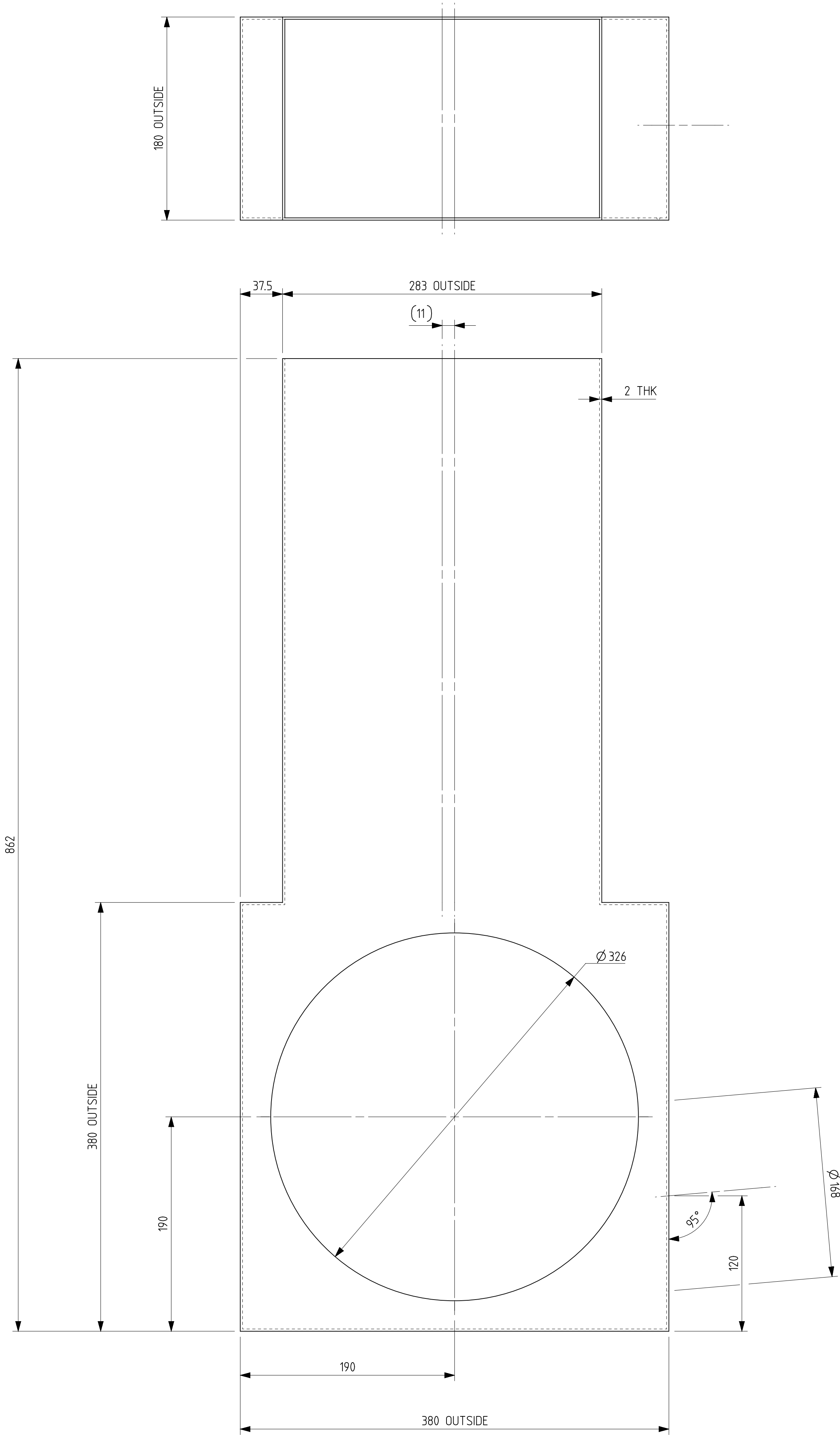


SURFACE ROUGHNESS Ra VALUES IN μm



1. ALL DIMENSIONS ARE IN mm
2. NEXT LEVEL ASSEMBLY DRG. NO. 1209-11.139-020
3. USED FOR LOCO- WAG-9HC & WAP-7
4. UNSPECIFIED TOLERANCE IN THE DIMENSIONS MENTIONED AT DRAWINGS TO BE FOLLOWED AS PER IS:2102 (PART 1):1993-TOLERANCE CLASS-MEDIUM OF TABLE-1

C&D NO.	QTY./LOCO
T318/133	2

प्राप्त-वेल्डिंग चिह्न मा. मा. : 813 / अ. मा. सं. : 2553 WELDING SYMBOLS TO IS:813 / IS:2553		अतिरिक्त संच - सीमा मा. मा. : 2102 / अ. मा. सं. : 2768 UNSPECIFIED TOLERANCE TO IS : 2102 / IS: 2768												TOL. C.L.S.
चिह्न	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं
GRADE NO.	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO
Rz	0.8-4.3	0.5-0.7	0.3-1.1	0.2-0.8	0.1-0.5	0.05-0.2	0.02-0.08	0.01-0.05	0.005-0.02	0.002-0.01	0.001-0.005	0.0005-0.002	0.0001-0.0005	0.00001-0.0001
Ra μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100	200
चिह्न	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं	सं
SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL	SYMBOL

1	By:CEER/Conv	NOTE 4. ADDED
परिवर्तन संख्या	आधिकार	वर्णन
ALT. NO.	AUTHY	DESCRIPTION

दिनांक	SCALE	परिचय	REPR.
DATE	1:2.5	IB111-00050	ALT: 0
INITIAL			

आरेखण संख्या	1209-11.139-062
परिवर्तन संख्या	1
पर्य	1 OF 1
A1	