



**NOTE:—**

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| 1. FITTING SHOULD BE PHOSPHATED AS PER IS:3618--66 Gr.B  |      |
| 2. AFTER PHOSPHATING, FITTING SHOULD BE PAINTED WITH RED OXIED ZINC CHROMATE PRIMER.   |      |
| * 3. MATERIAL MALLEABLE CAST IRON TO IS:14329-1995.GRADE.B1 OR B3.   |      |
| * 4. ALTERNATIVE MATL. SHALL BE TO IS.2062-99 Fe 410WA<br>AS PER NOTE No.MD/DSS/EMU/167 dt.30-5-94.  |      |
| * 5. SPHEROIDAL OR NODULAR GRAPHITE CAST IRON TO IS.1865-91<br>GRADE SG-370/17' MAY BE USEDAS AN ALTERNATIVE MATL.TO<br>MALLEABLE CAST IRON FOR ALL TYPES OF FITTINGS AS PER<br>NOTE No. MD/DSS/EMU/167. Dt-25-1-1996. | MG/E |
| 6. FITTINGS TO BE TAPER THREADED IN ACCORDANCE WITH IS.554-99.   | WSCZ |
| 7. FITTINGS SHALL BE TESTED AS PER CL.11-1 OF SPEC- IS.1879-1987.  | WLRR |

\* EMU-C, DC/EMU-Cc,Cw.D.

+ WGSCN/C,WGS/C, WFC/C, WCB/C. WGSCWAC/C,SCNLR/C, WSCZAC2, WFCZAC.

⊕ MG/EMU/M2.

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[illegible]