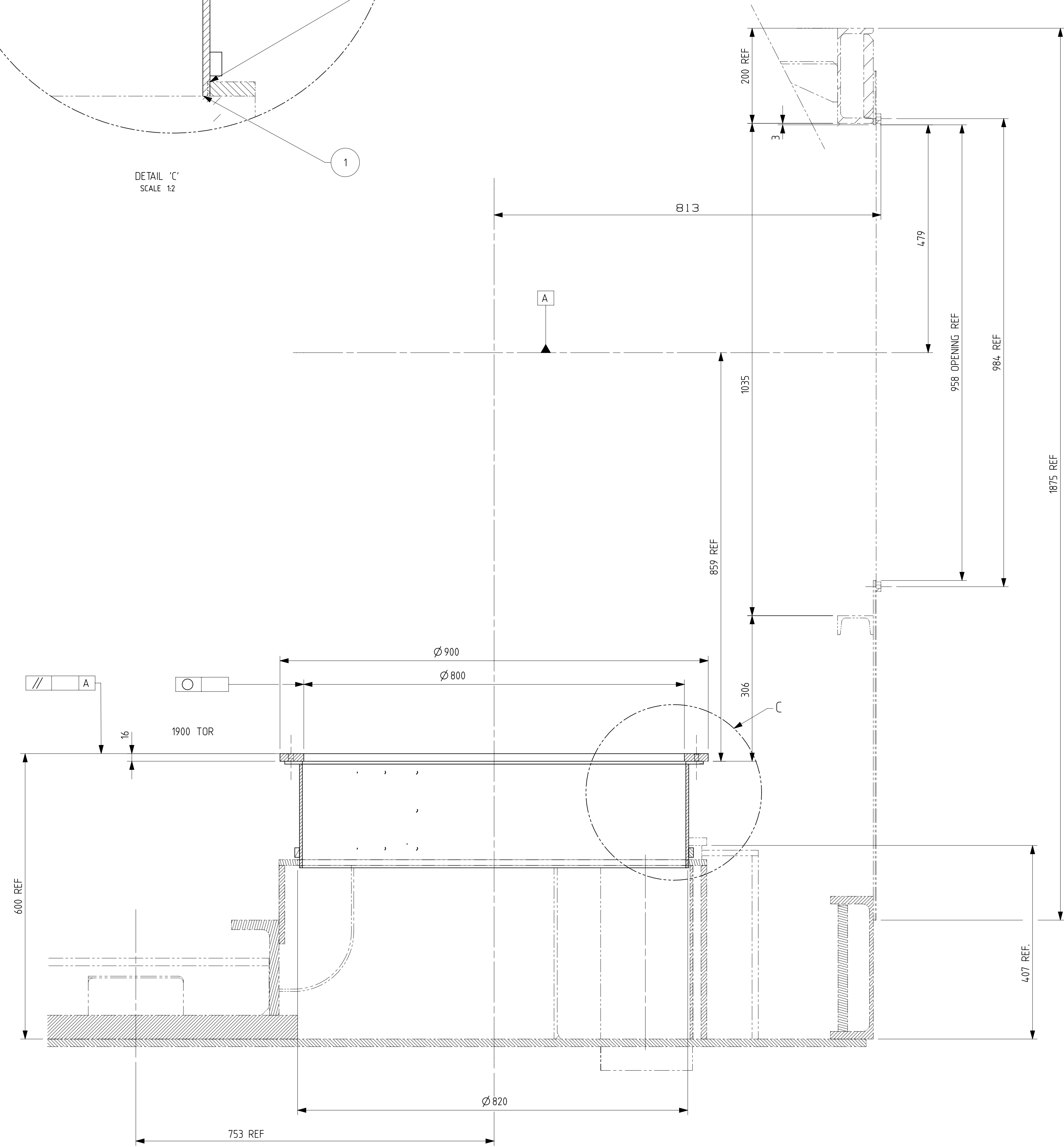
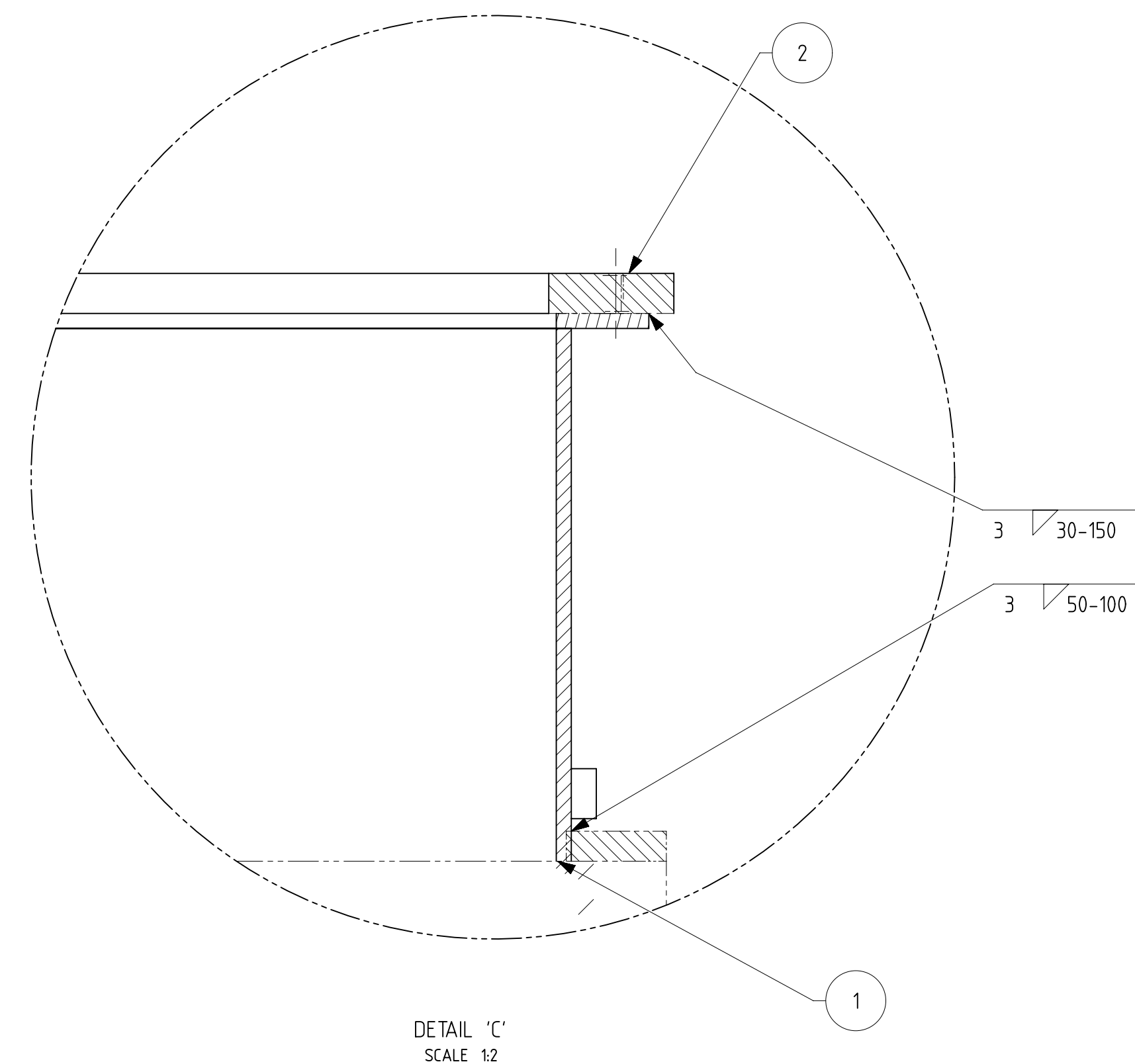


MOUNTING FLANGE-INSTALLATION PROCEDURE

1. LOCATE RING ASSEMBLY (ITEM 1) INTO INFLOR DUCT SECTION (Ø 820).
2. BOLT JIG ASSEMBLY (PART A) TO BODY SIDE OPENING (1234 X 958).
3. BOLT FLANGE (ITEM 2) TO JIG ASSEMBLY PART B.
4. BOLT JIG ASSEMBLY (PART B) TO JIG ASSEMBLY (PART A).
5. LIFT RING ASSEMBLY TO FLANGE LEVEL (1020.0 REF TO CL).
6. WELD RING ASSEMBLY TO DUCT SECTION.
7. WELD FLANGE TO RING ASSEMBLY.

NOTE:

WELDING SHALL BE IN ACCORDANCE WITH AS1554.1-1991 SP




SECTION A-A
SCALE 1:5

7	T318/24	1209-11-439-351	GASKET	1	NEOPRENE		1m
6	T314/140	1209-18-406-425-007	LOCITE - 222	1			
5	T314/158	1209-18-408-396-001	WASHER CONICAL SPRING 6.4 Hardened Zn Pl Pass.	12	STEEL	IS-3063.DNA796	
4	T314/157	1209-18-406-352-003	BOLT HEX M6x1 - 20 Lg Zn Pl Pass.	12	STEEL	IS-1364, PT-2, CLASS-8.8	0.02
3	T314/143	1209-12-127-347	INSPECTION COVER INSTALLATION BLOWER	1	STEEL	RS: M4-1 GR I	1.80
2	T314/146	1209-12-327-347	HOUSING FLANGE TRACTION ROOM VENTILATION	1	STEEL	IS-2042/21 GR: E250 KU MOUNTING C KILLED NORMALIZED	18.60
1	T314/149	1209-12-127-337	RNG ASSEMBLY INSTALLATION BLOWER	1			31.20
निर्देश सामान एवं विवरण पत्र		अन्य आवश्यक सामान	विवरण	मात्रा	पर्याप्त	विविधता	प्रति
REF. NO.	6&D NO.	PART ORG. NO.	DESCRIPTION	QTY.	MATL.	SPECN.	UNIT

[illegible]

वाट - डोलेल वन वा. मं. : ११३ / अ. मं. : २६६३ WELDING CHS-2 TO 1513 / 150293		अतिरिक्त - वनवा मा. 2162 / अ. मा. 2768 UNRESERVED TOLERANCE TO 2: 242 / ISO: 2768												10 10.5
एकल GRADE NO.		मं 1 NO	मं 2 NO	मं 3 NO	मं 4 NO	मं 5 NO	मं 6 NO	मं 7 NO	मं 8 NO	मं 9 NO	मं 10 NO	मं 11 NO	मं 12 NO	
वाट - डोलेल वन वा. मं. मं. 1302 SURVEY RAILROADS, VALUE TO 5.373 / 150192		मं 1 NO	मं 2 NO	मं 3 NO	मं 4 NO	मं 5 NO	मं 6 NO	मं 7 NO	मं 8 NO	मं 9 NO	मं 10 NO	मं 11 NO	मं 12 NO	
वाट - डोलेल वन वा. मं. मं. 1302 SURVEY RAILROADS, VALUE TO 5.373 / 150192		मं 1 NO	मं 2 NO	मं 3 NO	मं 4 NO	मं 5 NO	मं 6 NO	मं 7 NO	मं 8 NO	मं 9 NO	मं 10 NO	मं 11 NO	मं 12 NO	

9				संकेत अनुसूचक SCALE	15
परिवर्तन रकमा	प्रतिकरण	वर्गीकृत	DESCRIPTION	निर्दिष्ट आवृत्ति	संकेत / REF.
REV. NO.	AUTHY			DATED	IB021-00451 AUT
13				14	

आरेखण संख्या DRAWING NO.		1209-02.027-336	
2		परिवर्तन संख्या ALTERATION NO.	पृष्ठ SHEET
	15	0	1 OF 1
			16