T-0-2-628

④ 4/89 QTY.FOR BG/S WITH CORTEN STEEL BOGIE ADDED IN COL-I. SD -Sd 19.4.89	SURFACE ROUGHNESS VALUE TO IS:3073	GRADE NUMBER	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	▽ ROUGH MACHINED
		Ra μ m	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	▽▽ FINISH MACHINED
		SYMBOL	▽▽▽▽			▽▽▽			▽▽			▽		~	▽▽▽ FINE FINISH MACHINED

01 ROUGH CLEANED
18 CHAMFERED
01b BURRS REMOVED

ALTERATIONS

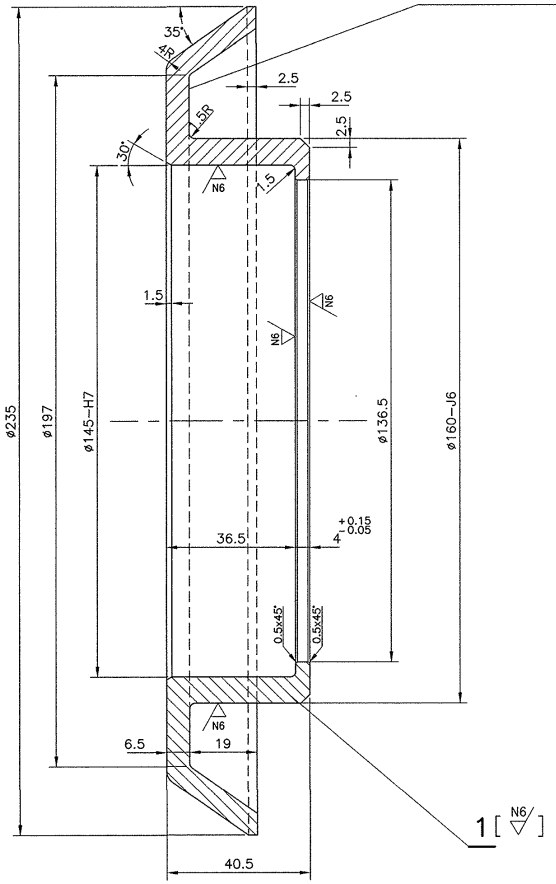
ⓓ 9/98
DRG. REDRAWN IN CAD WITH STAMPING OF MANUFACTURER'S INITIAL WITH MONTH & YEAR OF MANUFACTURE ADDED. MAT. & SPEC. UPDATED.
SSE/D -Sd- SME/BD.

ⓔ 4/99
METHOD OF STAMPING ADDED IN STAMPING NOTE.
SSE/D -Sd- SME/BD.

ⓕ 03/2012
FOR ITEM-1, MAT. SPEC. & REMARKS DELETED AND REF. DRG. ICF/J&T/SK/FORGE-0-2-205 ADDED. ASSY. DRG. NO. T-0-2-620 DELETED, WTAC3-0-2-304 ADDED AND TITLE REVISED.
SSE/D AME/D

T ICF 05 99

MANUFACTURER'S INTIAL WITH MONTH & YEAR OF MANUFACTURE SHALL BE STAMPED IN 6mm HIGH LETTERS.



* ALL TYPES OF BG MAIN LINE AC & NON AC COACHES, EMU-A,C & D

No. OFF	DESCRIPTION & DIMENSIONS	ITEM	REF.DRG	MATL.&SPEC.	WEIGHT/UNIT	REMARKS
8	COLLAR	1	ICF/J&T/SK/FORGE 0-2-205		2.679 kg	

IV III II I PER COACH

GROUP:ROLLER BEARING ARRGT.

COLLAR
FINISH MACHINED

SUPERSEDED BY
SUPERSEDES T-0-2-628 alt.e/4

SCALE 1:1
SSE/D M. Sabapathy
CHD R. Anand
ALT R. Muralidar
DRN B. Suresh.
ALT. f

CAD FILE: C:\MD-CAD\000\0-2\628-SF03.DWG

INTEGRAL COACH FACTORY CHENNAI - 600 038

WTAC3-0-2-304
T-0-2-620
ASSEMBLY DRAWINGS

ALT.	DATE OF LATEST ALTN	DATE OF FIRST ISSUE	AME/D
4	20.3.12	03.09.1998	

* DATA CODE NO: 000

INDIAN RAILWAY STANDARDS

SHEET 1 OF 1

T-0-2-628

FORM IR A2 600 x 420